



ASSEMBLY INSTRUCTIONS

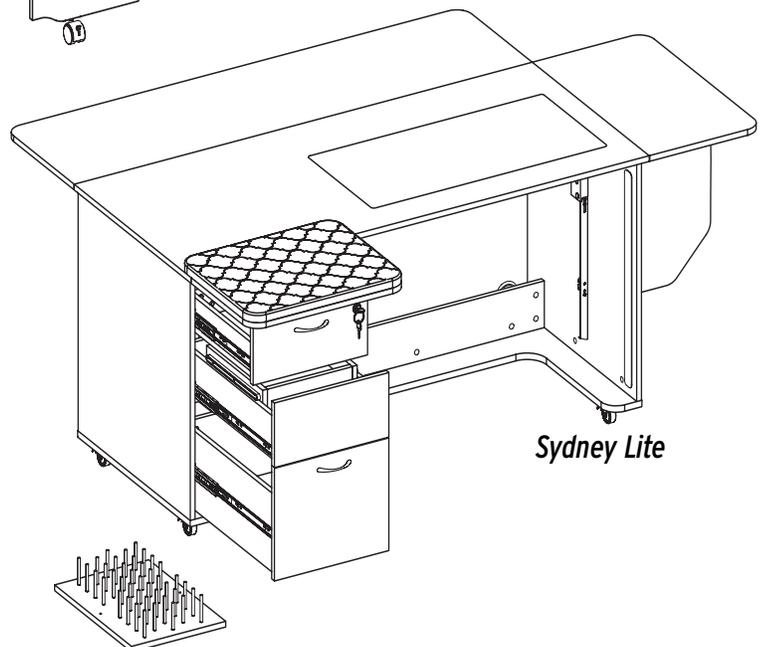
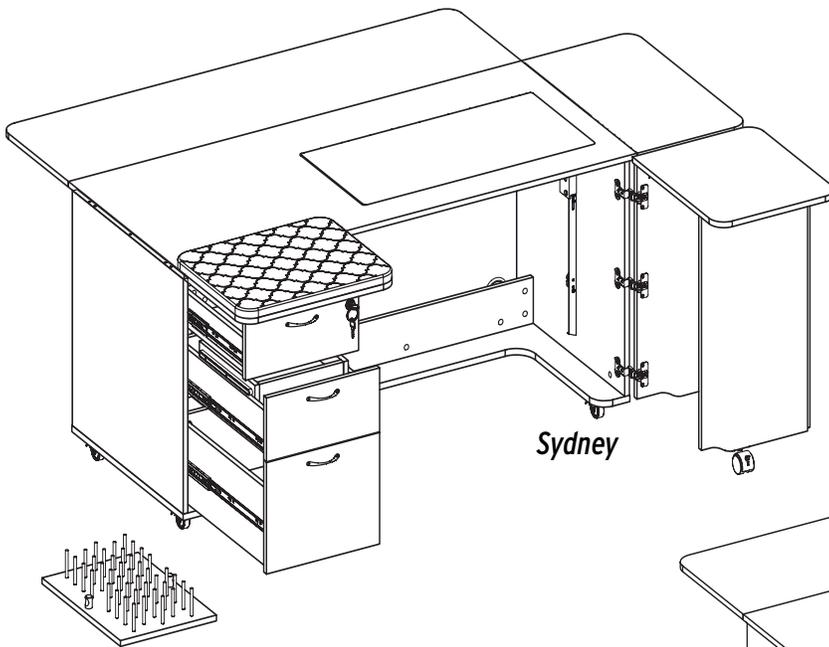
Sydney / Sydney Lite

ITEM NO.: SYDNEY

- K4705EL Teak Electric Lift
- K4705XL Teak Hydraulic Lift
- K4707EL Gray Electric Lift
- K4707XL Gray Hydraulic Lift
- K4711EL Ash White Electric Lift
- K4711XL Lite Ash White Hydraulic Lift

SYDNEY LITE

- K4705NDELRTA Lite Teak Electric Lift
- K4705NDXL Lite Teak Hydraulic Lift
- K4707NDELRTA Lite Gray Electric Lift
- K4707NDXL Lite Gray Hydraulic Lift
- K4711NDELRTA Lite Ash White Electric Lift
- K4711NDXL Lite Ash White Hydraulic Lift



General Assembly Guidelines

1. Read the instructions carefully before beginning the assembly process to ensure proper assembly of this product. Please open and inspect the contents of box(es) to see that all parts and hardware are included.

2. Tools Required



Phillips Screwdriver ⊕

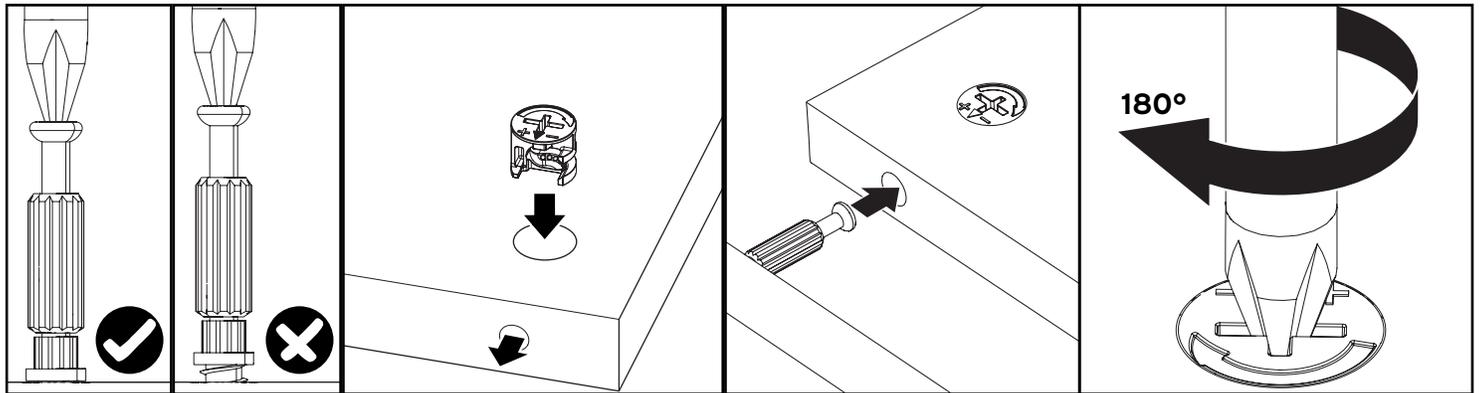


Hammer



Electric Screwdriver ⊕
Torque set to 3-5

3. Understanding How the Cam Fastener Works



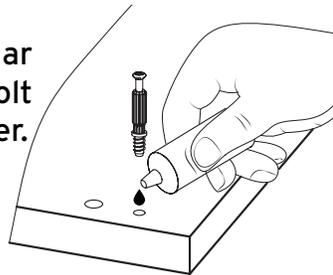
Screw cam bolts flush as illustrated.

Press cam into hole until flush with surface. The arrow direction must be in the direction of the hole.

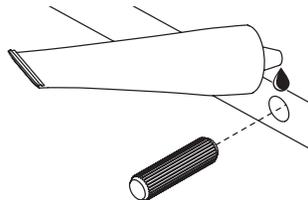
Insert bolt through pre-drilled hole in edge of panel.

Turn clockwise to lock cam with bolt.

Tip: place a small bit of WD-40 or similar lubricant into the pre-installed cam bolt holes to help the cam bolts screw in better.



4. **Glue** provided is to secure wood dowels in place and is optional. If glue is used during assembly, locate the appropriate hole for the dowel, place a small amount of glue in the hole and insert the dowel. Wipe away excess glue immediately. It is not necessary to glue the other end of the dowel when attaching to other parts.

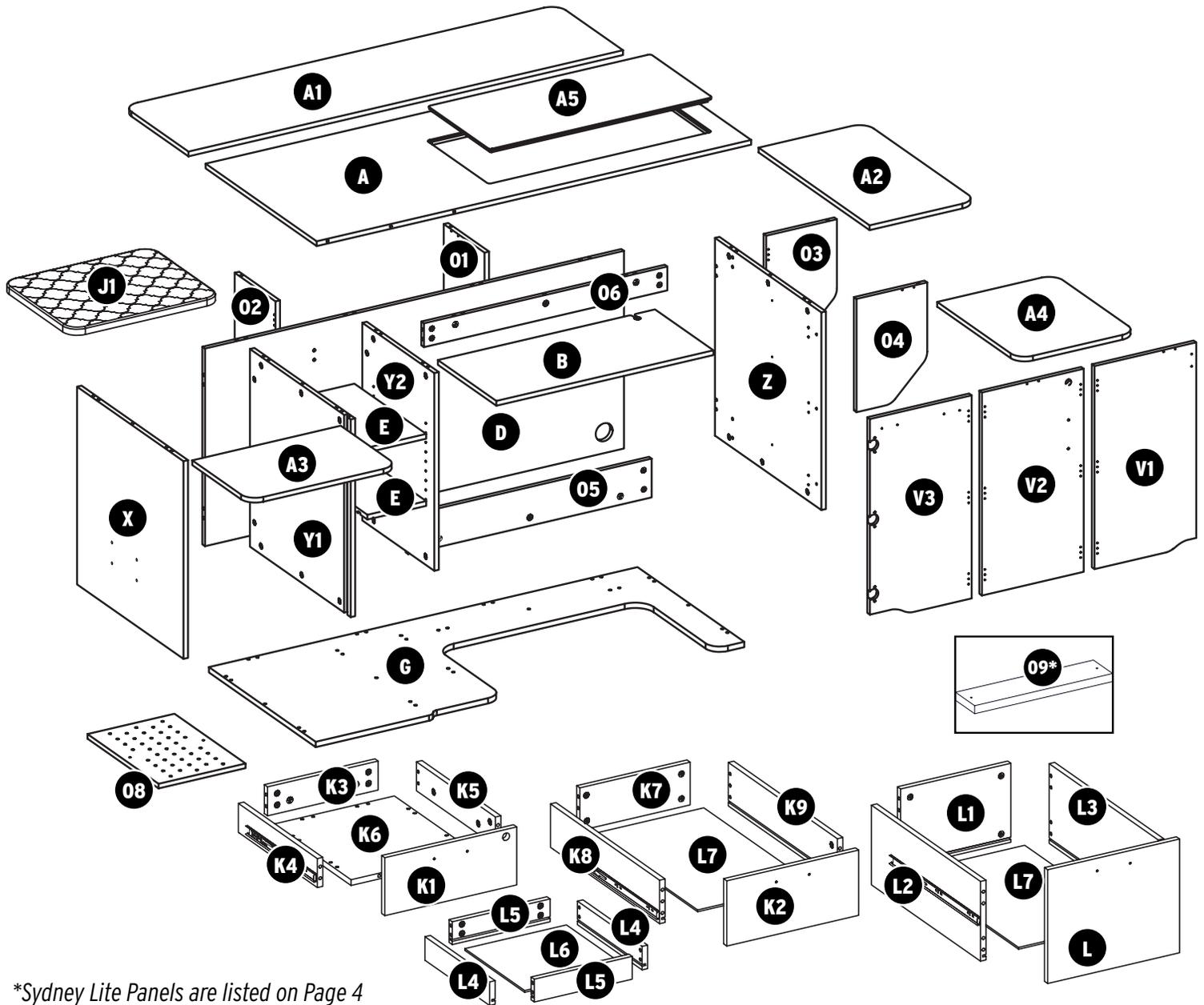


Use and Care Your cabinet normally requires a minimum amount of maintenance; however, the following points are worth noting:

Cleaning - To remove marks and enhance the surface, wipe with a gentle all-purpose cleanser. **DO NOT** use ammonia-based, harsh chemicals or abrasive cleaning agents. Wipe dry immediately.

Electrical and Hydraulic Lifts - Require annual lubrication with WD-40 or similar lubricant.

Parts List: Sydney* Panels



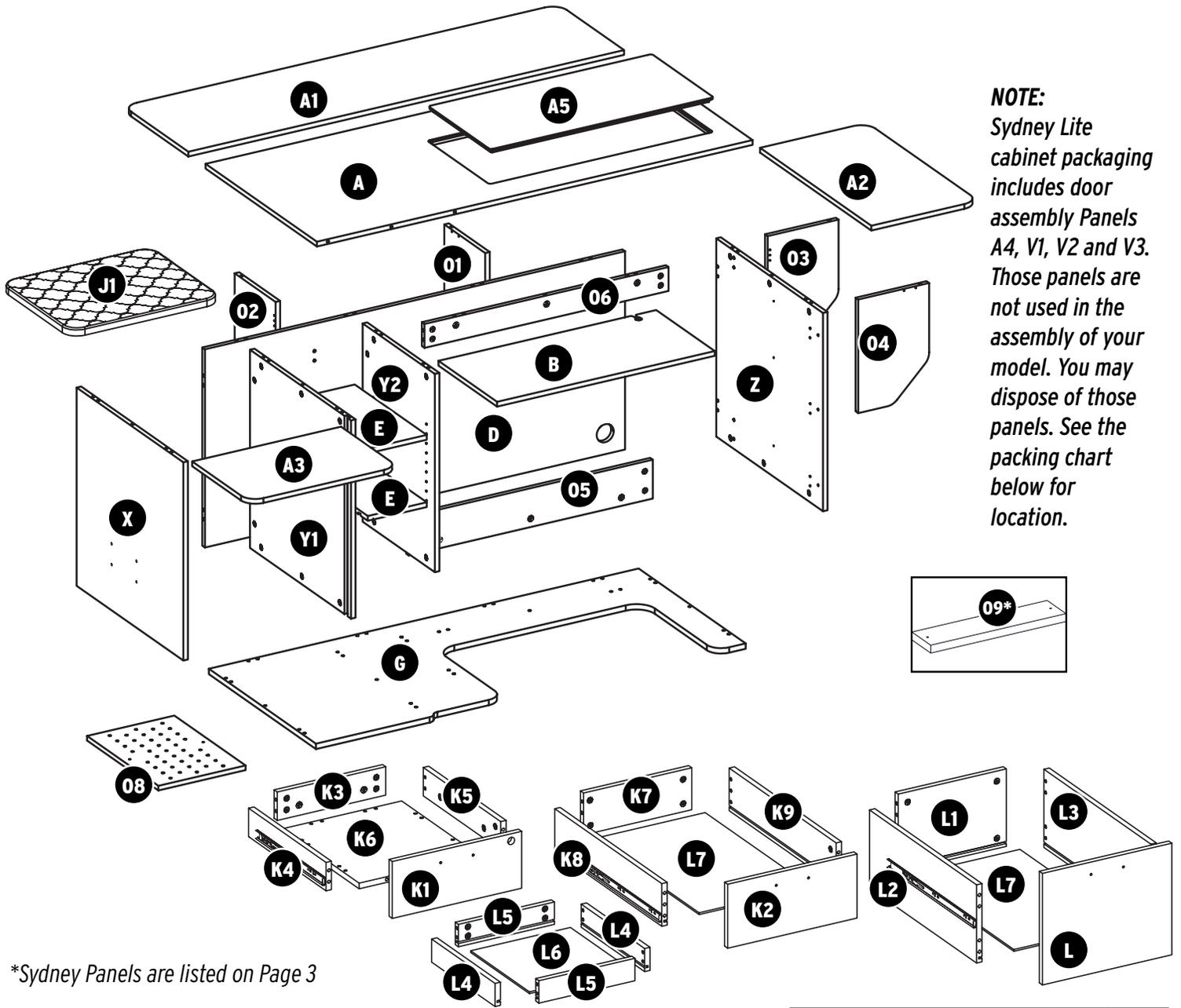
*Sydney Lite Panels are listed on Page 4

ITEM	DESCRIPTION	QTY.	BOX
	Hardware Box	1	1 of 5
K1	Top Drawer Front	1	1 of 5
K2	Middle Drawer Front	1	1 of 5
K3	Top Drawer Back	1	1 of 5
K4	Top Drawer Left Side	1	1 of 5
K5	Top Drawer Right Side	1	1 of 5
K6	Top Drawer Bottom	1	1 of 5
K7	Middle Drawer Back	1	1 of 5
K8	Middle Drawer Left Side	1	1 of 5
K9	Middle Drawer Right Side	1	1 of 5
L	Bottom Drawer Front	1	1 of 5
L1	Bottom Drawer Back	1	1 of 5
L2	Bottom Drawer Left Side	1	1 of 5
L3	Bottom Drawer Right Side	1	1 of 5
X	Left Panel	1	1 of 5

ITEM	DESCRIPTION	QTY.	BOX
Y1	Left Center Panel	1	1 of 5
A2	Right Side Leaf	1	2 of 5
D	Back Panel	1	2 of 5
G	Bottom Panel	1	2 of 5
B	Lift Platform	1	3 of 5
L4	Drawer Insert Tray Sides	2	3 of 5
L5	Drawer Insert Tray Front/Back	2	3 of 5
L7	Large Drawer Bottoms	2	3 of 5
O1	Right Quilt Leaf Support	1	3 of 5
O2	Left Quilt Leaf Support	1	3 of 5
V1	Door Panel 1	1	3 of 5
V2	Door Panel 2	1	3 of 5
V3	Door Panel 3	1	3 of 5
L6	Drawer Insert Tray Bottom	1	3 of 5
E	Shelves	2	4 of 5

ITEM	DESCRIPTION	QTY.	BOX
J1	Ironing Pad		4 of 5
A3	Drawer Cover Panel	1	4 of 5
A4	Door Tabletop Panel	1	4 of 5
O3	Right Side Leaf Support	1	4 of 5
O4	Left Side Leaf Support	1	4 of 5
O8	Thread Spool Holder Panel	1	4 of 5
A	Top Panel	1	5 of 5
A1	Rear Quilt Leaf	1	5 of 5
A5	Sewing Well Cover Panel	1	5 of 5
O5	Lower Support Panel	1	5 of 5
O6	Upper Support Panel	1	5 of 5
Y2	Right Center Panel	1	5 of 5
Z	Right Panel	1	5 of 5
O9*	Rear Mount Electric Lift Support	1	

Parts List: Sydney Lite* Panels



NOTE:
 Sydney Lite cabinet packaging includes door assembly Panels A4, V1, V2 and V3. Those panels are not used in the assembly of your model. You may dispose of those panels. See the packing chart below for location.

