Machine embroidery is a popular way to embellish ready-made items and stitch something special and unique! You can use the Brother BES3® Lettering and Customization software to create distinctive embroidery designs then personalize a towel and decorate a pair of swim shorts for your favorite swim team champ. In this tutorial you'll learn about special fabric recipes and see how to add lettering, accent motifs, and appliqué designs with this versatile embroidery software from Brother. Materials and Supplies

- Brother Embroidery Machine
- <u>Brother</u> BES3® Lettering and Customization Software
- Brother Embroidery and Bobbin Thread
- Brother Bobbin Thread
- Brother Stabilizers
- Pre-purchased Large White Towel with low nap.
- Pre-purchased Swim Shorts
- Washable fabric remnants for appliqués.
- Washable ribbons for trimming towel.

Instructions for Creating the Lettering and Appliqué Design

- 1. Open the BES3 software and select <u>New</u> <u>Project</u>.
- Name your new project and choose <u>TOWEL</u> from the recipe list. Be sure to scroll down and read all of the valuable information included with the towel recipe. *See Figure #1a and Figure #1b.
- To create a design sized for a large towel, begin by clicking on the drop down arrow below the Hoop icon. Click Select Hoop.
 *See Figure #2. Select the 180X 130mm hoop. Rotate hoop 90 degrees for a horizontal layout.



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4. Choose a thread color from the Color Palette.

Click on the <u>Normal text</u> icon from the Home tab and then click once inside the hoop. Click on the drop down arrow to access the menu of font styles. *See **Figure #3.**

- 5. Type the name into the text box. Click <u>Apply</u> to generate the letters inside the hoop. Click in a blank space to de-select the first line of lettering. Now click below the first line to add the second. Repeat the steps for typing the text in the text box and click <u>Apply</u> to generate the additional lettering. Note the font and settings we used. *See **Figure #4.**
- Slide the curser until you see a hand and then click and drag to move the text into place. You can move either line of selected text by selecting the lettering and then clicking and dragging with the hand. *See Figure #5.
- 7. In this step we will adjust the entire group of text. Follow the steps below:
- Click on the drop down arrow below Select and click Select All.



 To maximize the size for this hoop access the Hoop icon from the <u>Home tab</u>, then click on the drop down arrow and click <u>Fit Hoop</u>.



 To create stitches more suitable for lettering on a towel click Select>Select All. Right click on the selected group. Slide the curser to highlight <u>Apply style</u> and slide over to click on <u>TOWEL</u>. You may not readily notice the change on screen but stitches have been added and automatically modified by the software.



8. Select the group and slide the curser until you see the hand, then click and drag to move text near the bottom of the hoop. Add the flower accent design. *See **Figure #6.**

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Figure #5

Note: If the lettering is selected while in Edit mode you can also modify individual letters. Read the manual included with the software and you will find that there are many ways to customize your text.



Figure #6

From the Home tab click on <u>Add Design</u> and select <u>Add Accent</u> <u>Design</u>. Click to the right of the first accent to access the drop down arrow. Scroll down to select Accent No.029. Click in a blank space near the name to generate the design.





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- 9. To change a thread color, simply click on the individual segment in the <u>Sequence View</u> and then select a new thread color from the <u>Color</u> <u>Palette.</u> *See **Figure #7.**
- Select the motif and re-size by clicking and dragging on one of the four corner handles. Click and drag motif into position.
 *See Figure #8.
- 11. Apply the Towel style following the steps outlined previously in Step 7.
- 12. To finish the combination add the appliqué sandal designs. Follow the steps below:
- From the <u>Home tab</u> click <u>Add Design</u> > <u>Add</u> <u>Appliqué Design</u>. Click on the drop down arrow and scroll to select appliqué No.050.



- Click near the name to generate the first appliqué. Select the appliqué design. Re-size it to fit by clicking and dragging on one of the four corner handles and drag into position. Rotate as needed by clicking and dragging on rotation handle. To make the second appliqué right click on the first, and then click <u>Copy</u>. Right click a second time and click <u>Paste</u>. Drag the pasted appliqué away from the first. From the Arrange tab click to flip the design.*See **Figure #9**.
- Drag into position and rotate as necessary. You can change colors by selecting the segments in Sequence view. Note that the appliqué includes three color stops. The last color is the finishing stitch and the one that will show most prominently on the fabric.
- 13. Click on Select >Select All. Click on the <u>Arrange tab</u> and click on <u>Center</u>. If necessary you can click Hoop and Fit Hoop to make certain your design fits. See finished combination in **Figure #10**.

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You are ready to save your design, send it to the machine and stitch it on your towel.

Note about ribbon trim: To further embellish the towel we used the sewing machine to stitch rows of ribbons along the band area of the towel. In addition, we stitched narrow ribbon on the appliqué shapes to simulate flip flops. *See **Figure #11**.

Instructions for Creating Design for Shorts

 Use the basic methods described in these instructions to create a combination design with a name and an accent motif. Begin with a <u>New Project</u> and choose a fabric recipe to match your fabric choice. Be sure to read the important information included with the recipe. We used a recipe for woven fabrics.

Project Name:	Recipe description:	
Shorts for Liz	Woven fabrics include a number of different types such as cotton, cotton calico and cotton polyester blend and are easily embroidered. A variety of stabilizers can be used with good results but some may give the best results using two layers since these fabrics are generally thinner in nature. Fabric Thickness: Light to Medium Eabric Thickness Light to Medium	
Recipe:		
WOVEN FABRICS		
Machine format:		
PES	 Needle Size: Size 11 embroiderv needle 	

*See an example of our completed design for a 4-inch hoop in **Figure #12**.



Figure #11









Text		^
Pot	pourri	
Font (? Detpourri	
TTF		-
Text	Liz	
Style	Standard	
Align	Center	
Height (in)	0.79	
Width (%)	100.0	
Spacing	0.0	
Line spacing %:	25.0	
Slant	0	
Envelope	Select	
Sew sequence	Left	
Trim type	Always	
Lock type	Always	
Drop caps type	None	
Drop caps percentage	150.0	
Connection type	Closest	

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