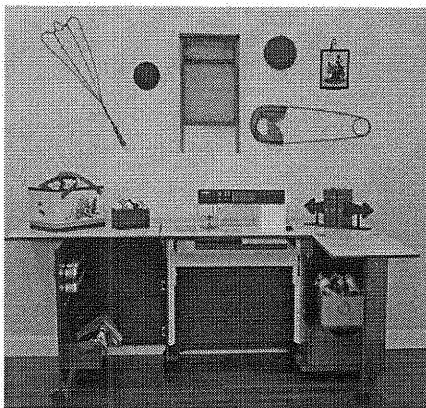




Assembly Instructions



Model 62035 TEAK
Model 62031 WHITE

*Accessories not included

Sewing Cabinet

Congratulations on the purchase of your new Sewing Cabinet. Every effort has been taken to ensure your complete satisfaction with this custom designed product. Your cabinet is shipped in 4 boxes ready to assemble.

Helpful Assembly Hints

Read the instructions carefully before starting. Check to see that all the parts are included. Work in a spacious area preferably on a carpet or soft surface. You will need a phillips head and flat head screw driver for the assembly. A cordless drill is preferable. Ensure the phillips head screwdriver fits neatly and fully engages the screw head. Failure to do this may result in screw damage. Make sure you tighten all the screws securely and tap dowels all the way in.

Warranty Information

We warranty our product for 5 years from date of shipment for manufacturer's defects or shipping damage within the first 15 days. The warranty does not cover damage caused by abuse, mis-use, alteration, accident, or neglect of the product. The warranty does not cover damage caused by moving the cabinet fully loaded. Under the terms of this warranty the repair and replacement of any parts shall be at the discretion of the company or their designated representative.

Replacement Part Shipping Policy

To help protect our valuable resources, we ship all replacement parts out at the same time. This procedure lessens the use of packaging materials and fossil fuels used in transportation keeping our world a cleaner place. Please help us in this by reviewing all parts in all boxes for damage before calling or e-mailing us to report damage. We adhere to our environmental philosophy by only shipping replacement parts free of charge one time per cabinet and only during the first year. Additional parts requests will be billed at the customer's expense.

Cabinet Care

Your Sewing Cabinet normally requires a minimum amount of maintenance, however the following points are worth noting:













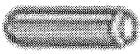


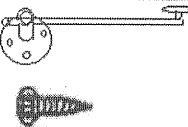
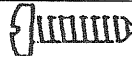

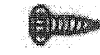










CLEANING - To remove marks and enhance the surface, wipe over with a general purpose cleaner.

CAUTION - Do not use ammonia based cleaning agents. Do not use harsh chemicals or abrasive cleaners. The surface can be wiped with a damp cloth but should be dried quickly.

If you have missing or damaged parts, please do not assemble cabinet, first call Arrow 1-800-533-7347 or email CS@arrowcabinets.com

For our assembly video visit www.arrowcabinets.com

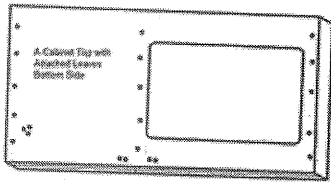
Cabinet Assembly

COMPONENTS IN HARDWARE BOX BAGGED INDIVIDUALLY	DESCRIPTION	QTY	COMPONENT	DESCRIPTION	QTY
	RIGHT DRAWER RUNNER	1		CASTER WASHERS	5
	LEFT DRAWER RUNNER	1		4 X 33 MM DOWELS	10
	NON-LOCKING CASTERS	6	COMPONENT	DESCRIPTION	QTY
	LOCKING CASTERS	2		6 X 35 MM CONNECTING BOLTS	25
	MAGNETS WITH 3.4 X 15 MM SCREWS	18		15 X 24 MM CAMS	15
	CLEAR STICK ON BUMPERS	2	COMPONENT	DESCRIPTION	QTY
	3.5 X 18 MM FLATHEAD SCREWS	46		DOOR BOW HANDLES WITH BOLTS	2
	8 X 30 MM WOODEN DOWELS	36	COMPONENT	DESCRIPTION	QTY
	GLUE BOTTLES FOR USE WITH DOWELS	2		DOOR MAGNET	2
	STAY ARM WITH 5 SILVER #5 X 1/2 FLAT HEAD SCREWS	1		#6 X 5/8 Brass SCREW P/H	4
THE FOLLOWING COMPONENTS ARE LISTED AS GROUPED AND BAGGED TOGETHER				STRIKE PLATE	2
COMPONENT	DESCRIPTION	QTY		#5 X 1/2" Brass SCREW	2
	CASTER BRACKETS	3	COMPONENT	DESCRIPTION	QTY
	FLUSH HINGES	6		SCREW COVER CAPS	4
				#5 X 5/8" SCREW P/H	4
				#5 X 57 MM SCREW	4
				1-1/2" TITUS P/H SCREW Brown or Black	4
			COMPONENT	DESCRIPTION	QTY
				Brass #4 x 32MM SCREW	4
				6 X 10 SCREW	4
				15 X 10 CAMS USE FOR DRAWER	10
				SPANNER	1