*Sydney Panels are listed on Page 3

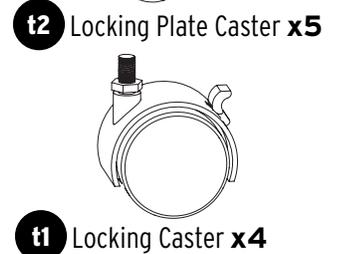
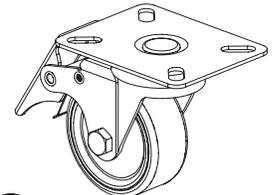
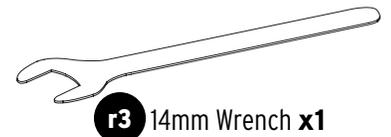
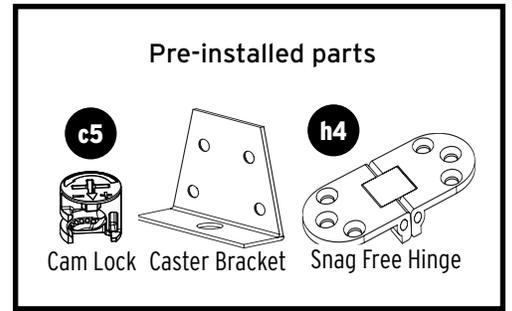
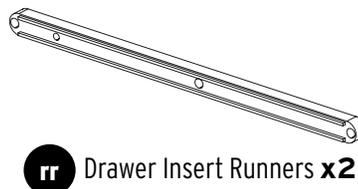
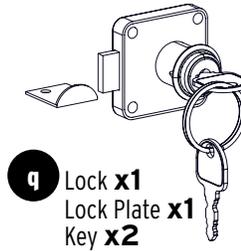
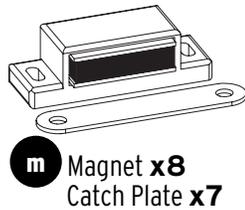
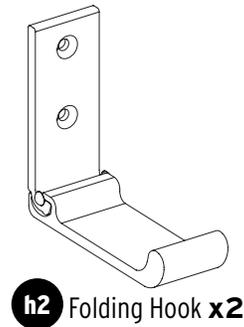
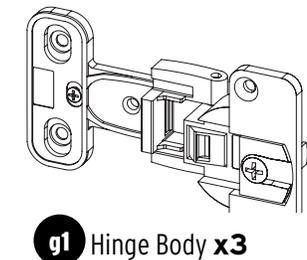
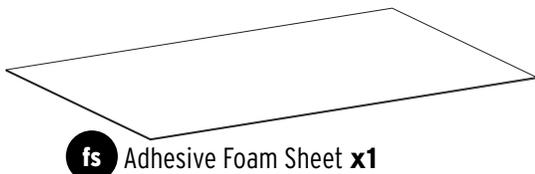
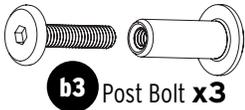
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A2	Right Side Leaf	1	2 of 5
D	Back Panel	1	2 of 5
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O4	Left Side Leaf Support	1	4 of 5
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A	Top Panel	1	5 of 5
A1	Rear Quilt Leaf	1	5 of 5
A5	Sewing Well Cover Panel	1	5 of 5
O5	Lower Support Panel	1	5 of 5
O6	Upper Support Panel	1	5 of 5
Y2	Right Center Panel	1	5 of 5
Z	Right Panel	1	5 of 5
O9*	Rear Mount Electric Lift Support	1	

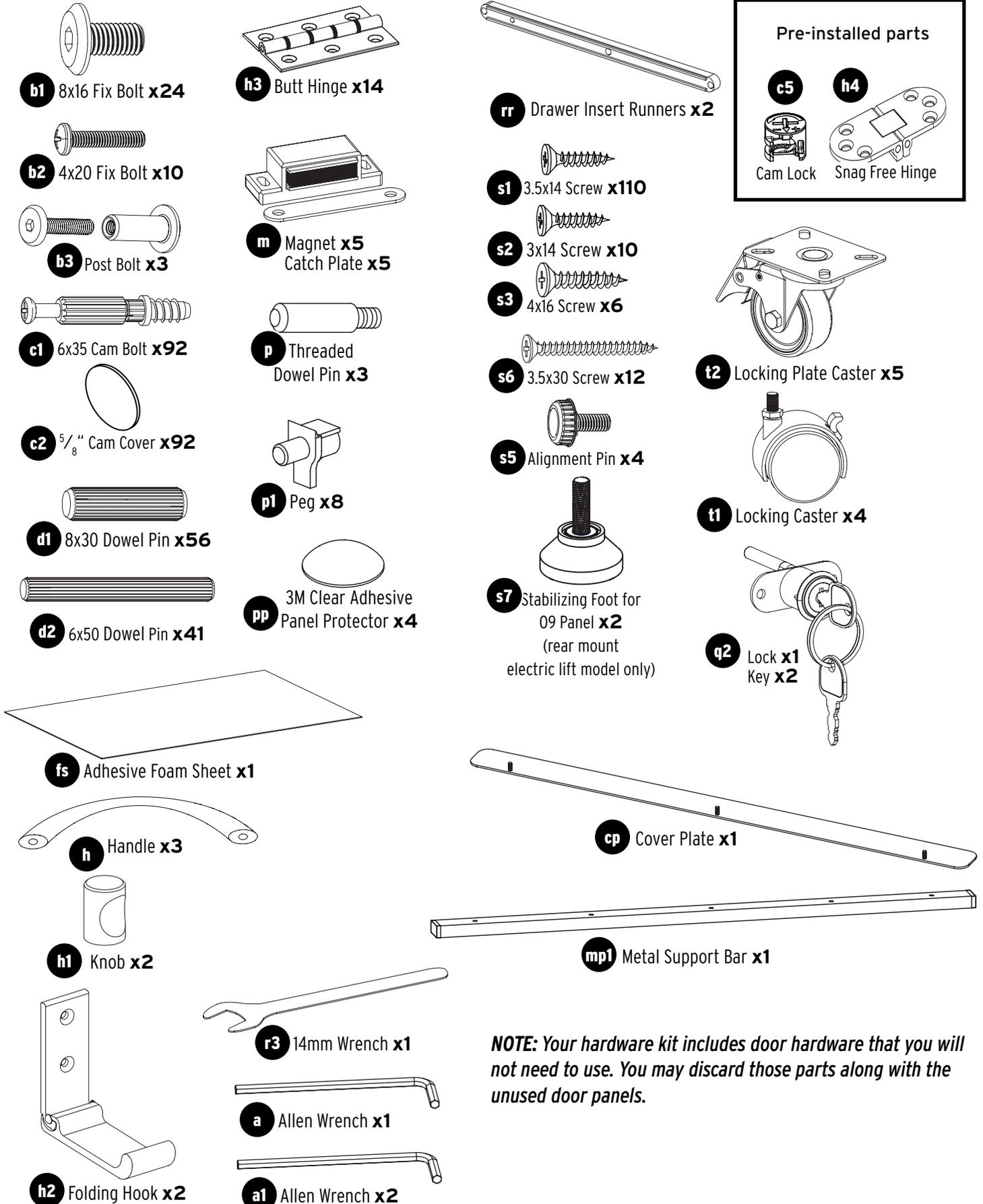
Parts List: Sydney* Hardware

TIP: Keep all the parts in their individually labeled bags. This will make finding parts easier as you assemble your cabinet.



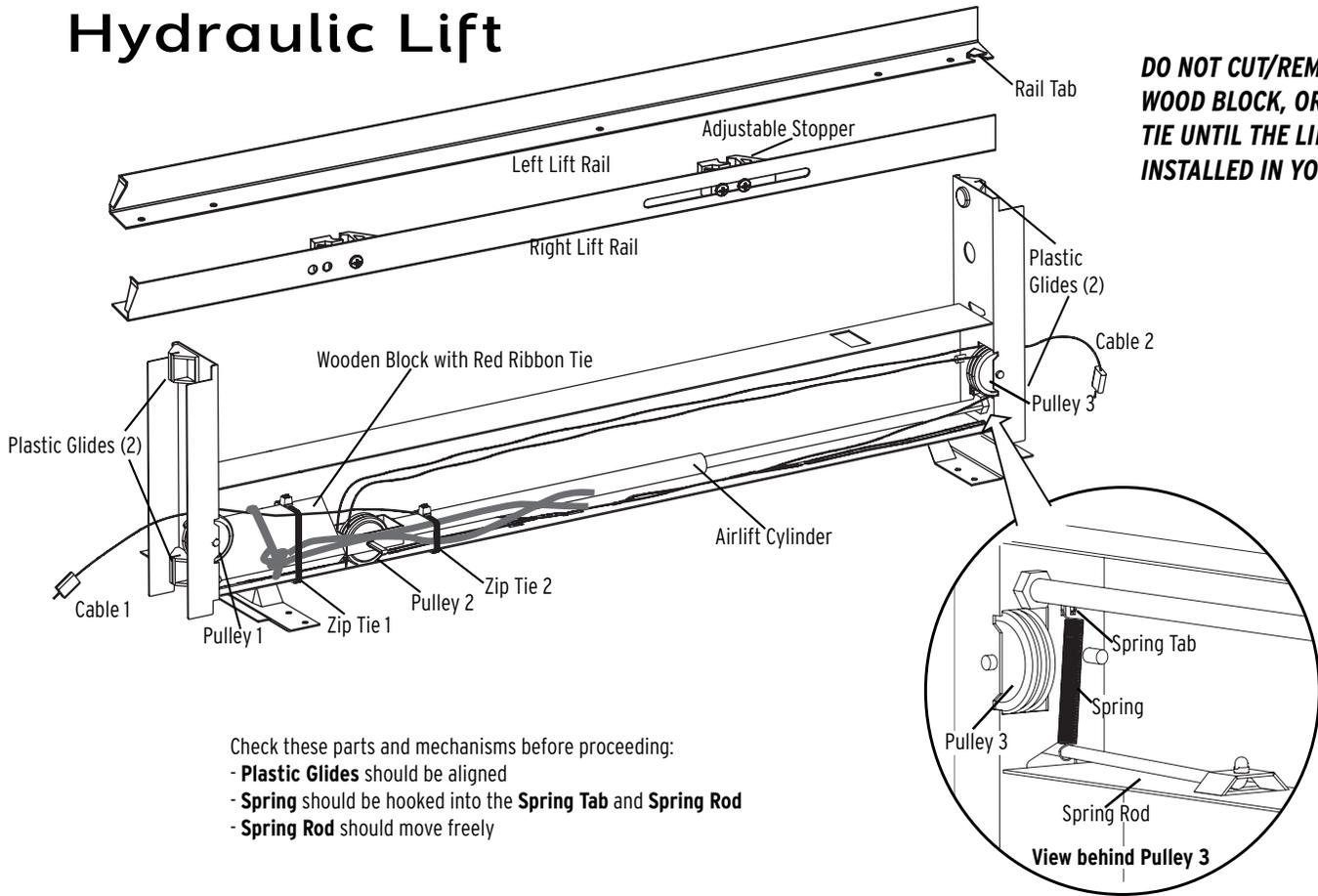
Parts List: Sydney Lite* Hardware

TIP: Keep all the parts in their individually labeled bags. This will make finding parts easier as you assemble your cabinet.



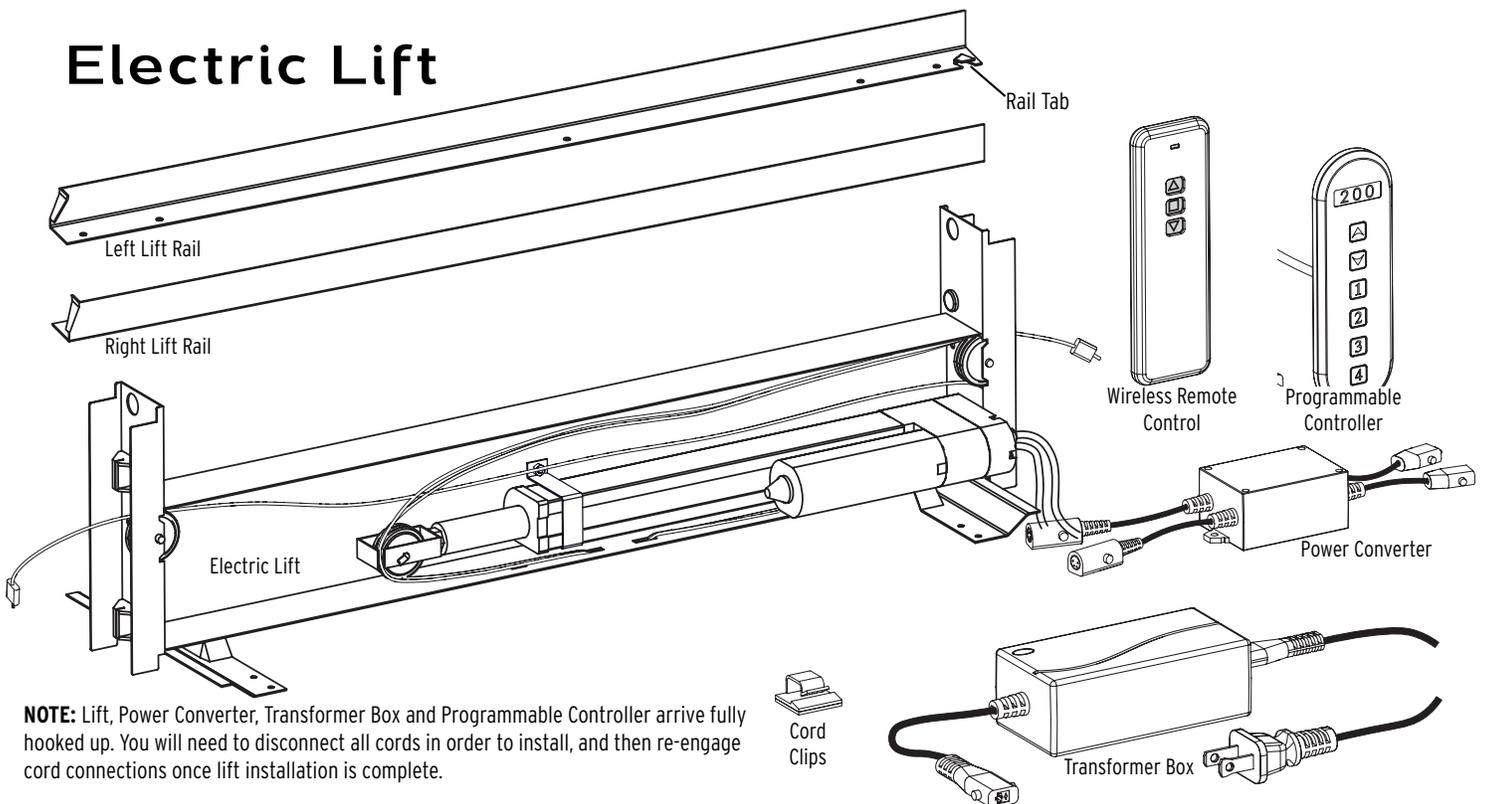
Parts List: Lifts

Hydraulic Lift



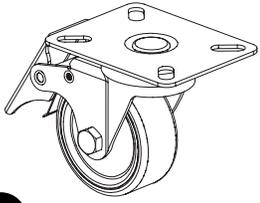
DO NOT CUT/REMOVE ZIP TIES, WOOD BLOCK, OR RED RIBBON TIE UNTIL THE LIFT HAS BEEN INSTALLED IN YOUR CABINET.

Electric Lift

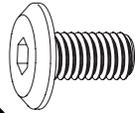


Lift Rails should be lubricated with WD-40 or a similar lubricant before assembly. Spray a small amount of lubricant on a paper towel or other lint-free cloth and wipe the rails down. Re-lubricate your lift rails annually.

Step 1: Cabinet Shell



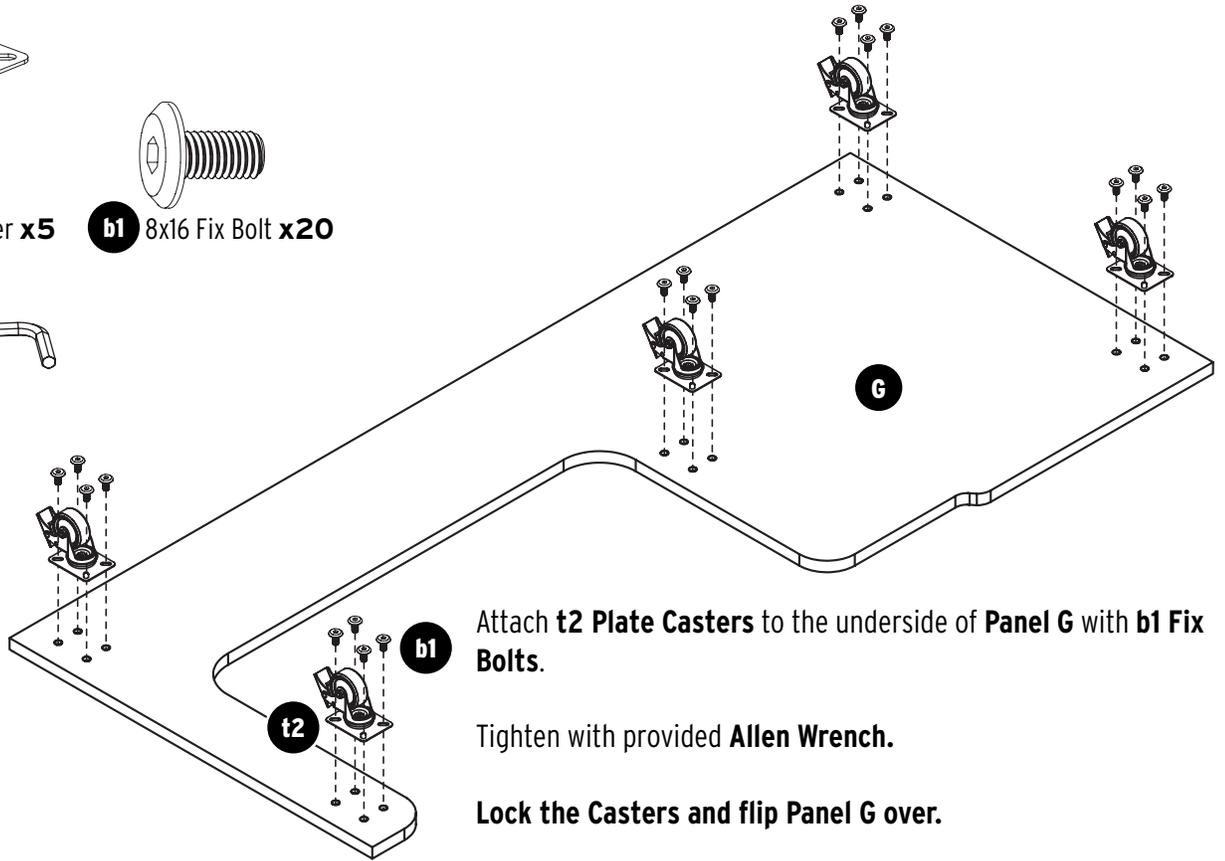
t2 Locking Plate Caster **x5**



b1 8x16 Fix Bolt **x20**



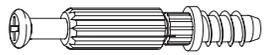
a Allen Wrench **x1**



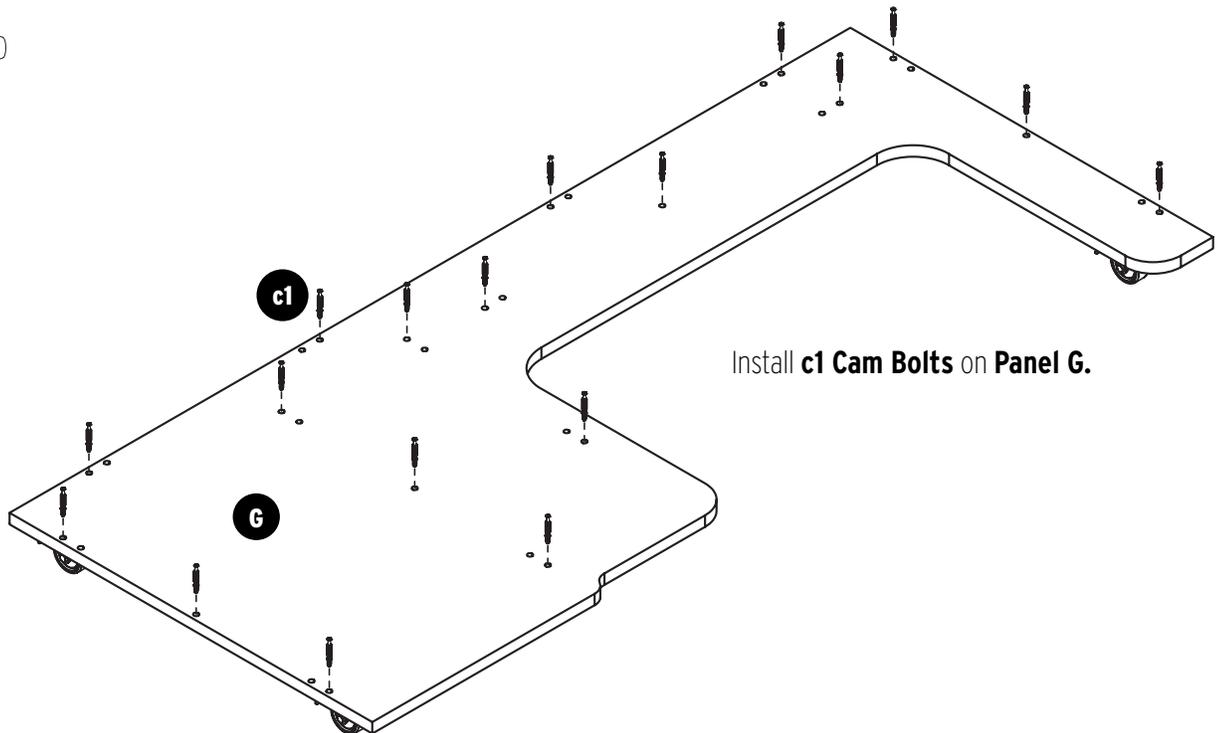
Attach **t2 Plate Casters** to the underside of **Panel G** with **b1 Fix Bolts**.

