



**Fashion Sewing Cabinets of America**  
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# 6200

## Saturn II

### List of Hardware

- 12 x Black Caster Bolts
- 8 x Non-Locking U-Casters
- 4 x Locking U-Casters
- 2 x 5/8" Pan Head screws

### List of Tools Needed

- Regular #2 Phillips Screwdriver
- Short #2 Phillips Screwdriver



***Read through all steps before proceeding to assembly.***

You may want to have an assistant available when turning cabinet bases and handling tops. There are 3 boxes numbered 1 through 3.

**Note: the locking cams are accessed at an angle of 25 degrees from the joint, not perpendicular.**

1. Place box #1 on the floor upside down and open both ends.
2. Remove the corner cardboard from around the bottom of the cabinet.
3. Then slide the unit out **on** the cardboard shipping corners that it is resting on.
4. Install the casters with the two locking casters in the front by the door for ease of access when locking and unlocking. Non-locking casters go on the remaining positions.
  - o Each caster has a large hole and a small hole. The small hole should be positioned inside the cabinet. Line up the holes in the cabinet sides with the holes in the casters and insert the caster screw through the large hole of the caster, through the cabinet and screw into the small hole of the caster. Tighten the screw until it is snug.
5. Lift the cabinet and set it upright on its casters.
6. Remove any shipping braces from the tops.
7. Repeat steps 1 through 6 for box #2 noting that there are two separate units inside box #3.
  - o Please note; (keeping in mind the cabinets are upside down) one locking caster goes on the front-right side of the cabinet with no drawers and the last remaining locking caster goes on the front-left side of the cabinet with drawers and serger storage.
8. Unpack the tops from box #3.
9. Starting with the largest top on the largest base...
10. Hold the top over the cabinet bottom, lining up the cam bolts with the cam locks that have been factory installed in the cabinet. Lower the top onto the base. When the top lays flat on the cabinet, tighten the four cam locks using a #2 Phillips screwdriver by turning each one approximately 180 degrees or until snug.
11. Repeat step 10 for the other two tops and bases. The top that curves to the left with the flat edge away from you goes on the front-right cabinet.
12. Move the cabinet pieces together aligning the hinges on the undersides and insert the hinge pins.
13. Install the exterior shelves using a short #2 Phillips screwdriver.
14. Fasten the electric lift to the top using two 5/8" pan head screws.