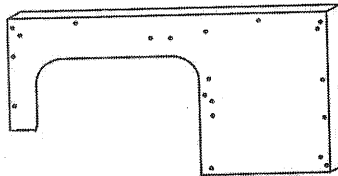
Cabinet Assembly

Panels Located in Box 1 of 4

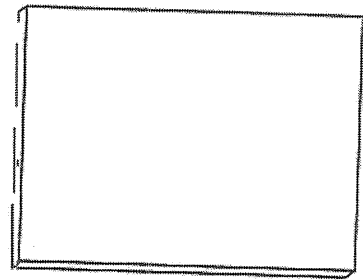
Note: Drawings representative of parts and are not to scale.



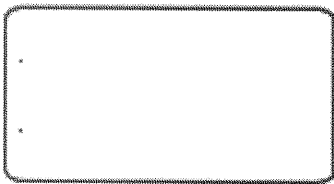
A Top with Leaves (1)



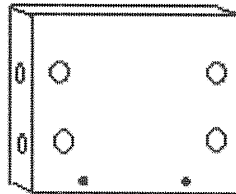
B Bottom (1)



F Back Panel (1)



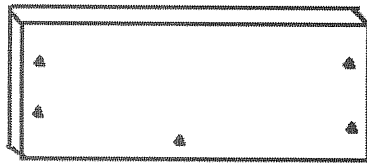
G Lift Platform (1)



T Door Bin Sides (2)



U Bottom of Door Bin (1)



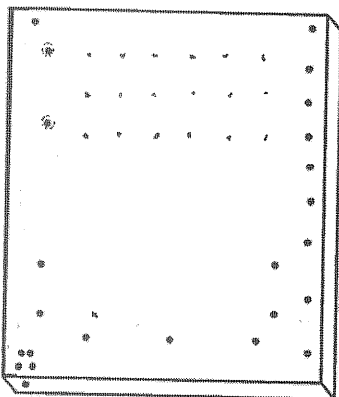
S Front of Door Bin (1)



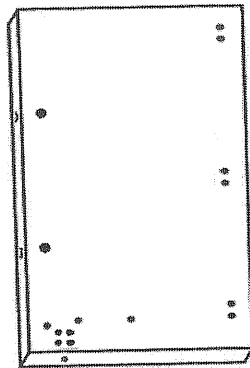
Hardware Box (1)

See Page 2 for List of Items Contained

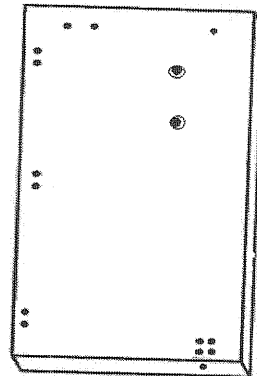
Panels Located in Box 2 of 4



I Large Door (1)



K Side Door Panel (1)

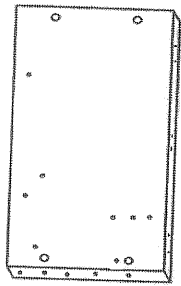


J Small Door R/H Side

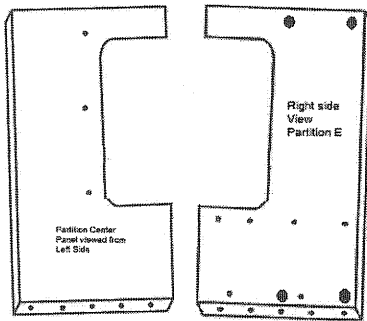
Cabinet Assembly

Panels Located in Box 2 of 4 Continued

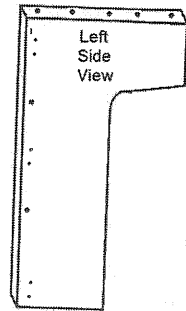
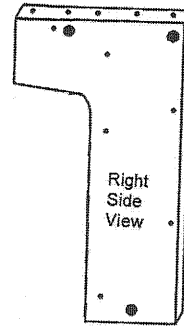
Note: Drawings representative of parts and are not to scale.