Tighten with provided **Allen Wrench**.

Lock the Casters and flip Panel G over.

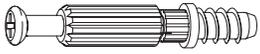


c1 6x35 Cam Bolt **x18**

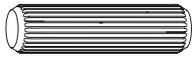


Install **c1 Cam Bolts** on **Panel G**.

Step 1: Cabinet Shell



c1 6x35 Cam Bolt **x6**



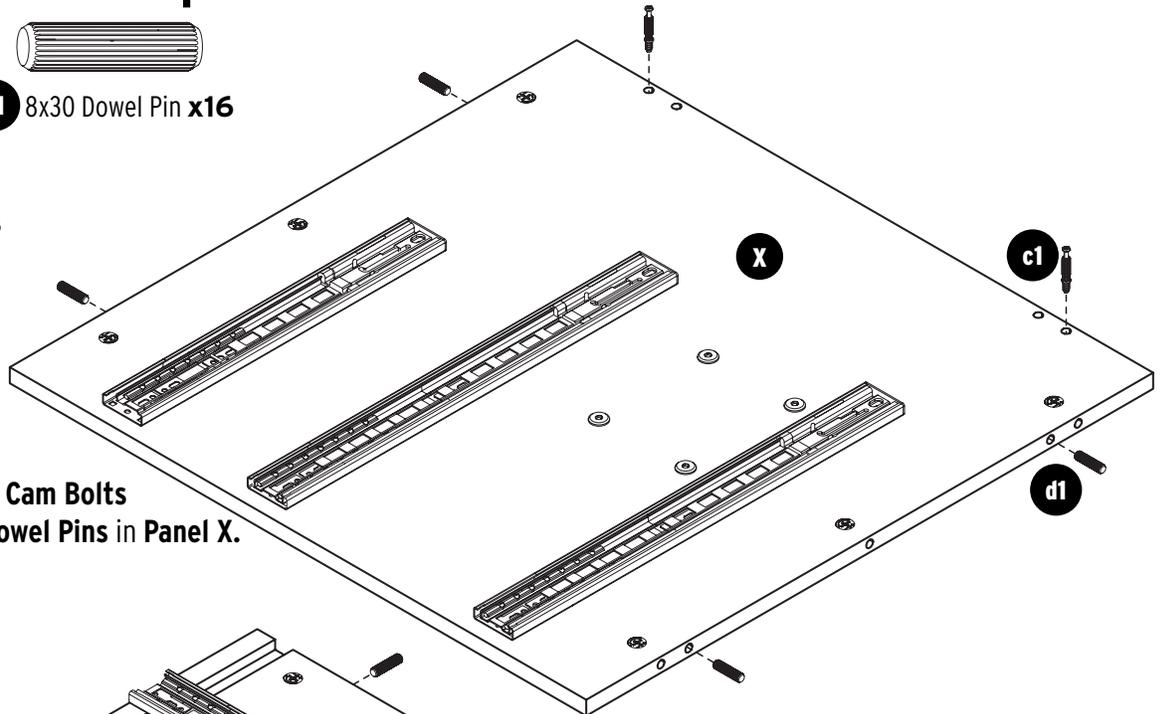
d1 8x30 Dowel Pin **x16**



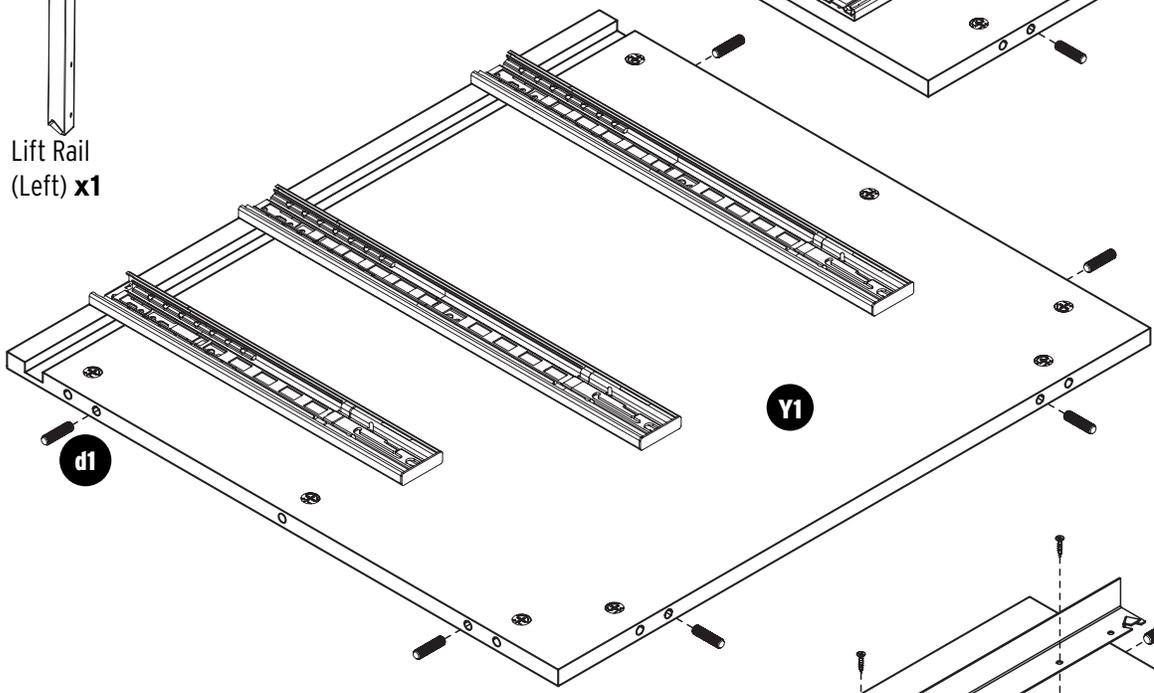
s1 3.5x14 Screw **x3**



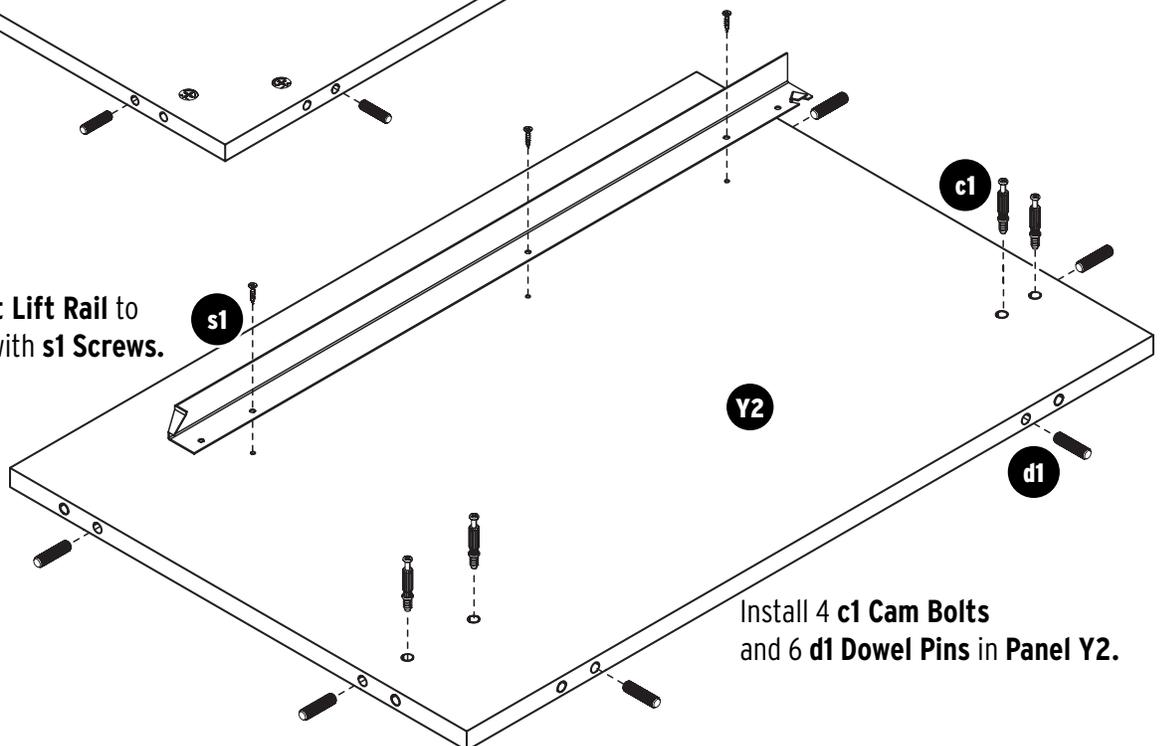
Lift Rail
(Left) **x1**



Install 2 **c1** Cam Bolts
and 4 **d1** Dowel Pins in **Panel X**.



Install 6 **d1** Dowel Pins
in **Panel Y1**.

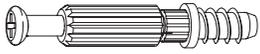


Attach **Left Lift Rail** to
Panel Y2 with **s1** Screws.

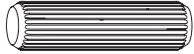
Install 4 **c1** Cam Bolts
and 6 **d1** Dowel Pins in **Panel Y2**.

*Don't forget to wipe the
lift rail with lubricant!
See Page 7.*

Step 1: Cabinet Shell



c1 6x35 Cam Bolt **x10**

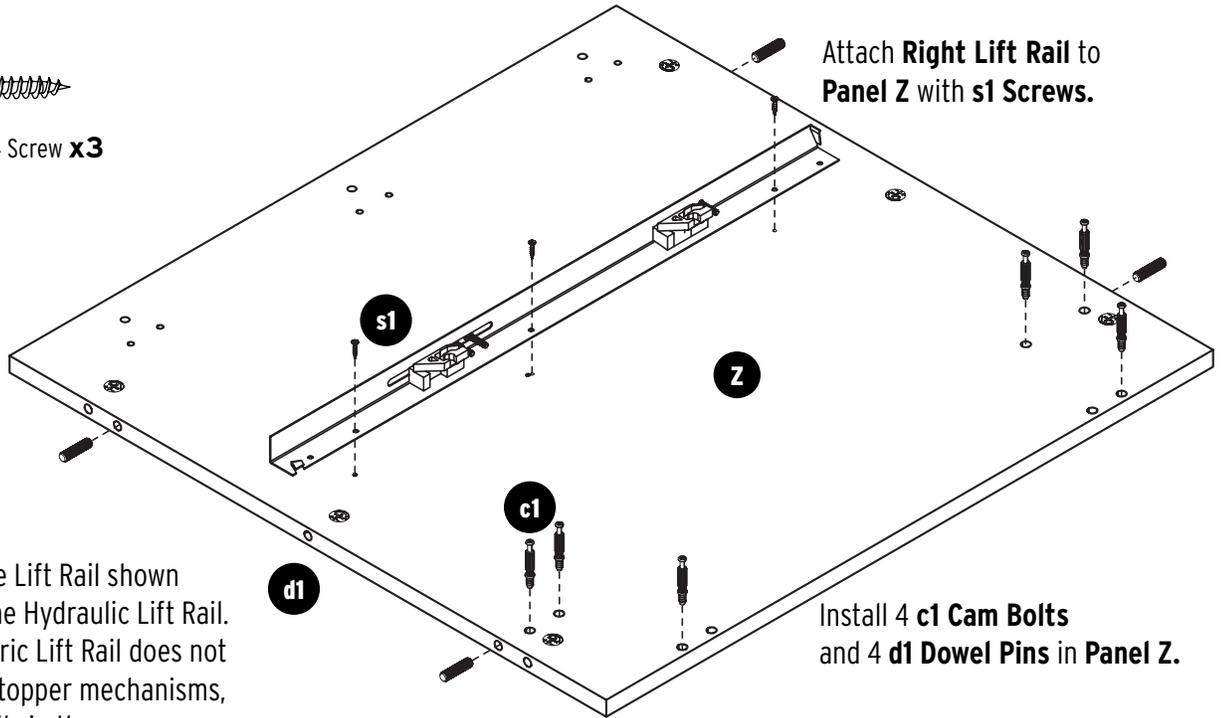


d1 8x30 Dowel Pin **x16**



s1 3.5x14 Screw **x3**

Attach **Right Lift Rail** to **Panel Z** with **s1** Screws.



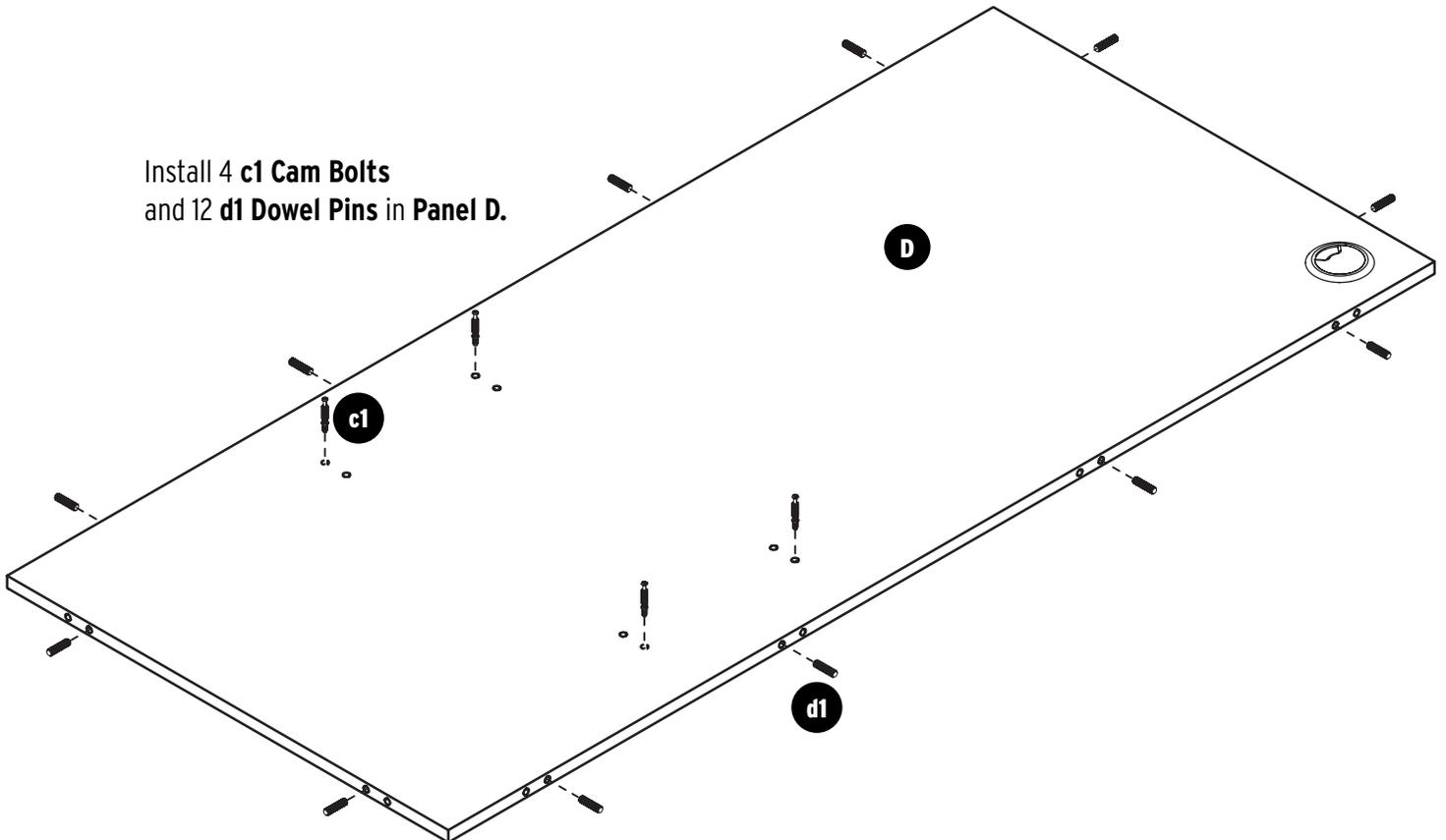
Install 4 **c1** Cam Bolts and 4 **d1** Dowel Pins in **Panel Z**.

*Don't forget to wipe the lift rail with lubricant!
See Page 7.*

Note: The Lift Rail shown here is the Hydraulic Lift Rail. The Electric Lift Rail does not include stopper mechanisms, but installs in the same way, with the rail tab positioned at the top of the panel

Lift Rail (Right) **x1**

Install 4 **c1** Cam Bolts and 12 **d1** Dowel Pins in **Panel D**.



Step 1: Cabinet Shell



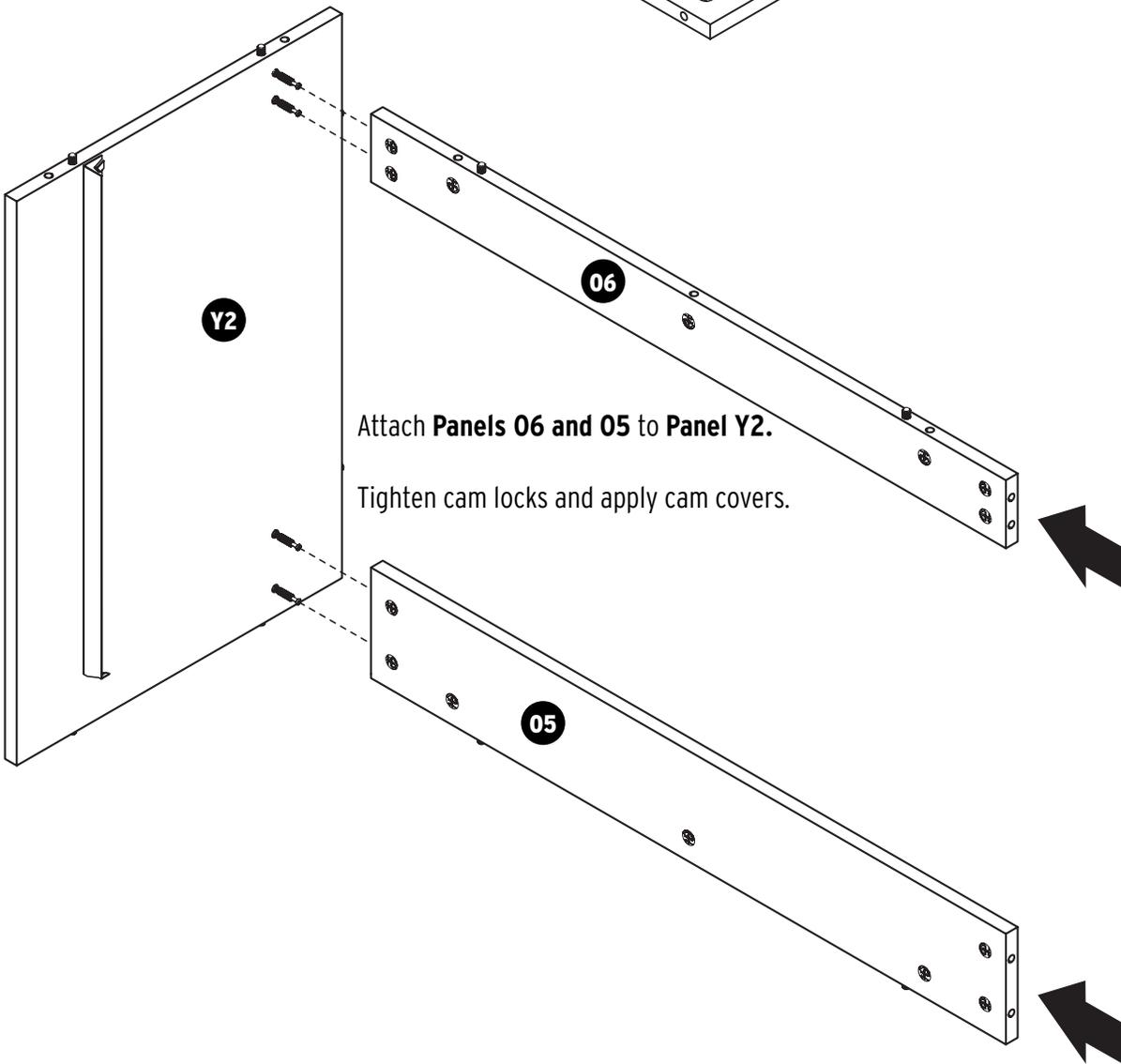
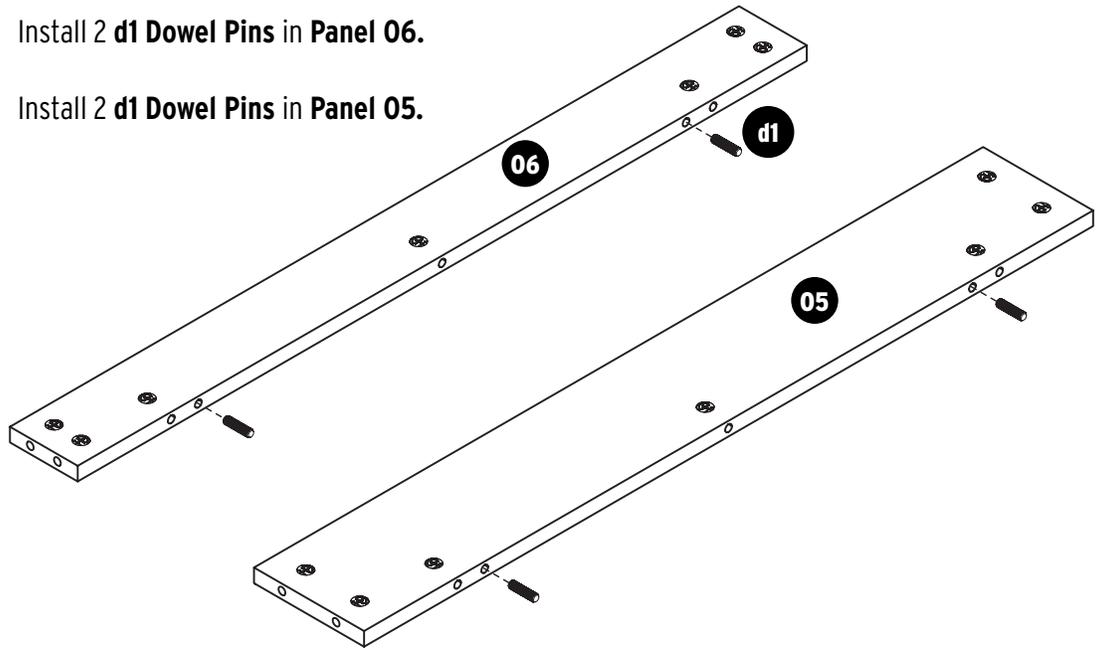
d1 8x30 Dowel Pin **x4**



c2 $\frac{5}{8}$ " Cam Cover **x4**

Install 2 **d1 Dowel Pins** in **Panel 06**.

Install 2 **d1 Dowel Pins** in **Panel 05**.



Attach **Panels 06 and 05** to **Panel Y2**.

Tighten cam locks and apply cam covers.

Step 1: Cabinet Shell



c2 $\frac{5}{8}$ " Cam Cover **x2**

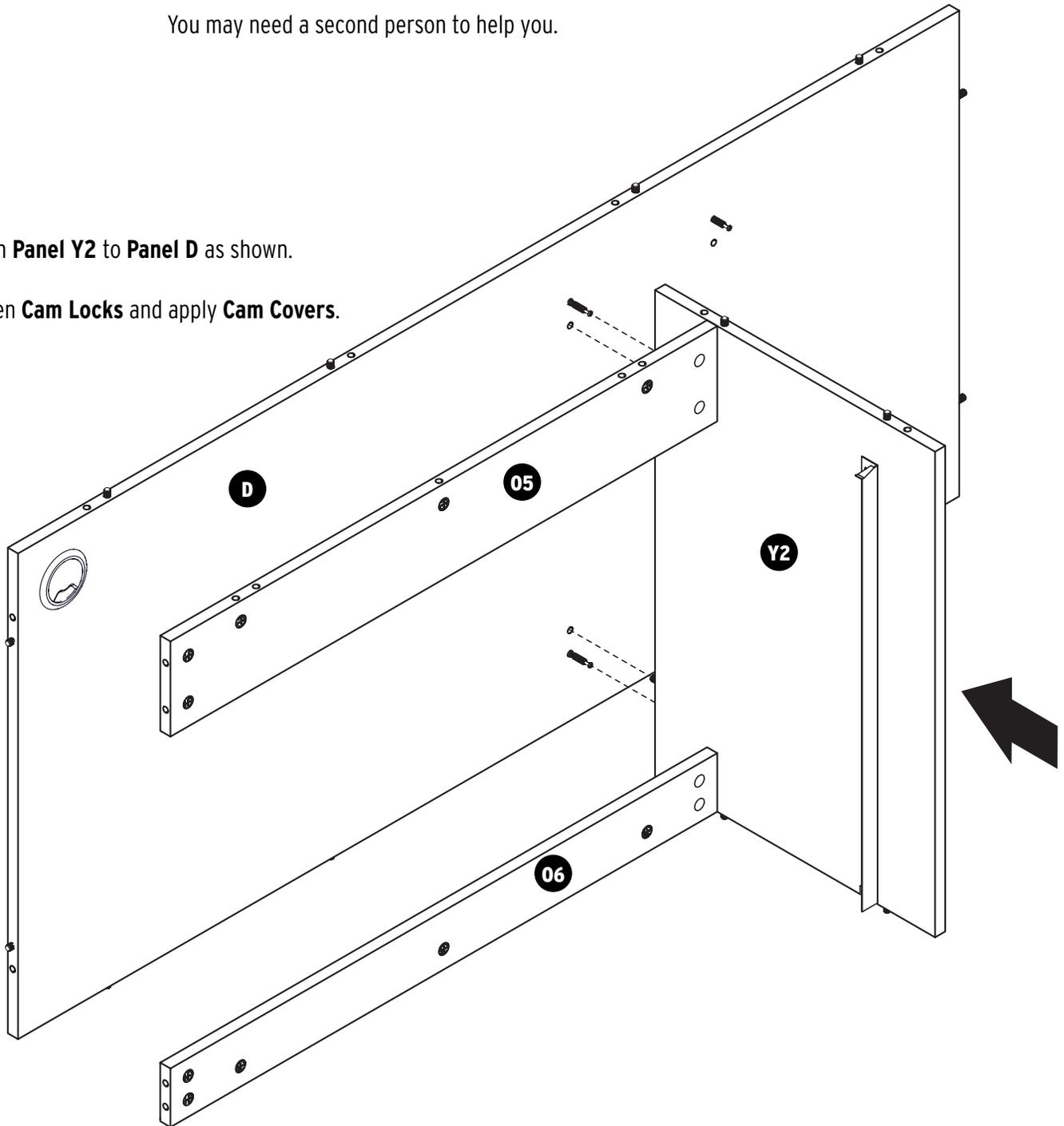
NOTE: The illustrations shown through Page 11 show upside down assembly. Assembling these panels upside down will make attaching the bottom (**Panel G**) easier.

Once the bottom is attached, you will flip the cabinet over.

You may need a second person to help you.

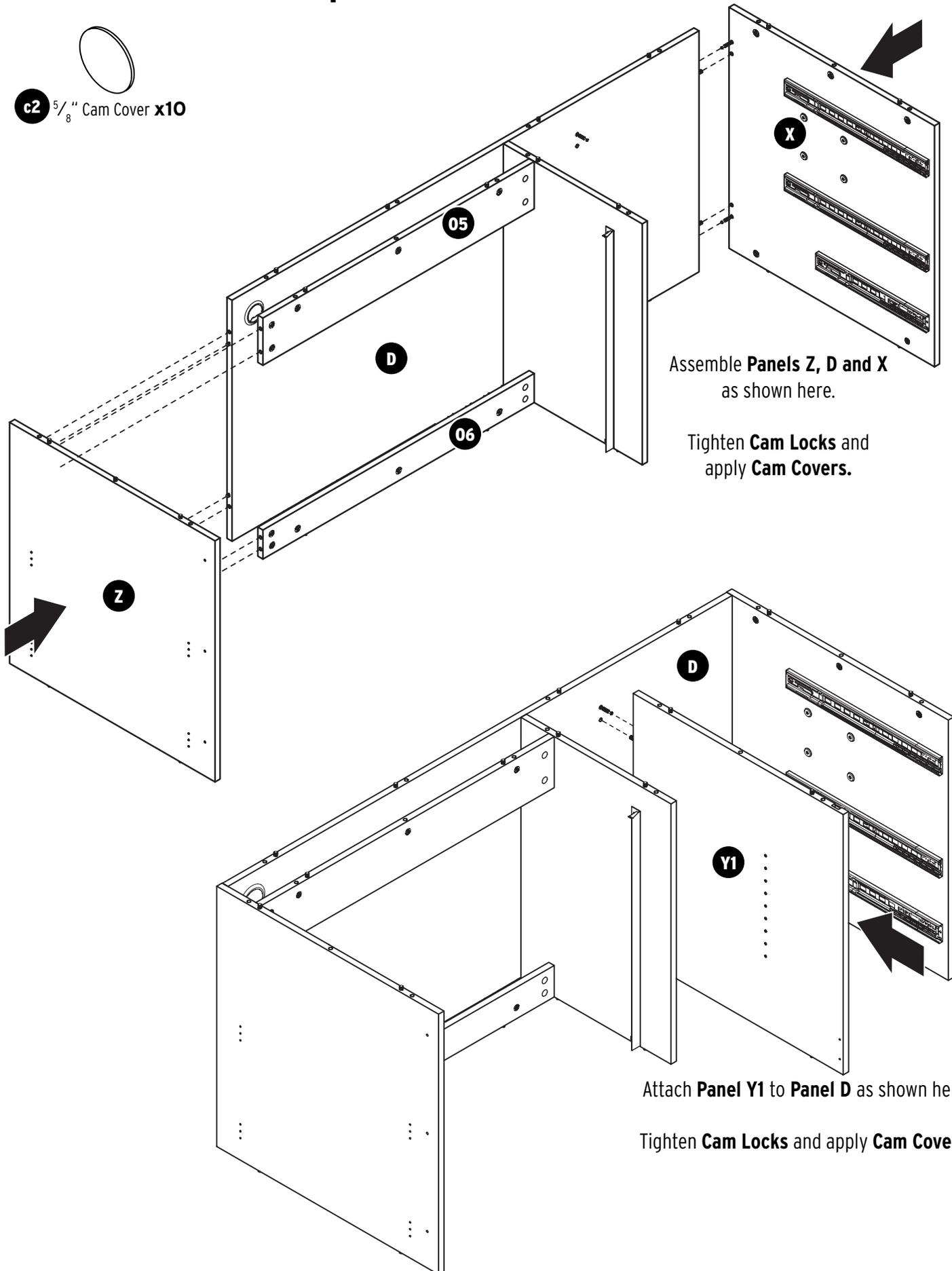
Attach **Panel Y2** to **Panel D** as shown.

Tighten **Cam Locks** and apply **Cam Covers**.



Step 1: Cabinet Shell

c2 $\frac{5}{8}$ " Cam Cover **x10**



Assemble **Panels Z, D and X** as shown here.

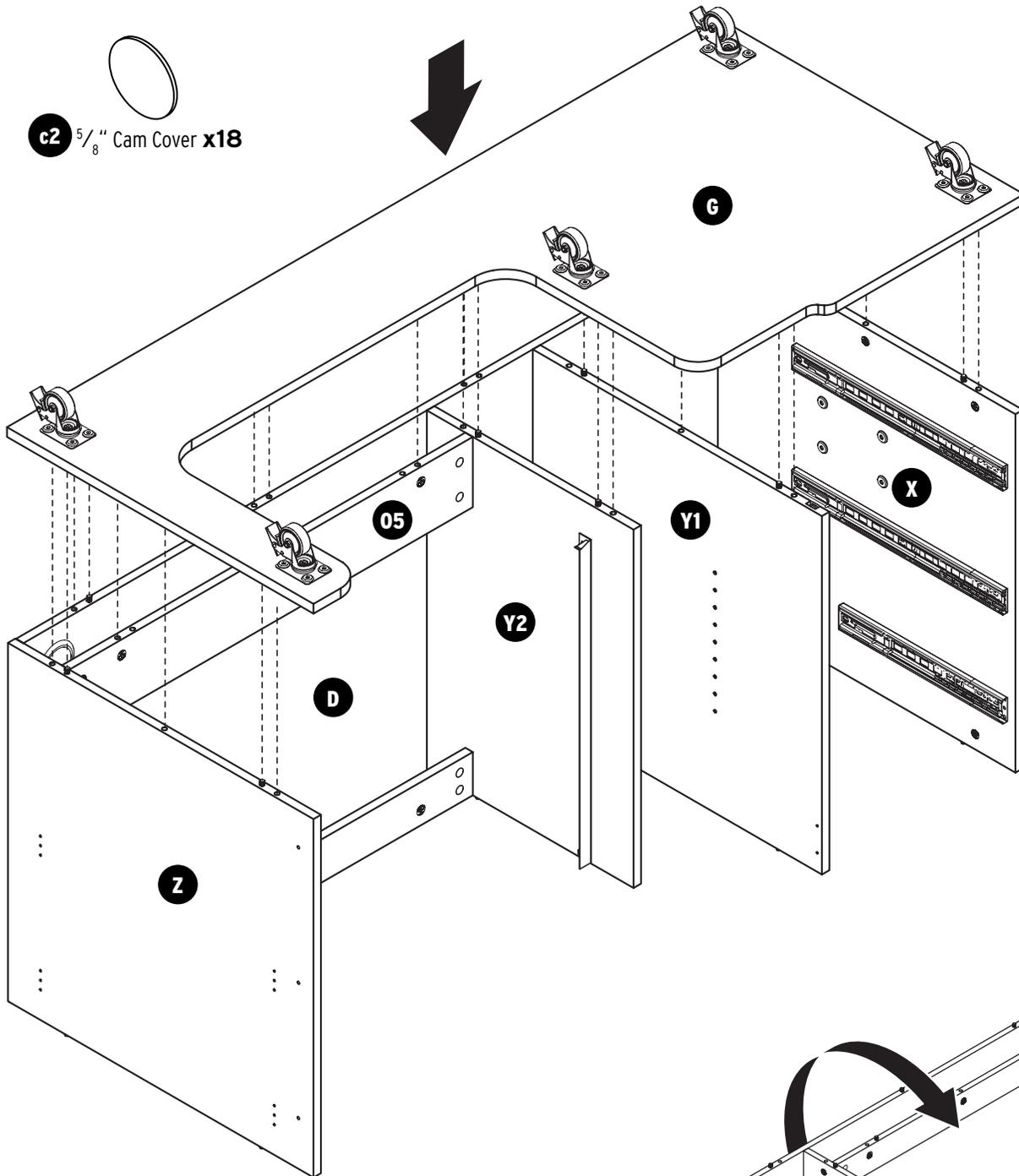
Tighten **Cam Locks** and apply **Cam Covers**.

Attach **Panel Y1** to **Panel D** as shown here.

Tighten **Cam Locks** and apply **Cam Covers**.