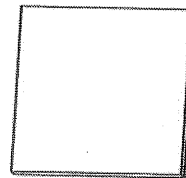
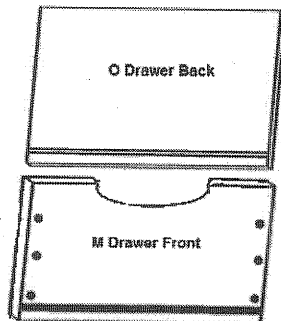
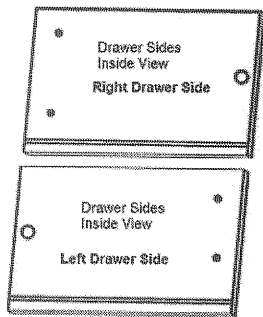
D Right Side Panel (1)



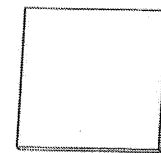
E Partition Panel (1)
Viewing Left and Right Sides



C Left Outside Panel (1)
Viewing Left & Right sides



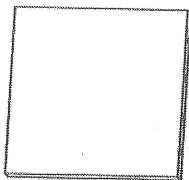
Q Drawer Bottom (1)



Cork Board (1)

Drawer Components: N Right Side/ P Left Side/ M Front/ O Back 1 Each

Runners preinstalled on side panels.

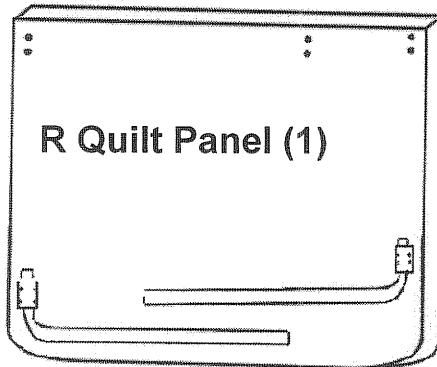


H Shelf (1)



L Shelf (1)

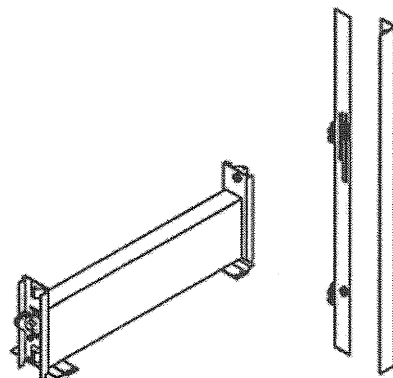
Located in Box 3 of 4



R Quilt Panel (1)
Metal Rod for Quilt Panel

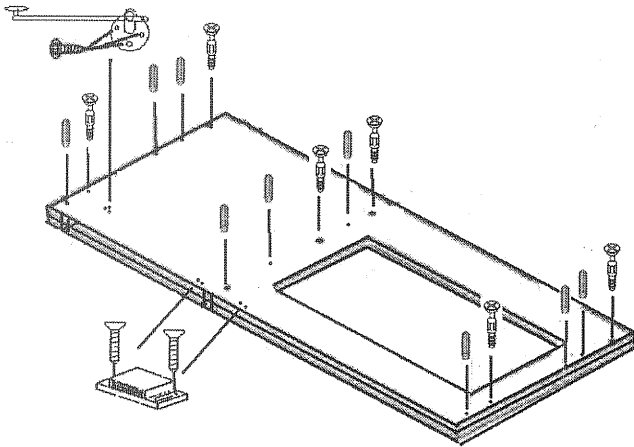
Located in Box 4 of 4

Lifter (1), Lifter Rails (2), Tins (18)



Cabinet Assembly

Pre-Assembly Step 1 Top A



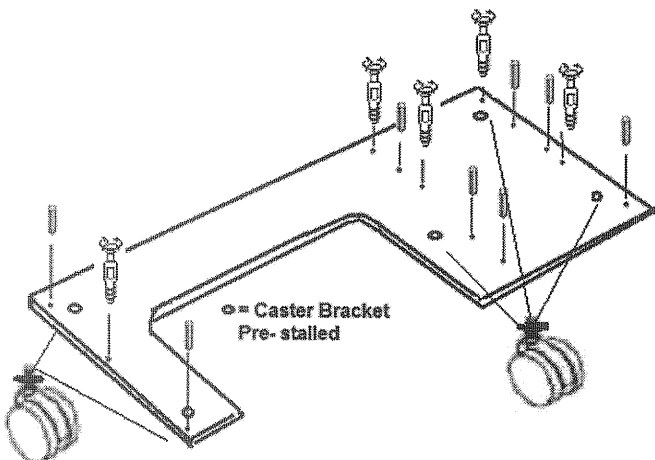
Always work on clean, level surface.

Into A, install 6 Connecting Bolts and 9- 8 x 30mm wooden dowels in predrilled holes according to diagram. You may put a drop of wood glue in dowel holes. Be sure to press dowels down all the way into panel.

Install 2 door magnets with 2 screws provided in bag along the front edge where indicated.

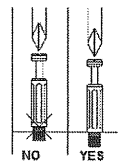
Attach stay arm with 3 screws found in bag.

Step 2 Bottom B Pre-Assembly



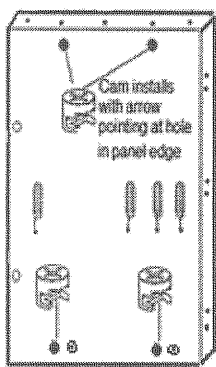
Into B. Screw 5 non-locking casters into metal brackets using 5 castor washers between cabinet and castor. Tighten with spanner tool included.

Turn panel over. Install 8- 8 x 30 mm wooden dowels and 5 Connecting Bolts as shown. Be sure to screw Connecting Bolts all the way



into panels

Step 3 Right Side D Panel & Small Door J



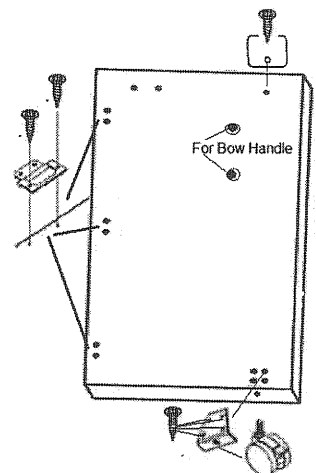
Panel D Install per diagram:

- 4- 15 x 24mm cams.
- 4-8 x 30mm dowels

Note: There are 4 Holes for later steps- 2 though panel for cabinet back and 2 along bottom for drawer runner installation.

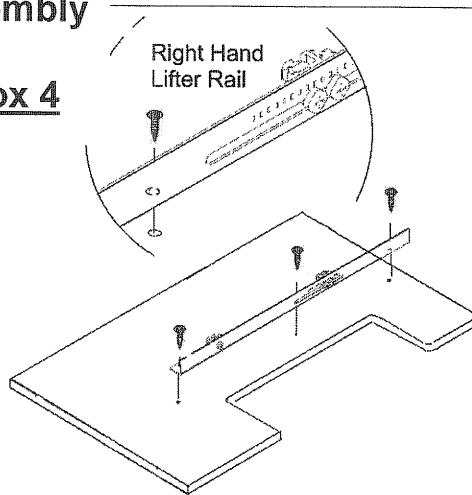
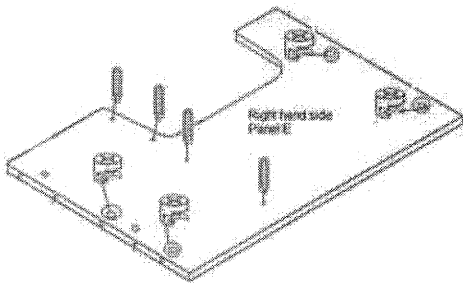
Small Door J

- Attach strike plate with brass 5 x 1/2" screw top right.
- Install castor bracket over lower edge with 4- 3.5 x 18 mm FH Screws & Locking castor with spanner.
- Attach 3 Flush Hinges with 6- 3.5x 18mm screws.



Cabinet Assembly

E Partition Panel Pre-Assembly (Right & Left Sides) Lifter & Rails located in Box 4



Partition E Panel

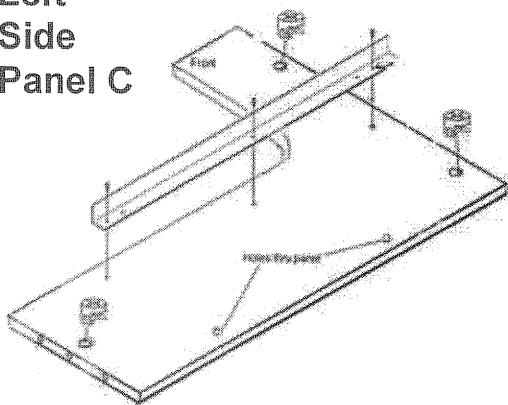
Right Side install:

- 4- 15 x 24mm Cams
- Note Open holes are for drawer runner installation.*

Left Side attach R/H

Lifter rail to panel with 3 - 3.5 x 18mm screws. Top of rail is at top of panel.

Left Side Panel C



Pre-Assembly Left Side Panel C

Right Hand Side

Install according to diagram:

3- 15 x 24mm cams with arrow on cam pointing to edge.

Attach left lifter rail with 3- 3.5 x 18 mm screws.