Step 1: Cabinet Shell

c2 $\frac{5}{8}$ " Cam Cover **x18**



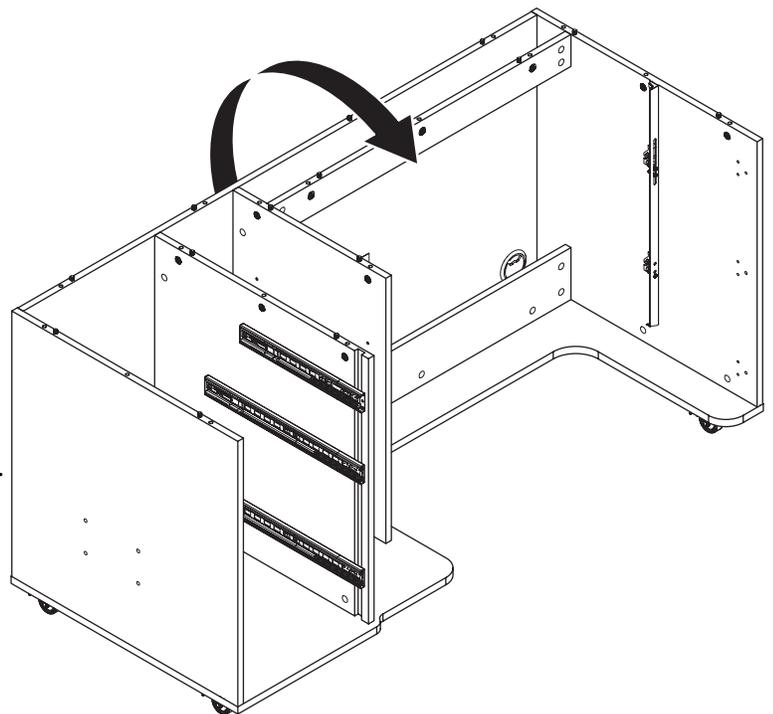
Attach **Panel G** as shown, carefully lining up Cam Bolts in **Panel G** with Cam Locks on **Panels Z, D, O5, Y2, Y1 and X**.

You may need a second person to help you.

Tighten **Cam Locks** and cover with **Cam Covers**.

Make sure **Casters** are locked and flip the cabinet over.

You may need a second person to help you.



Step 2: Lift Installation

Hydraulic Lift Installation: Page 16

Electric Lift Installation: Page 18

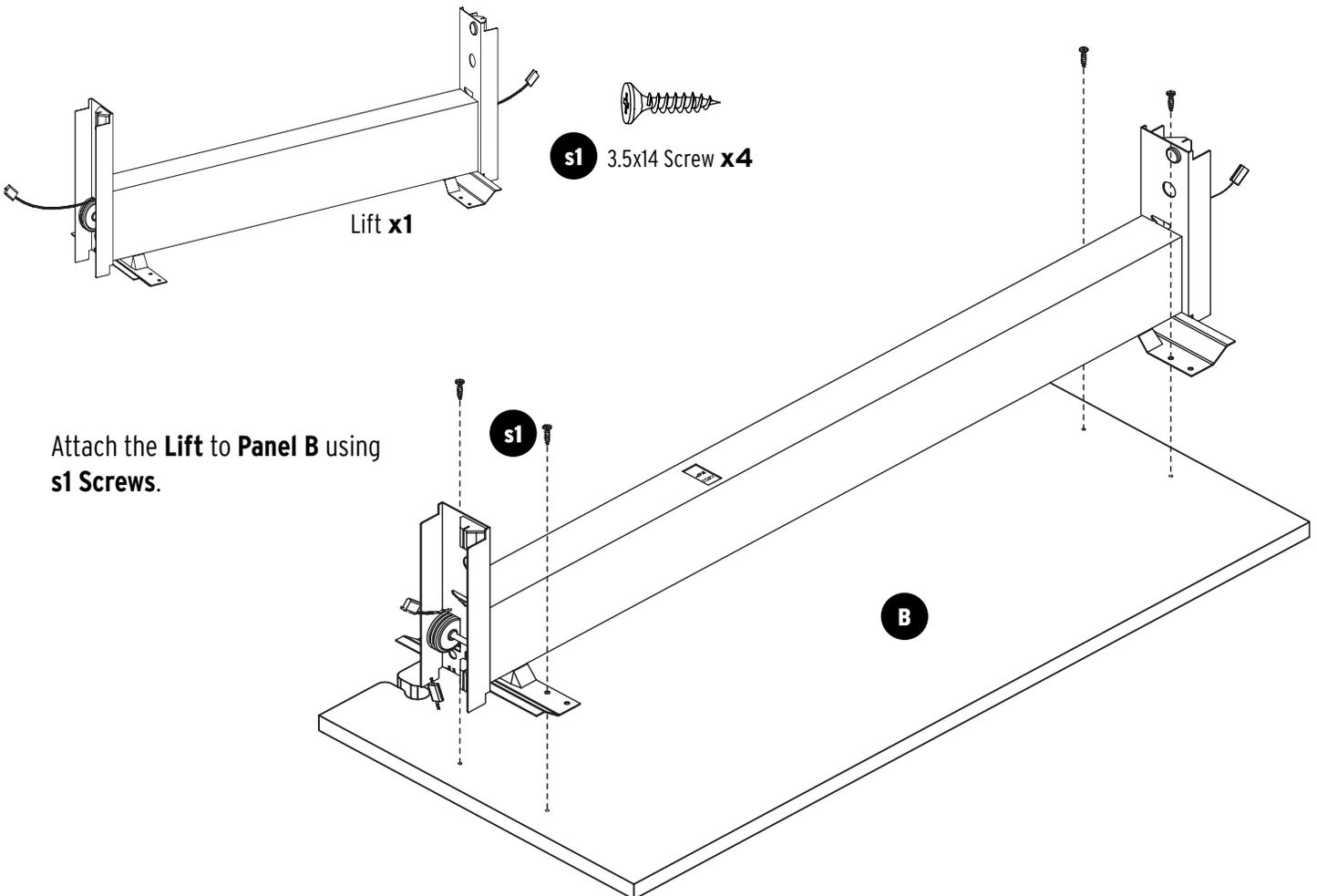
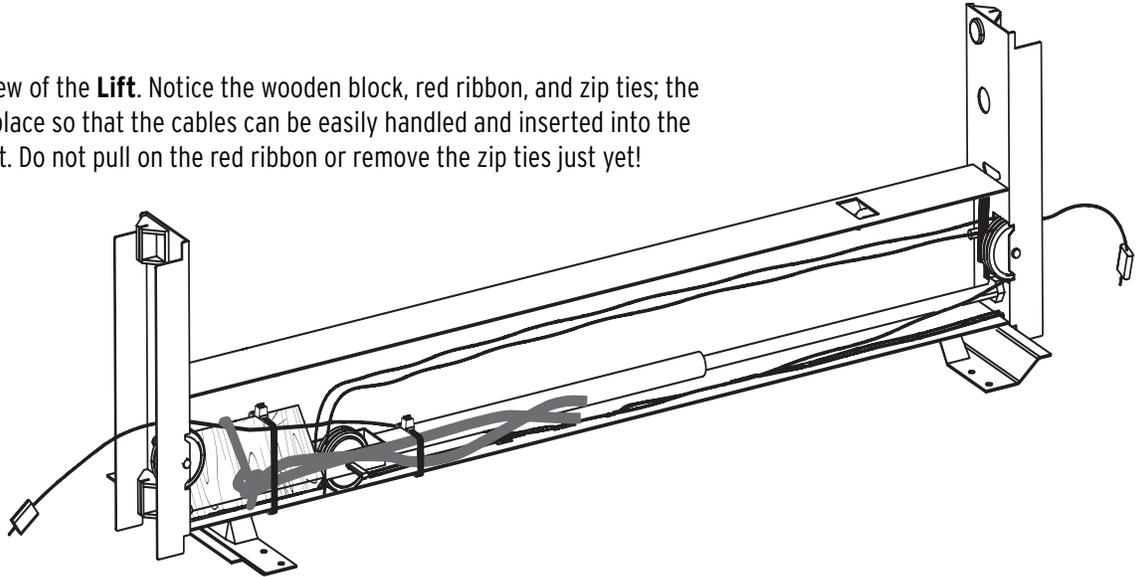
Step 2a: Hydraulic Lift Installation

HYDRAULIC LIFT INSTALLATION WARNING:

DO NOT remove the small wooden block from the Lift until assembly is complete. If the block is removed or falls out before lift assembly is complete, the cables will retract, making installation more difficult. If the block falls out before complete assembly, please call Customer Service at 1-800-533-7347, ext. 1 for assistance, or visit www.arrowsewing.com/assembly and find the "Alternate Sewing Lift Installation" video.

For video instructions, please visit www.arrowsewing.com/assembly and find the "How to Install Your Hydraulic Lift" video.

This illustration shows the back view of the **Lift**. Notice the wooden block, red ribbon, and zip ties; the wooden block holds the piston in place so that the cables can be easily handled and inserted into the **Lift Rails** installed on your cabinet. Do not pull on the red ribbon or remove the zip ties just yet!



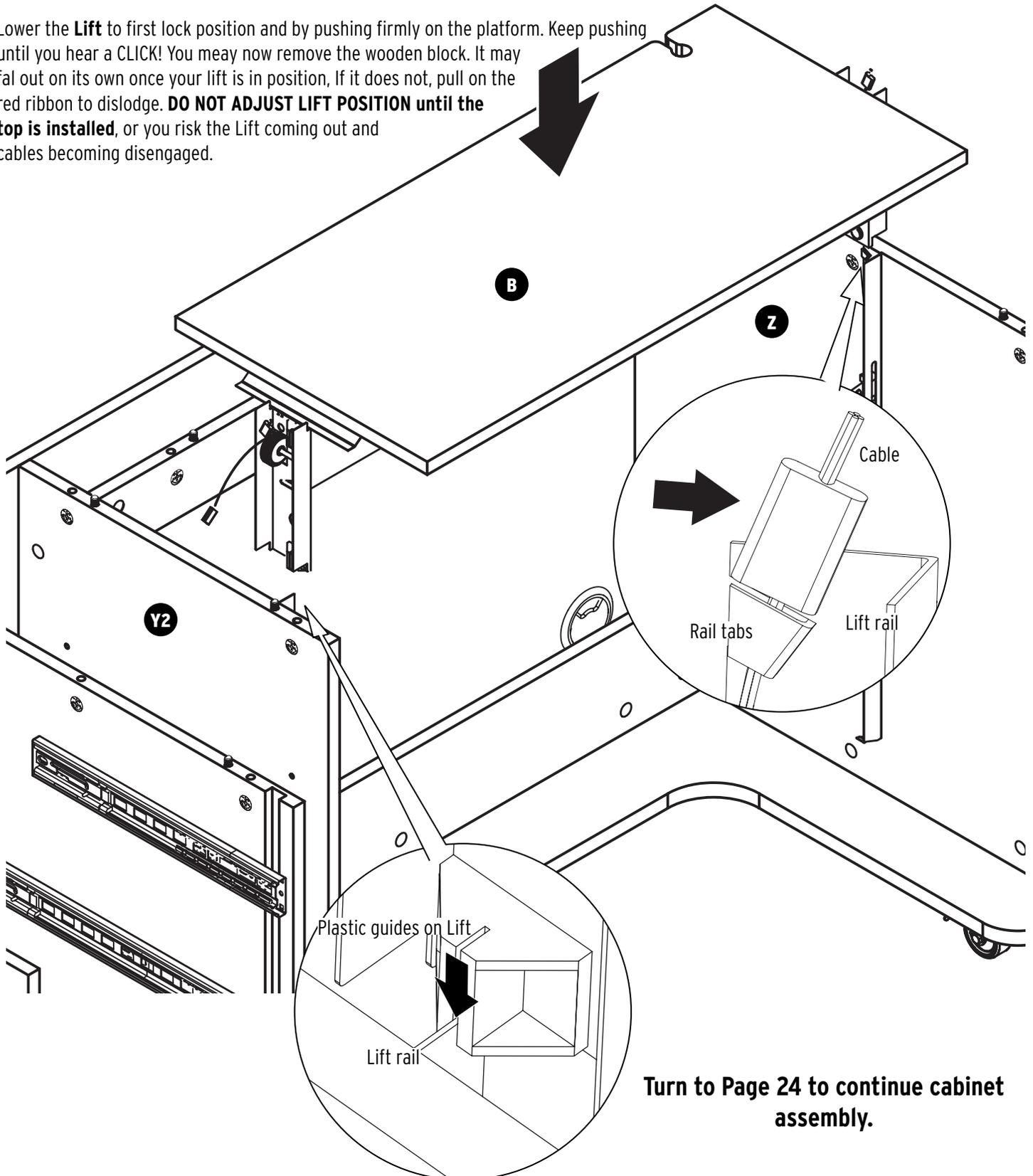
Attach the **Lift** to **Panel B** using **s1** Screws.

Step 2a: Hydraulic Lift Installation

Guide **Lift** onto **Lift Rails** using plastic guides. Insert ends of cable into rail tabs; make sure the cable is hooked into the rail tabs on both sides.

Cut the zip ties on the lift, but DO NOT remove the block yet.

Lower the **Lift** to first lock position and by pushing firmly on the platform. Keep pushing until you hear a **CLICK!** You may now remove the wooden block. It may fall out on its own once your lift is in position, If it does not, pull on the red ribbon to dislodge. **DO NOT ADJUST LIFT POSITION until the top is installed**, or you risk the Lift coming out and cables becoming disengaged.

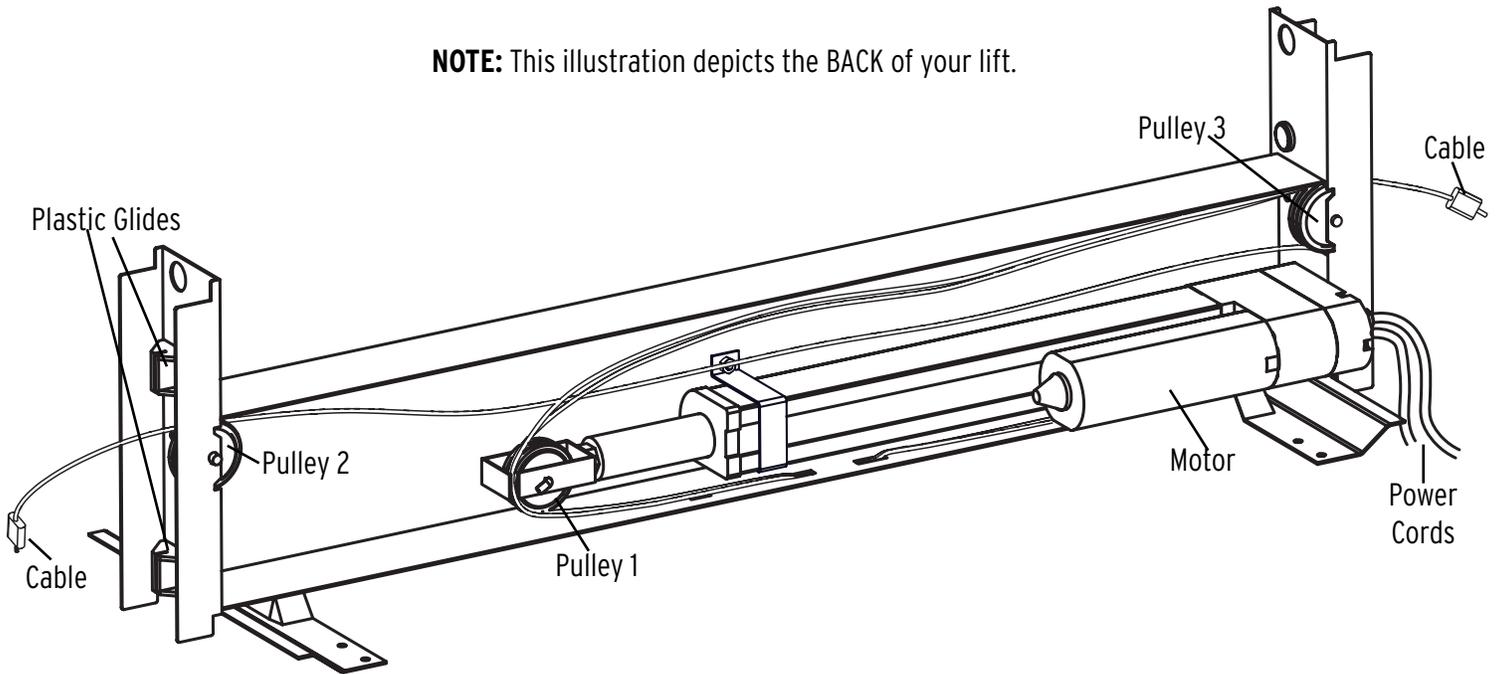


Turn to Page 24 to continue cabinet assembly.

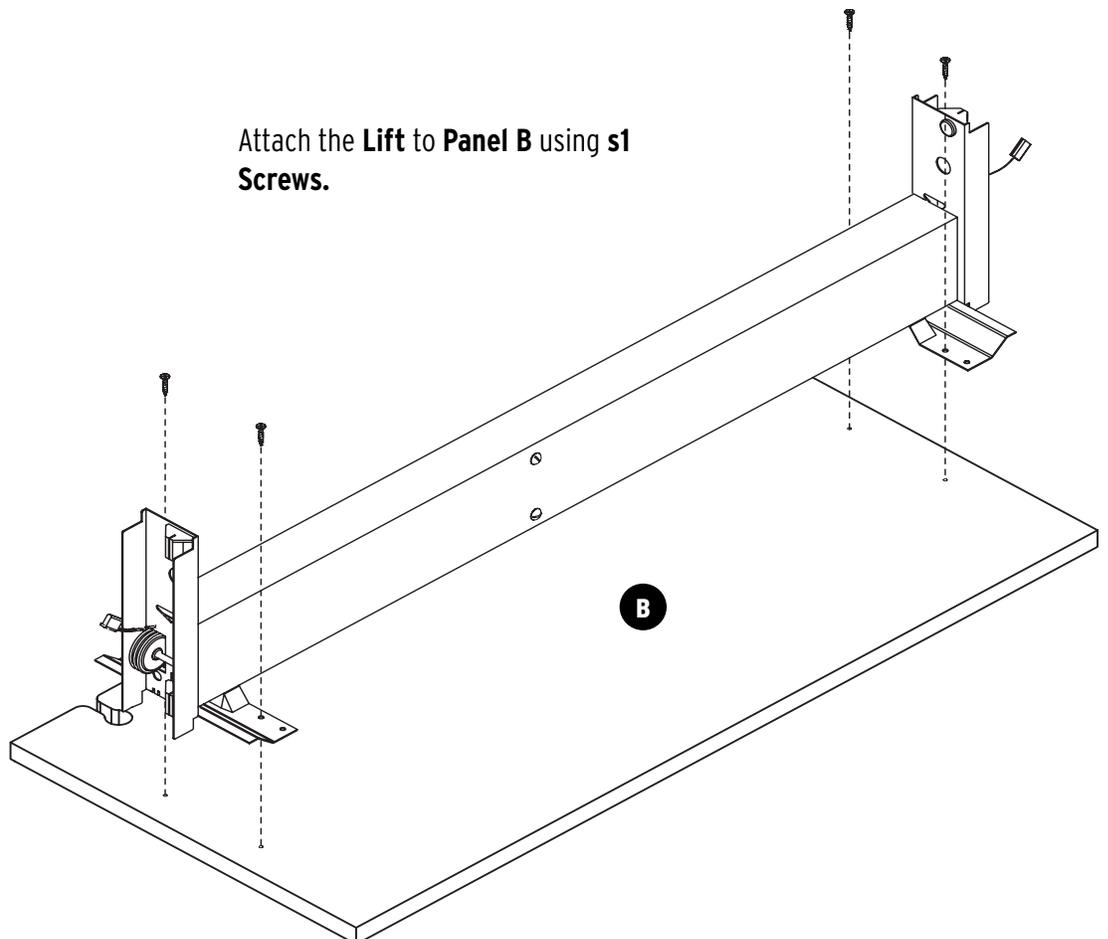
REMINDER: Our Customer Service Team is available for any assembly related questions. Please call 1-800-533-7347, ext. 1 to speak with an Assembly Expert.