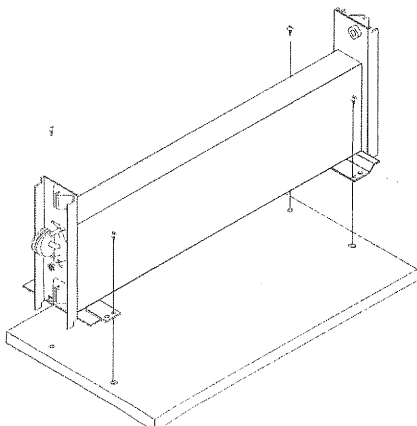
Panel C Notes:

The front side of rail faces front of panel as shown.

Top edge of rail is level with top edge of panel.

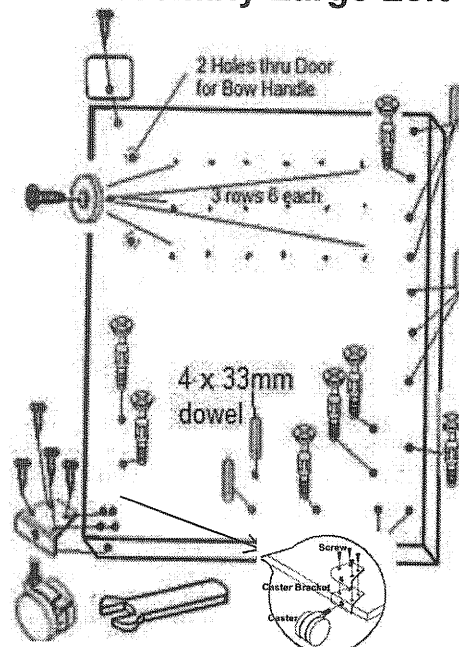
Left Hand Side of panel does not need any hardware installed until later step.

Platform G Assembly



Using 4- 3.5 x 18mm screws as shown, attach the lifter mechanism from Box 4 to Platform G

Pre-Assembly Large Left Hand Door I



Install as shown:

Strike plate w/ 1- 5 x 1/2" brass flat head (F/H) screw

18 -Magnets w/ 18- 3.4 x 15mm F/H screws

1-Caster Bracket using 4- 3.5 x 18 mm screws

1- Locking Caster

9- 8 x 30mm Dowels

1- 4 x 33mm Dowel

7- Connecting Bolts

Cabinet Assembly

K Left Side Panel Pre-Assembly

Following Diagram, install 3- flush hinges to door using 2 each 3.5 x 18 mm screws. Note orientation in detail.

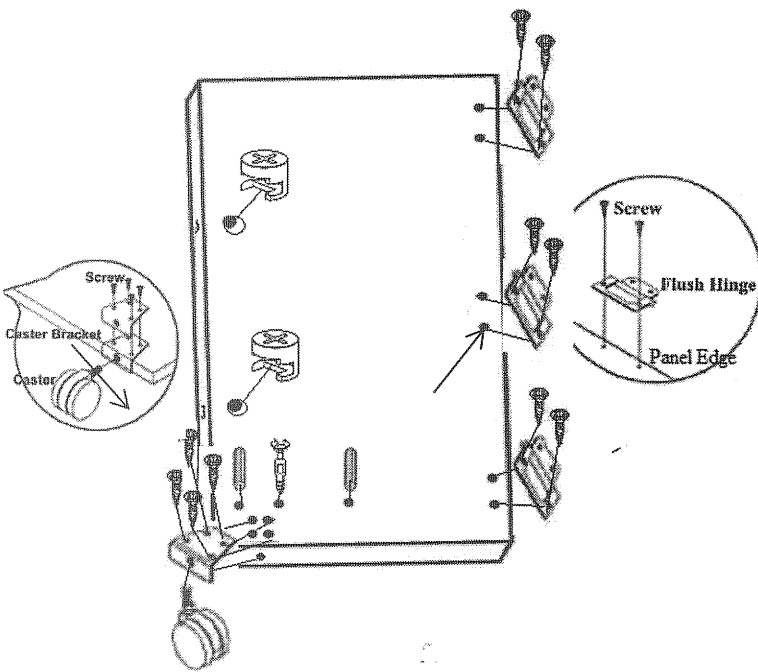
2- 15 x 24mm cams orienting the arrow on cam toward the hole in edge of panel