Step 2b: Electric Lift Installation

NOTE: This illustration depicts the BACK of your lift.



Attach the **Lift** to **Panel B** using **s1** Screws.

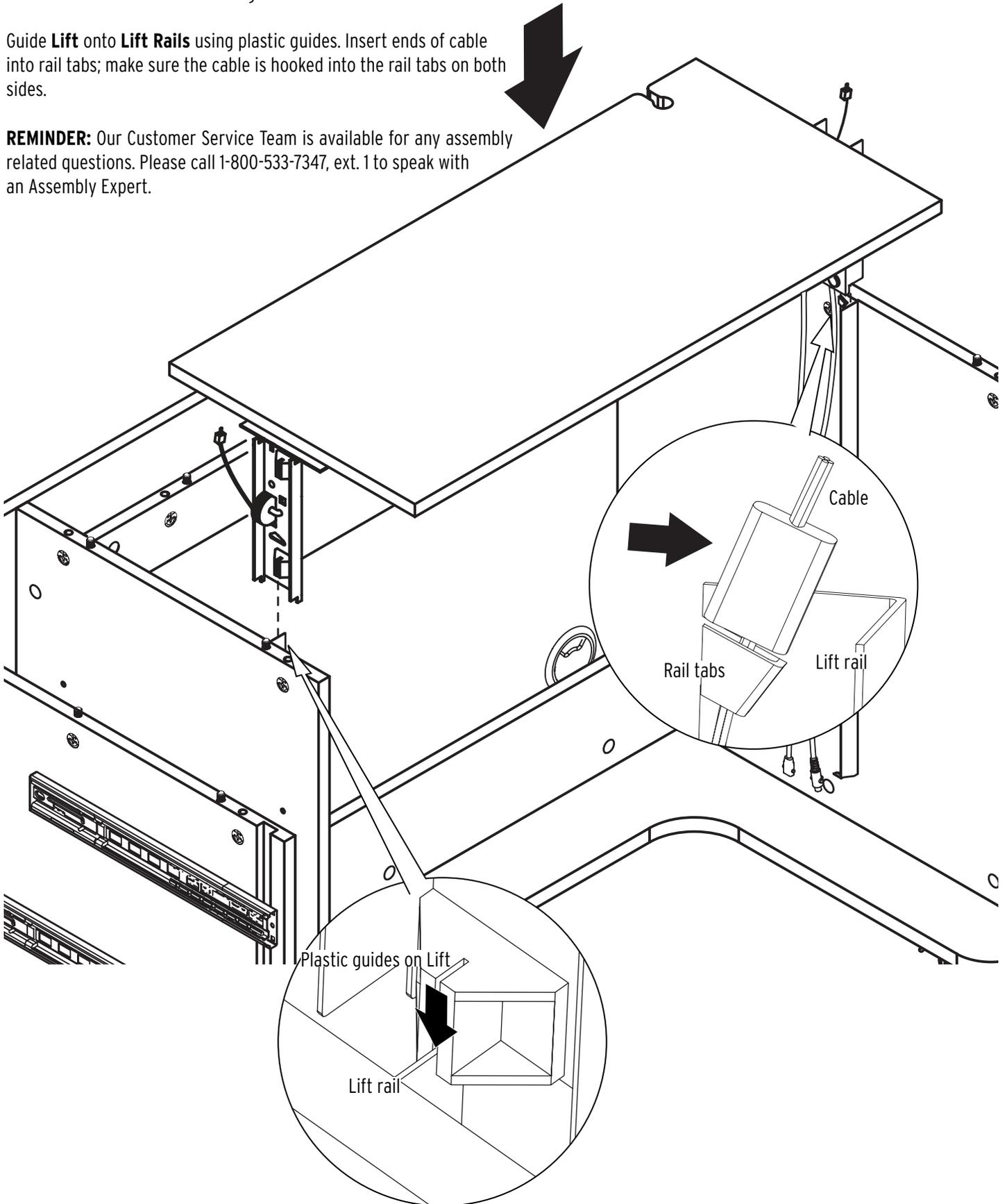


Step 2b: Electric Lift Installation

Pull the Cable as far out as it will go.

Guide **Lift** onto **Lift Rails** using plastic guides. Insert ends of cable into rail tabs; make sure the cable is hooked into the rail tabs on both sides.

REMINDER: Our Customer Service Team is available for any assembly related questions. Please call 1-800-533-7347, ext. 1 to speak with an Assembly Expert.



Step 2c: Electric Lift Cord Management

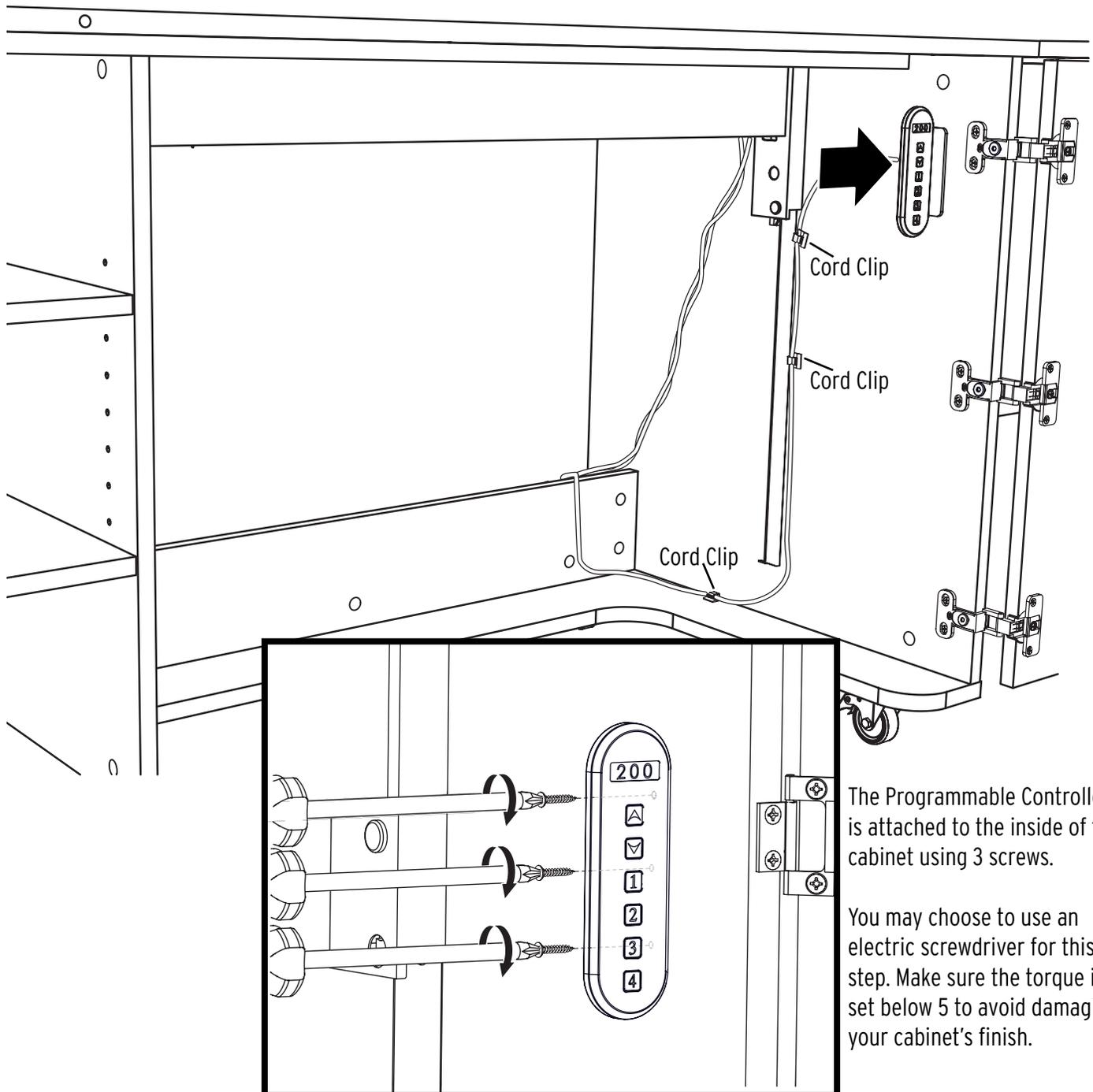
To control the cords coming from your electric lift, twist them together and feed them through the cord port in your cabinet's lower right back corner. DO NOT USE Cord Clips on the cords coming from the Electric Lift.

Attach the Programmable Controller with the screws provided. Scan this QR code for a printable template:



OPTIONAL: You may use Cord Clips on the wire coming from the Programmable Controller, as shown below.

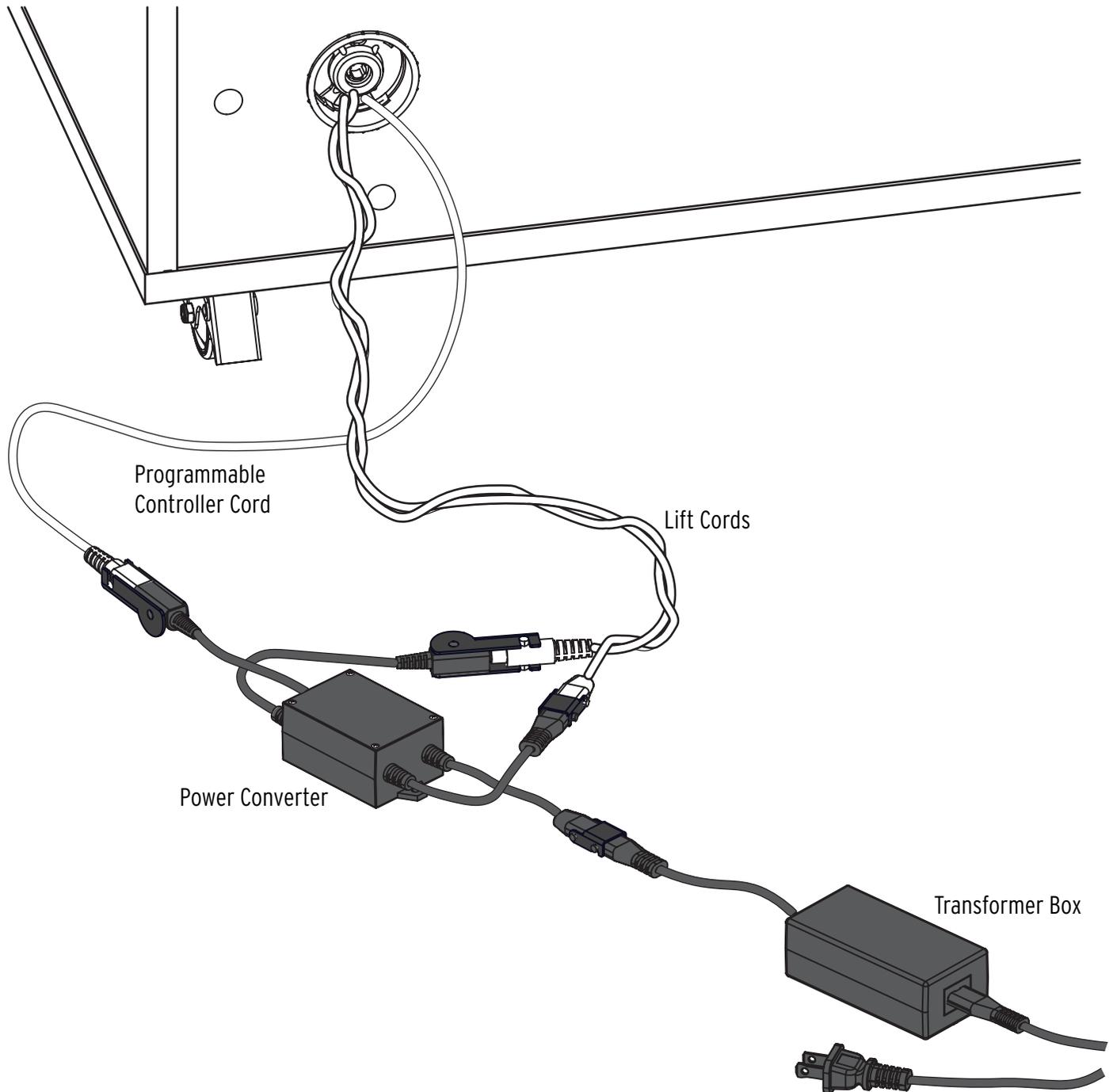
NOTE: When securing cords with Cord Clips, be careful to keep cords from crossing over the lift rails.



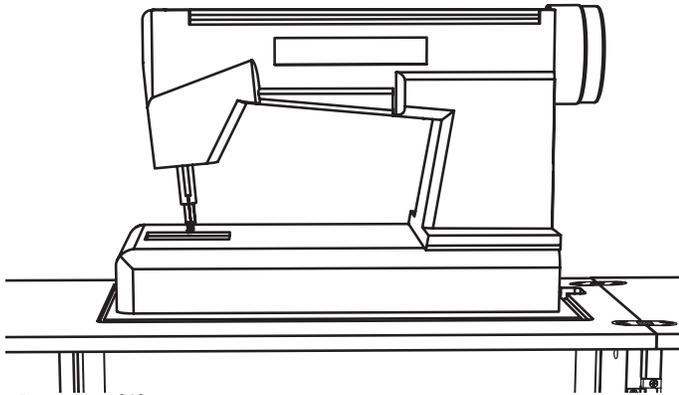
Step 2c: Electric Lift Cord Management

Carefully feed the twisted cords from the Electric Lift and the Programmable Controller through the Cord Port and plug them in to the Power Converter.

NOTE: Each cord and cord receptacle has a different pin pattern, making it easy to match the cords to the Power Converter.



Step 2d: Electric Lift Programming and Use

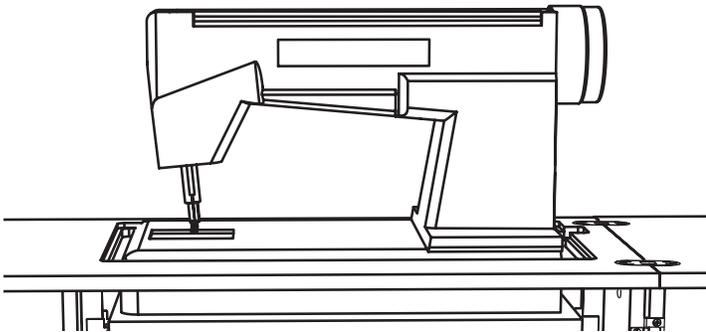


Free Arm Position:

Also known as “tabletop sewing,” this is the favored sewing position to use for hems, cuffs, and other small, curved pieces.

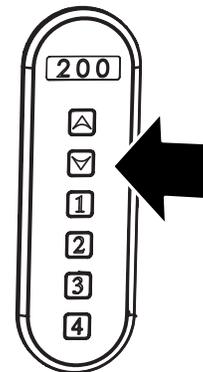


Press and hold the UP button on your controller to position your lift platform in the uppermost position. Press and hold the preset position of your choice for 5 seconds. Free Arm Position is now pre-set.

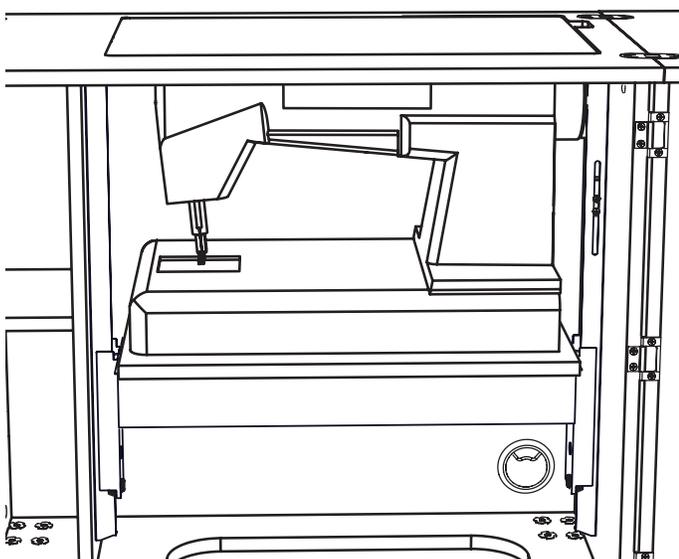


Flatbed Position:

Flatbed Position is perfect for sewing larger, heavier projects and is the most comfortable way to sew. Add a custom acrylic insert for a custom fit to your specific machine and cabinet to experience a truly ergonomic sewing session.

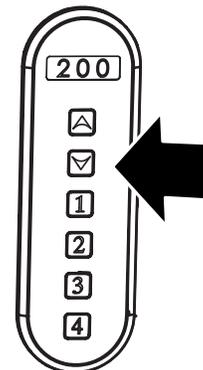


Press and hold the DOWN button on your controller until the throat plate on your machine is level with the tabletop. Press and hold the preset position of your choice for 5 seconds. Flat Bed Position is now pre-set.



Storage Position:

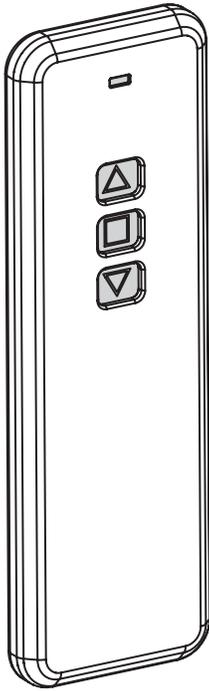
Your sewing machine is now safely stored in the belly of your sewing cabinet! If your cabinet includes a sewing well cover, you may place that over your sewing well and use your cabinet as a desk.



Press and hold the DOWN button on your controller until the platform is completely lowered. Press and hold the preset position of your choice for 5 seconds. Storage Position is now pre-set.