Caster bracket using 4-3.5 x 18mm screws

Non-locking Caster to bracket tightening with spanner

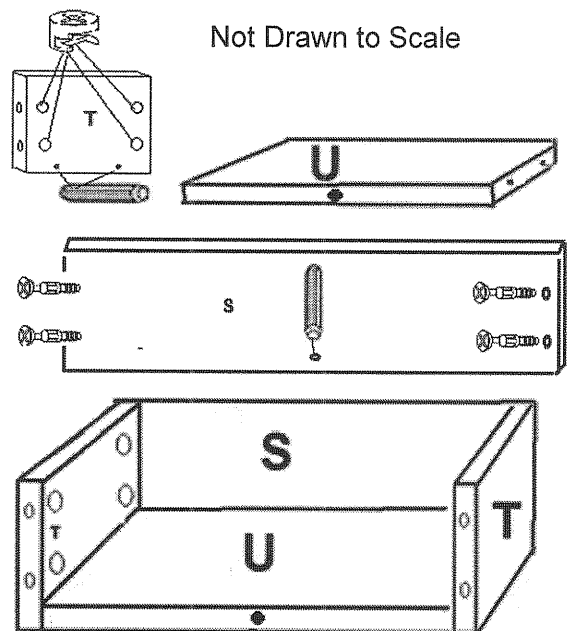
2- 8 x 30mm dowels

1- Connecting Bolt



Door Bin Parts: Front S (1) Sides T (2) Bottom U (1)

- Side T (2), install 4-15 x 10 mm cams and 2- 4 x 33mm wooden dowels.
- Front S, install 4 connecting bolts & 1- 4 x 33mm wooden dowel
- Bottom U, attach sides T to bottom U, aligning dowels.
- Add front S tightening 2 cams in each T to complete bin.

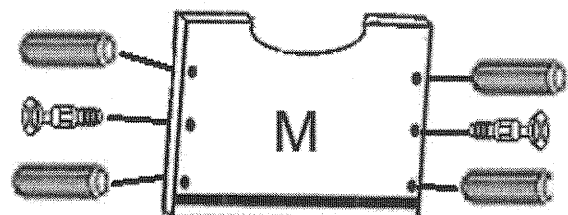


M Drawer Front -Pre-Assembly

According to Diagram, install:

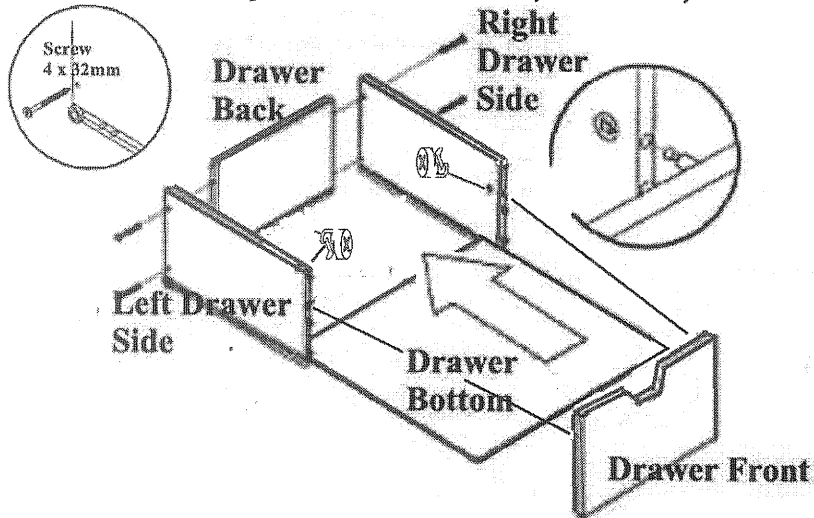
2 Connecting Bolts

4- 4 x 33mm wooden dowels



Cabinet Assembly

Drawer Assembly Parts: M Front, O Back, P Left Side, N Right Side, Q Bottom



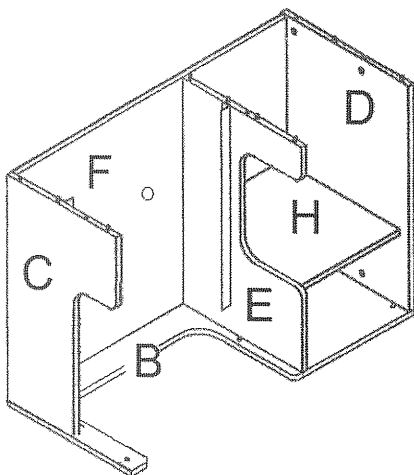
Insert 15 x 10mm cams in sides. (1 per side)

Slide Drawer Bottom Q into slots in sides N & P and front panel M aligning connecting bolts and dowels. Tighten 2 Cams.