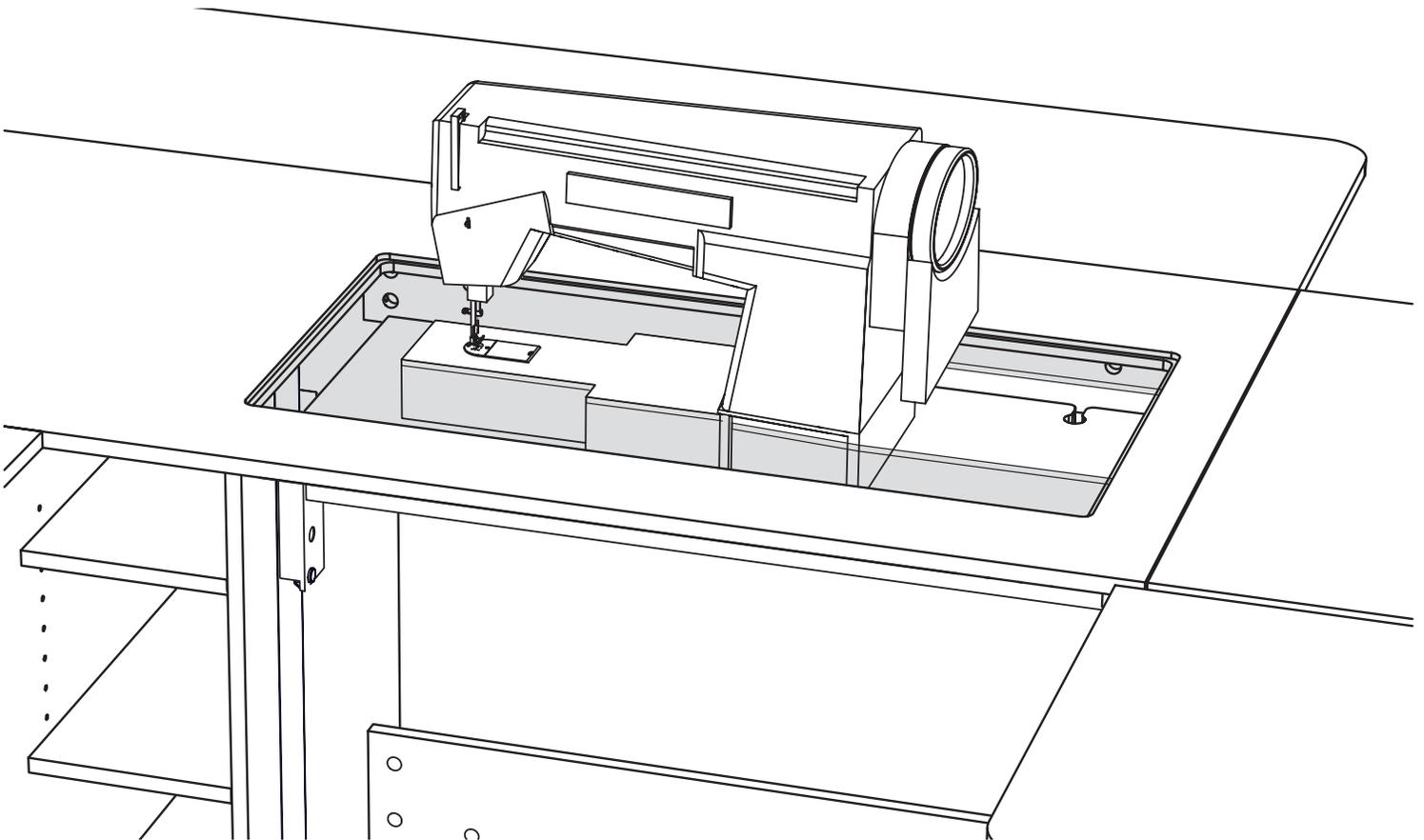
NOTE: Use your preset functions your own way! You can set Flatbed Position for multiple machines or preset positions for Storage or Free Arm positions. The choice is yours!

Step 2d: Electric Lift Programming and Use



Use your Remote Control to move your machine up and down from across the room! Press the UP or DOWN button to move the lift, and the center STOP button to stop.

Using the control pad or the remote control, move the lift back into the flatbed position. Check to make sure that your machine is now sitting at the right height for comfortable, ergonomic flatbed sewing and adjust as necessary.

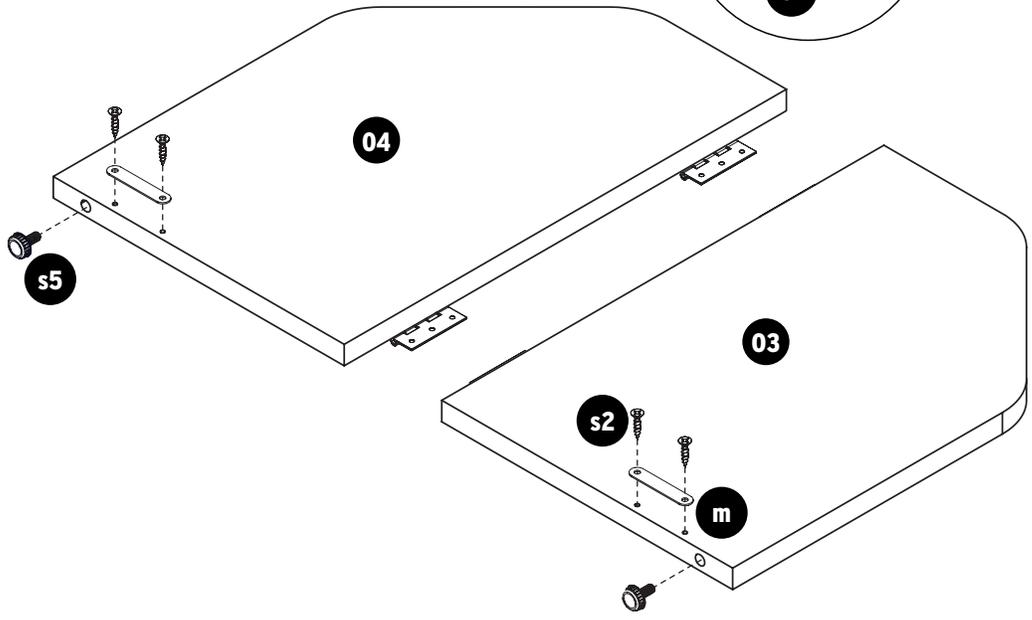
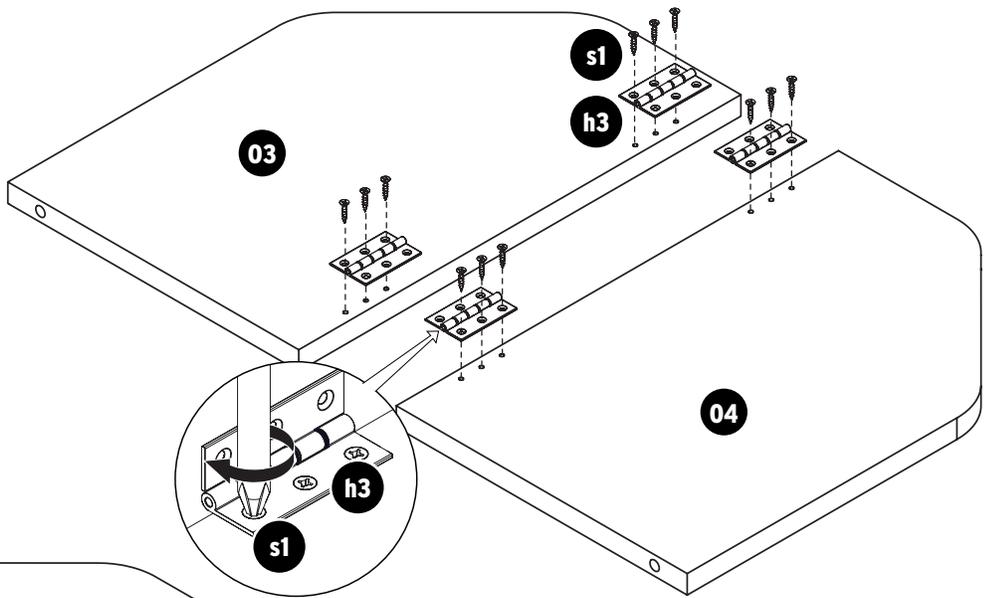


Place your Custom Acrylic Insert in the sewing well, fitting it around your machine. You now have a perfectly comfortable flat bed sewing cabinet! Say goodbye to hunched shoulders, tired wrists, and an aching back and hello to HAPPY SEWING!

To place an order for your own Custom Acrylic Insert, visit us online at ArrowSewing.com, or contact Arrow Sewing Customer Service at 1-800-533-7347 ext 1 during normal business hours.

Step 3: Top and Leaves

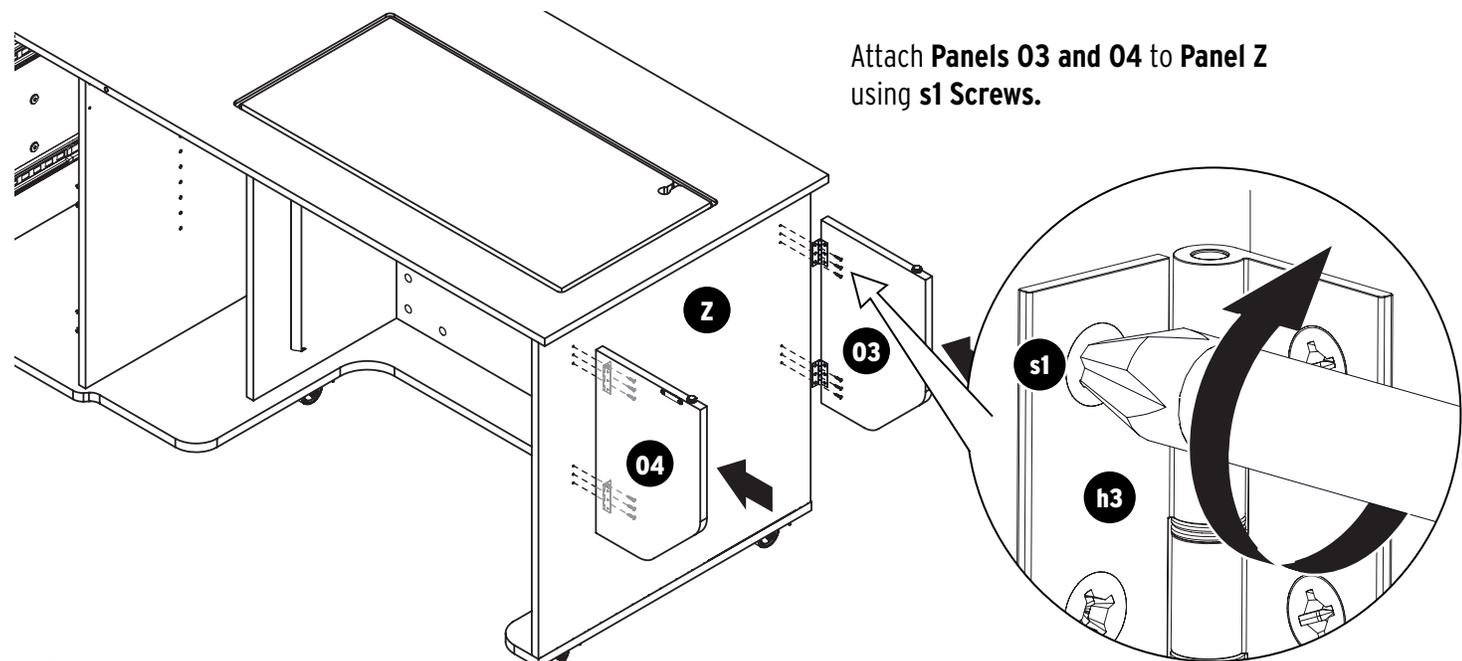
- s1** 3.5x14 Screw **x24**
- h3** Butt Hinge **x4**
- m** Magnet **x0**
Catch Plate **x2**
- s5** Alignment Pin **x2**
- s2** 3x14 Screw **x4**



Attach **h3 Butt Hinges** to **Panels 03 and 04**, using **s1 Screws**.

Flip panels over and attach **m Magnet Catch Plates** using **s2 Screws**.

Attach **s5 Alignment Pins**.

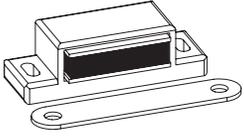


Attach **Panels 03 and 04** to **Panel Z** using **s1 Screws**.

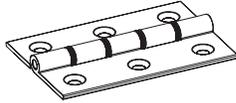
Step 3: Top and Leaves



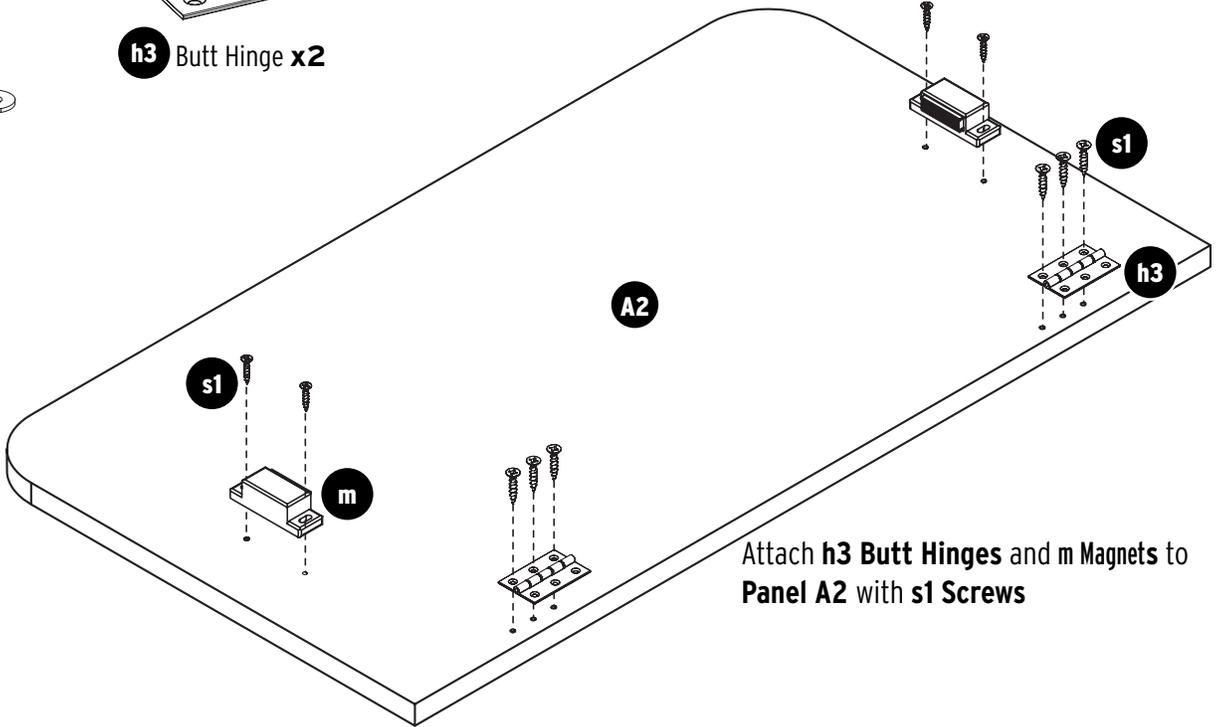
s1 3.5x14 Screw **x16**



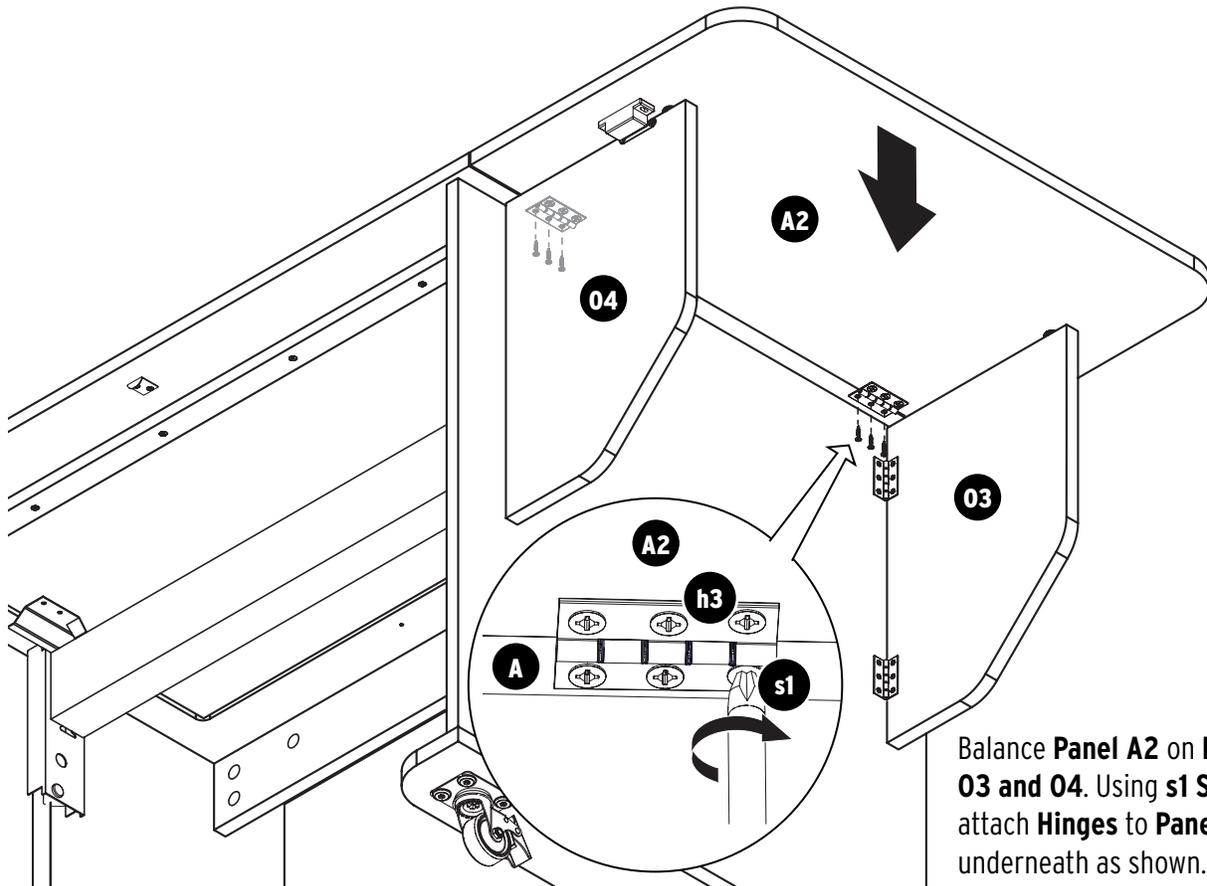
m Magnet **x2**
Catch Plate **x0**



h3 Butt Hinge **x2**

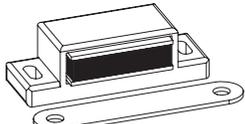


Attach **h3** Butt Hinges and **m** Magnets to **Panel A2** with **s1** Screws

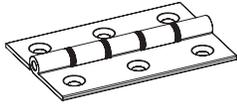


Balance **Panel A2** on **Panels 03** and **04**. Using **s1** Screws, attach **Hinges** to **Panel A** from underneath as shown.