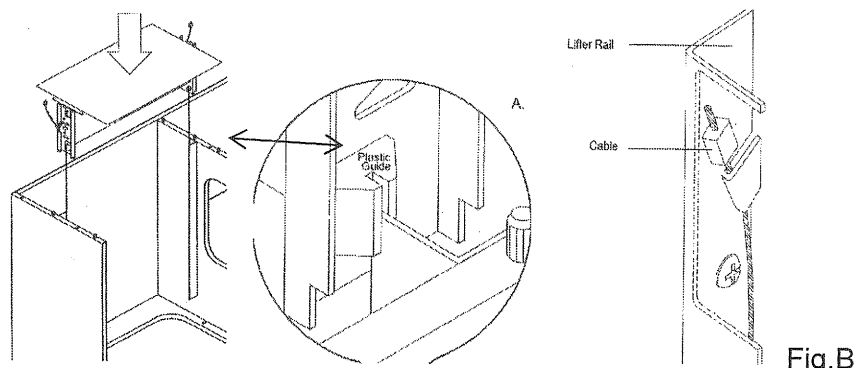
Position back and attach using 4- 4 x 32mm screws screwed through holes in side and into Drawer Back O.

Assembly of Cabinet

- Attach Right side panel D, Partition E, Left Side Panel C onto Bottom B aligning dowels and connecting bolts. Tighten cams as follows, 2 cams in right side D and 1 cam in Left side C. Cams in Partition E will be tightened after shelf installed in next step.
- Shelf H- Place shelf between right side D and Partition E aligning holes in shelf with dowels in E & D panels. Tighten 2 cams in Partition panel E securing it on Bottom B.
- Install Back Panel F and secure with 4 - #5 x 57mm screws through 2 holes in each side panel. *There is a cord access opening in F that can be oriented top or bottom, as desired.*
- Add plastic trim to cord access and place 2 cover caps over ends of screws.



- **G Lifter Installation*** Slide white plastic lifter guides down Rails attached to E and C. Ensure all 4 guides (2 per side) are correctly positioned (Fig. A). Loop cable ends through Metal Tab on Lifter Rails and secure (Fig. B).



Push lift platform down and click in first position. Remove wooden block from lift mechanism.

*See our Assembly videos at www.arrowcabinets.com including "Alternate Airlift" for additional help or if wood block is not in place.

Cabinet Assembly

Assembly of Cabinet

Top A

- 2 people should lift and place Top A on the assembled unit, aligning dowels and connecting bolts with cams.
- Tighten 6 cams found in panels C, E, D to secure top to cabinet.
- **Do not open the Top leaves until Doors are attached to support them.**

Drawer Runners

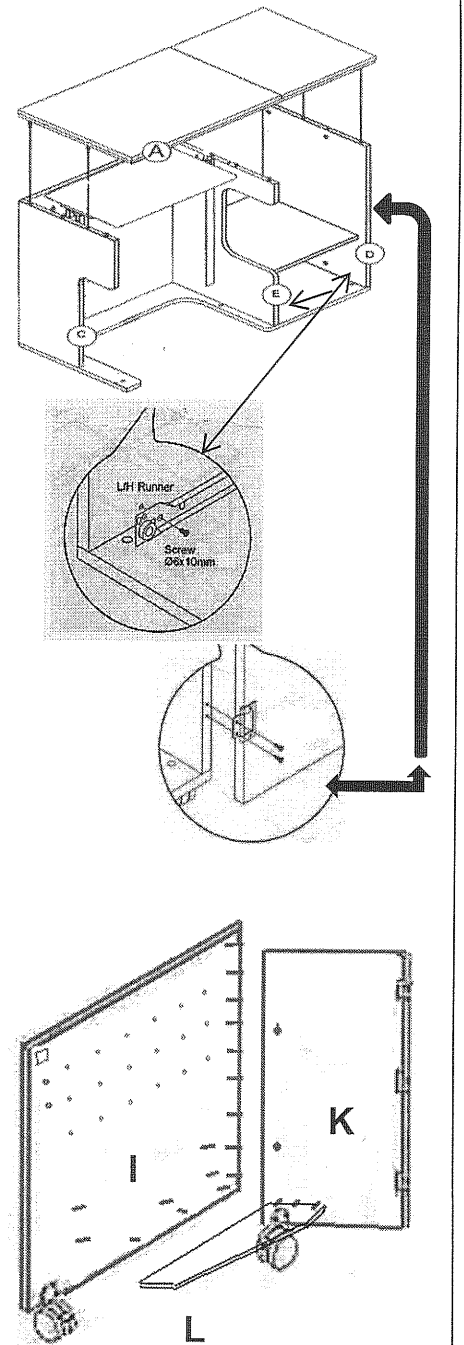
- Attach right and left drawer runners to inside of right side panel D and partition panel E with 4- 6 x 10 mm screws. Runner will be placed over cams. Note orientation of runner wheel in picture. The drawer may now be placed in the cubby under shelf H on drawer runners.

Small Door J for Right Hand Side

- Locate the pilot holes on forward edge of panel D add 3 Flush hinges found on Door J with 6 -3.5 x 18 mm screws 2 screws per hinge
- Using 2- #5 x 1/2" FH screws included with stay arm, attach stay arm bracket to top of door. Arm rotates for proper alignment.
- Attach Door Bow handle with 2 bolts included with handle.
- Peel the covering off Cork Board top edge and affix edge to inside of door J where desired at least 2-1/2" down from top edge and 1" from front edge. Peel and press the cork to door. The adhesive is not repositionable.

Large Door I, Door Side Panel K, Shelf L

- Insert 2 cams into underside of Shelf L.
- Secure short edge Shelf L onto Door Side Panel K lining up dowels and connecting bolts, tighten 1 cam bottom of shelf L.
- Fix Door Side Panel K with attached Shelf L onto Large Door I aligning 7 dowels and 2 connecting bolts that run top to bottom along right edge of door and shelf L. Tighten and lock 2 cams in Panel K and 1 cam on Shelf L.
- Fix Door Bin Assembly onto Large Door I and tighten 4 cams to secure bin to door. 2 cams per Bin Side T.
- Locate the predrilled holes in back left, outer edge of cabinet Panel C- left side and attach 3 flush hinges on K to C with 6- 3.5 x 18 mm screws.
- Attach door handle with 2 bolts included with handle.
- Top leaf may now be opened and will be supported by the door.



Imagine Cabinet Assembly

Select Quilt Panel and metal bar from Box 3 of 4 and remaining screws: 4- #5 x 5/8" pan head screws and 4 black or brown, panhead 1-1/2" Titus screws.

On underside of Quilt Panel (side with attached legs) please locate the 2 sets of pilot holes A & B drilled on opposite edge right of center.

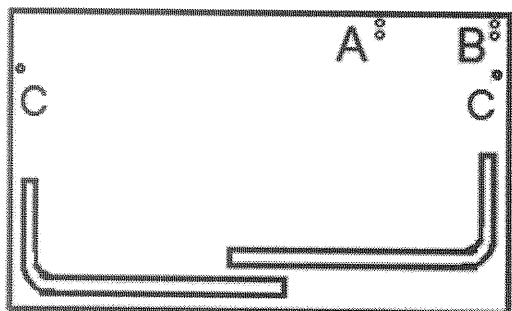


Fig. 1

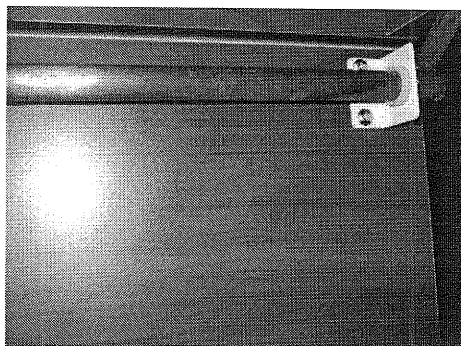
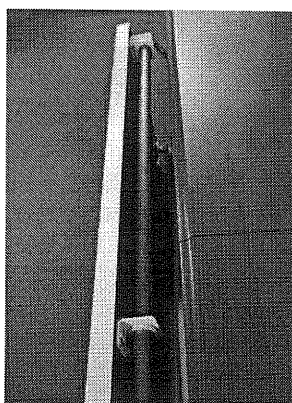


Fig. 2

Attach the brackets on metal bar to the Quilt Panel using 4- #5 x 5/8" screws as illustrated above. Use 2 screws per bracket- A & B. Measure 4-3/4" from back edge and adhere clear stick-on bumper at position C along right and left edges of Quilt Panel.

The ends of the metal bar have brackets for installation on rear of cabinet. Please note the orientation of the rod end bracket in picture Fig. 2 upper right corner. It is facing the back edge of panel.

Working in the rear of the cabinet, locate the 2 sets of pilot holes in the upper corners of side panels C and D. Place the quilt panel along back edge and fold the legs down for support. Screw the rod end brackets to cabinet into the pilot holes using the 1-1/2" Titus screws. It is helpful to have a second person support the panel during this process. The Quilt Panel will now stand behind the cabinet. To position where needed, slide the panel to the left of the machine opening.



To store the panel, fold the legs and allow the panel to hang.

Please lubricate and protect the metal bar with WD-40 or similar lubricant including inside the plastic bushings to allow it to slide easily. We also recommend using WD-40 on the airlift mechanism. For information on care and maintenance of the cabinet and airlift, please visit the Video section of www.Arrowcabinets.com or contact us at 1-800-533-7347 or email: CS@arrowcabinets.com.

Congratulations on finishing your Arrow Sewing cabinet Model 62035 or 62031. Happy Sewing!