Step 3: Top and Leaves



m Magnet **x0**
Catch Plate **x2**



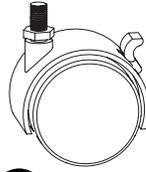
h3 Butt Hinge **x4**



s1 3.5x14 Screw **x12**



s5 Alignment Pin **x2**



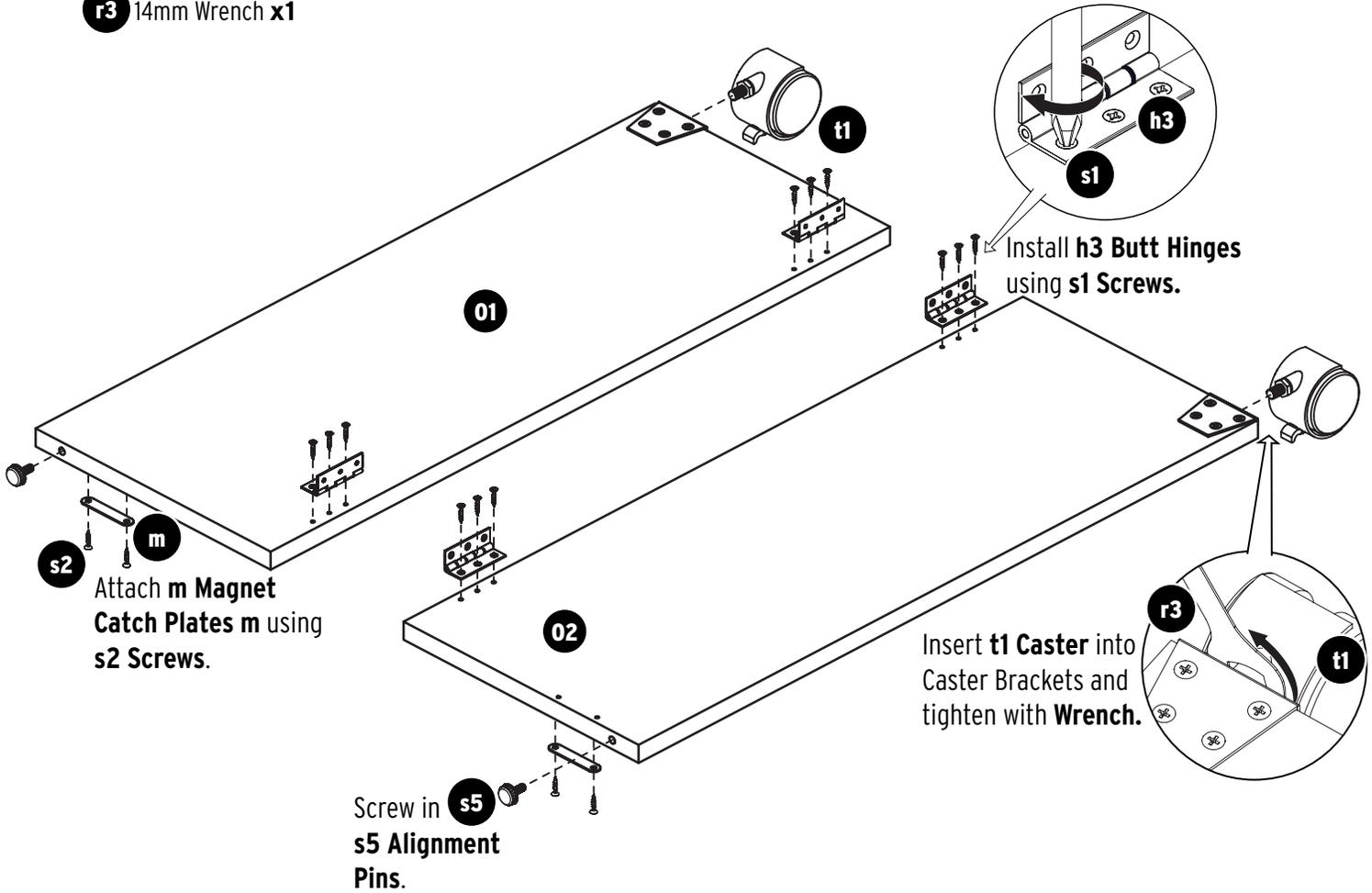
t1 Caster **x2**



s2 3x14 Screw **x4**



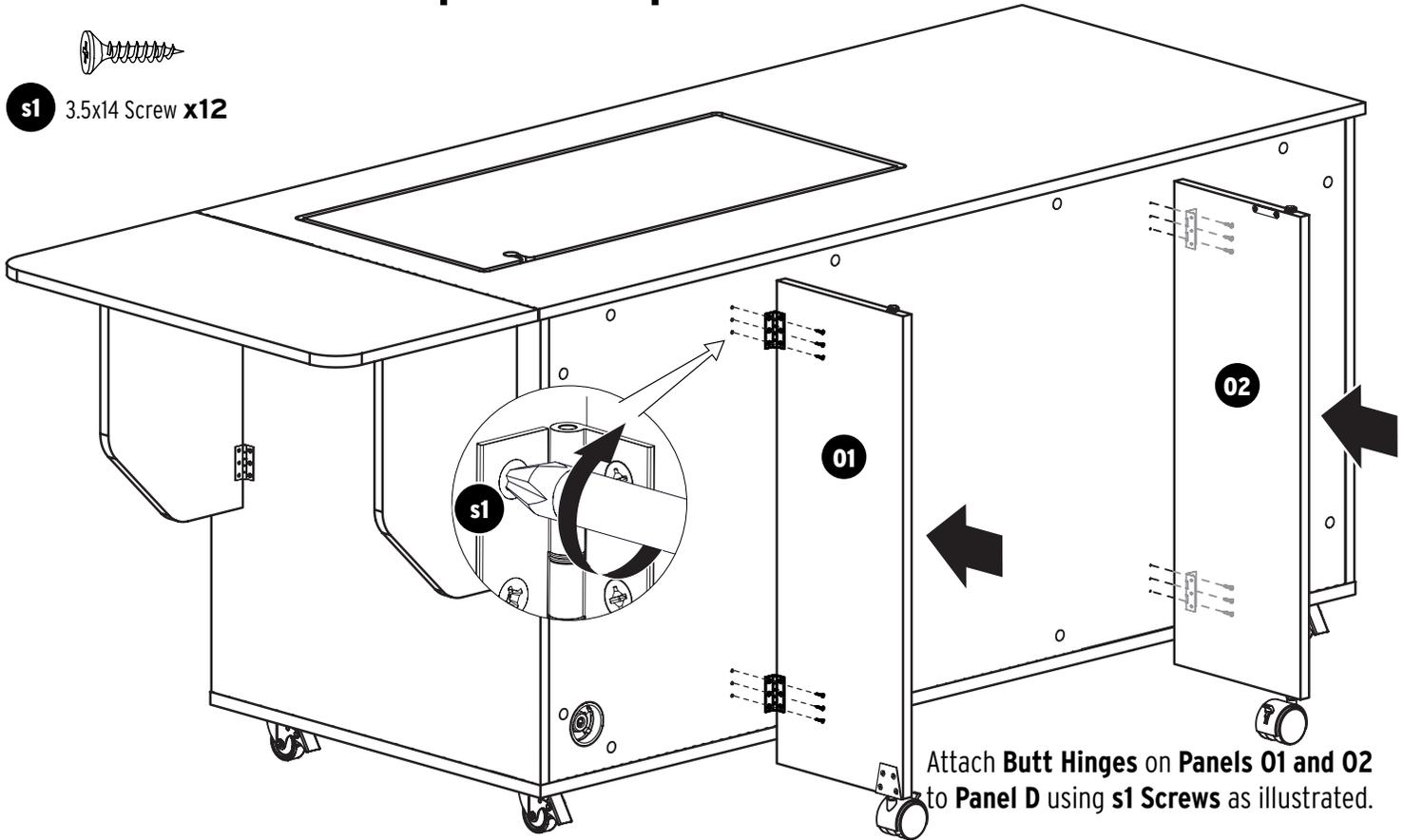
r3 14mm Wrench **x1**



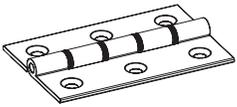
Step 3: Top and Leaves



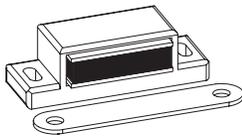
s1 3.5x14 Screw **x12**



Attach **Butt Hinges** on **Panels 01 and 02** to **Panel D** using **s1** Screws as illustrated.



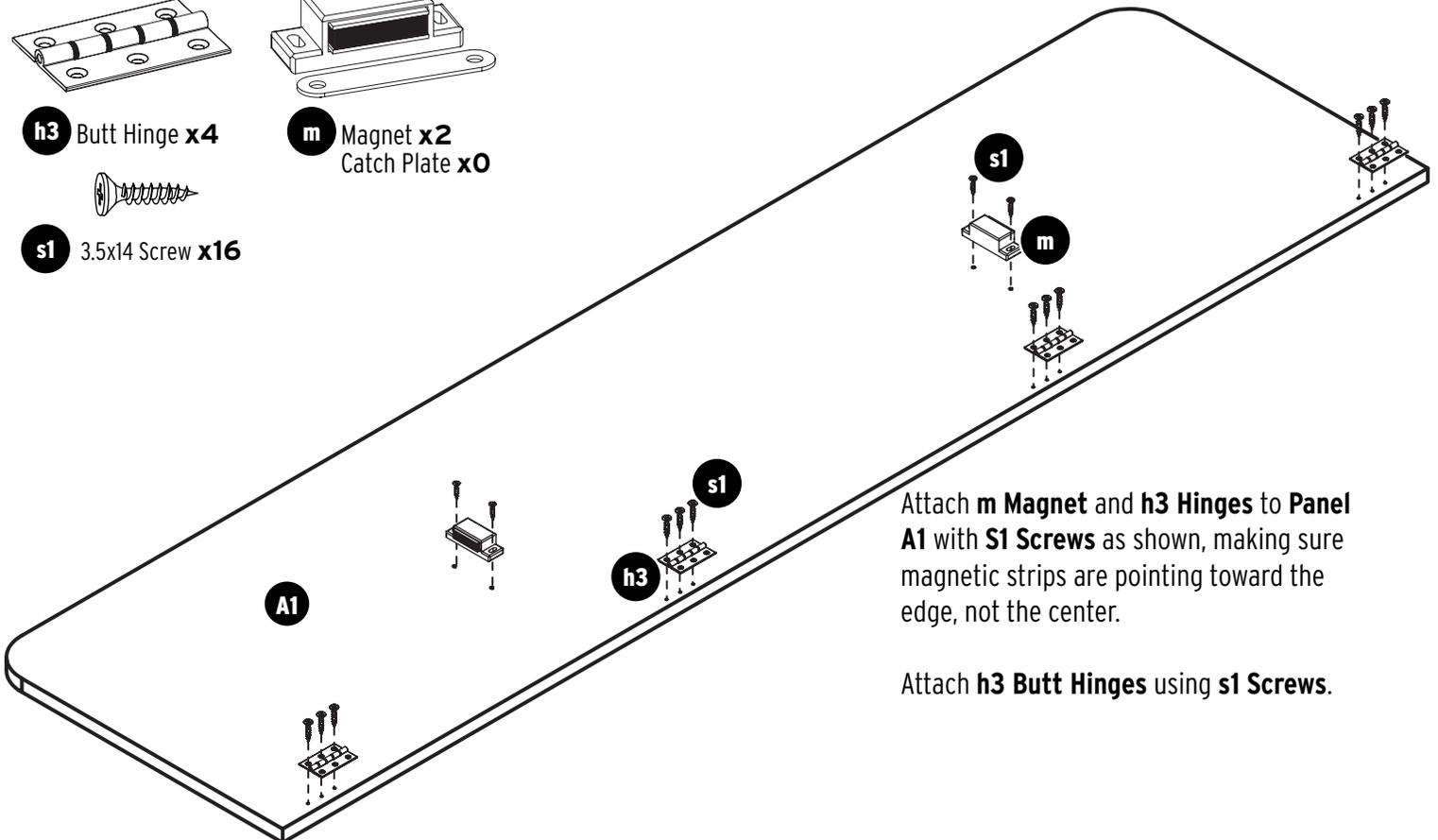
h3 Butt Hinge **x4**



m Magnet **x2**
Catch Plate **x0**



s1 3.5x14 Screw **x16**



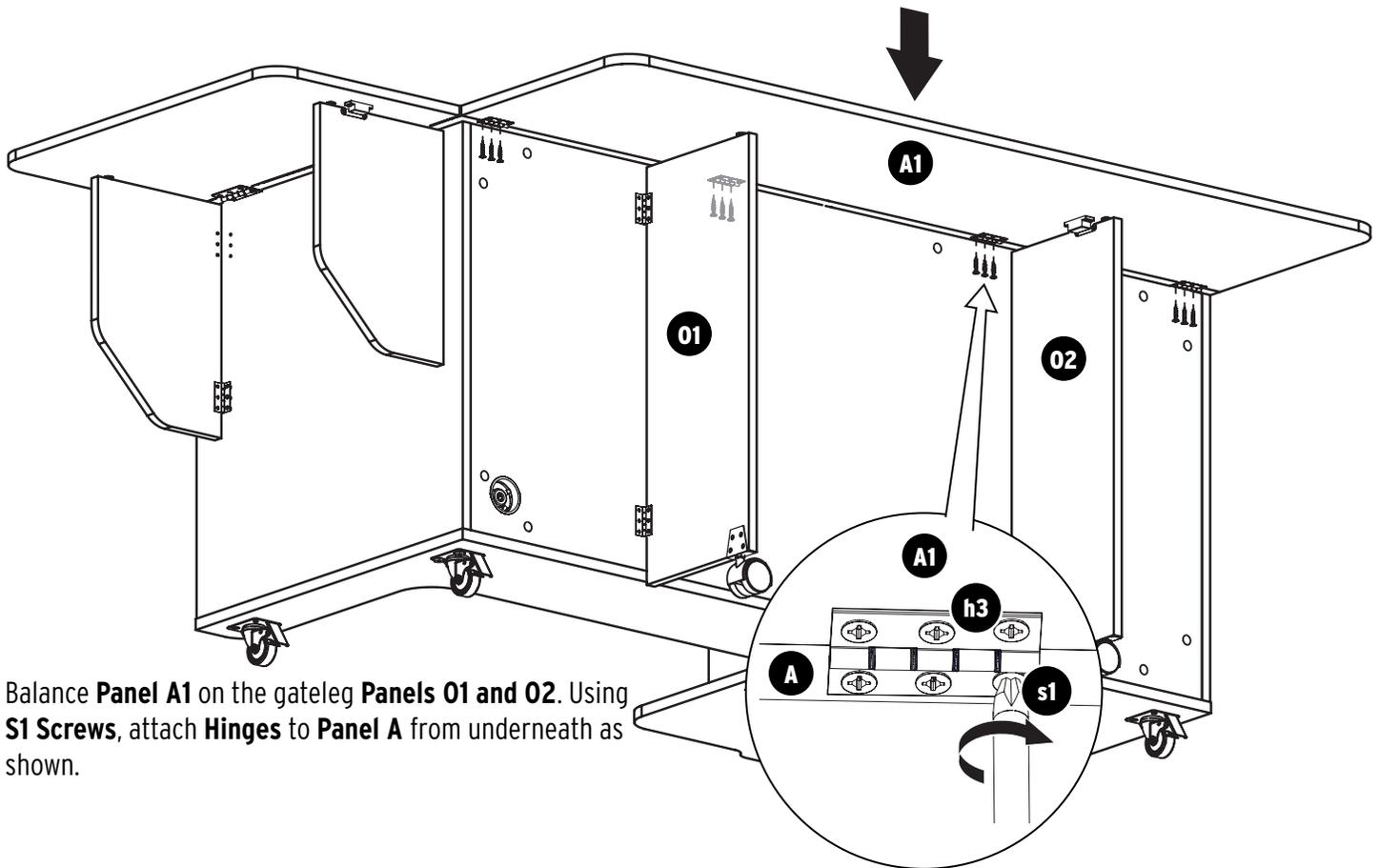
Attach **m Magnet** and **h3 Hinges** to **Panel A1** with **S1** Screws as shown, making sure magnetic strips are pointing toward the edge, not the center.

Attach **h3 Butt Hinges** using **s1** Screws.

Step 3: Top and Leaves



s1 3.5x14 Screw **x12**

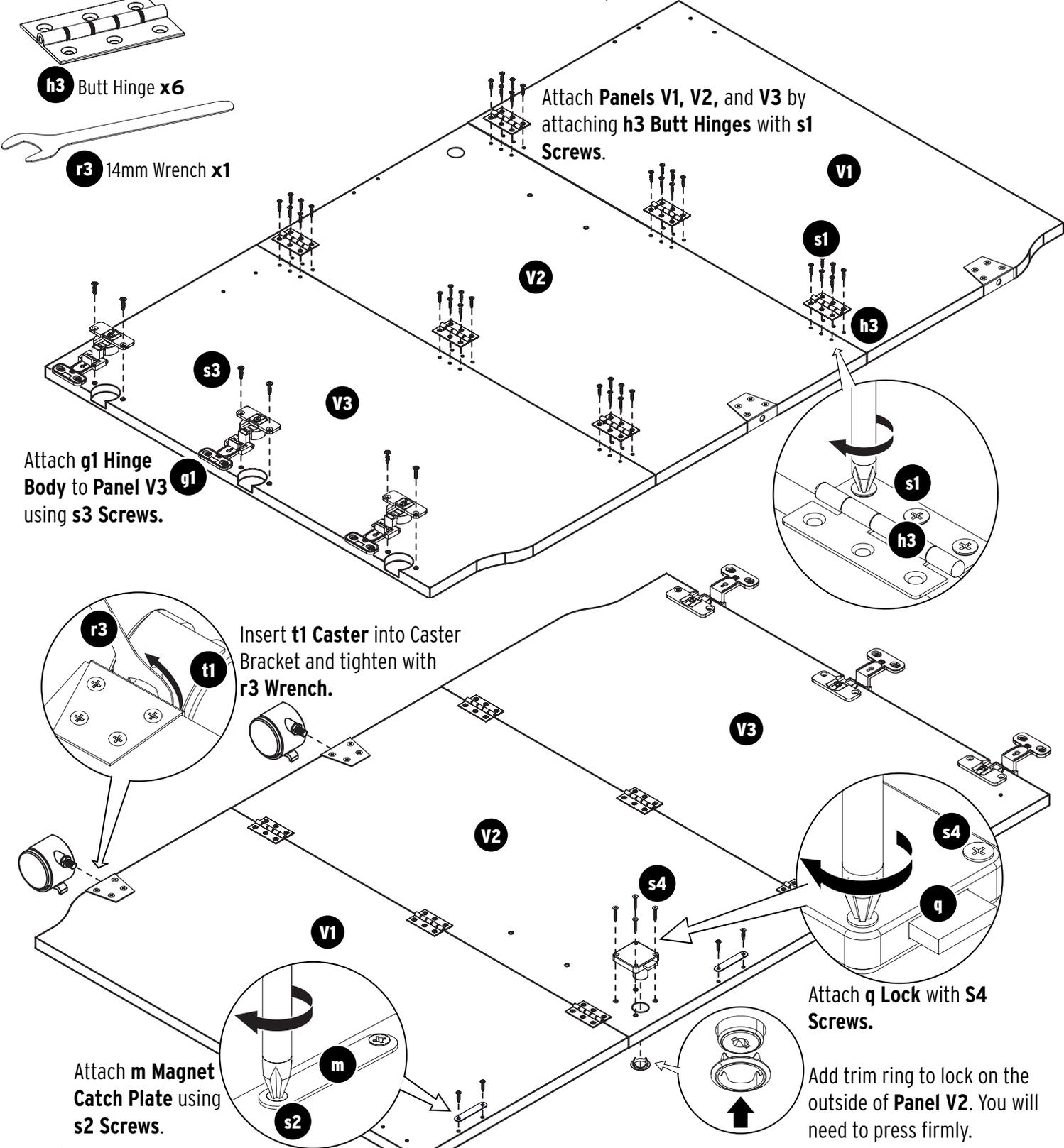
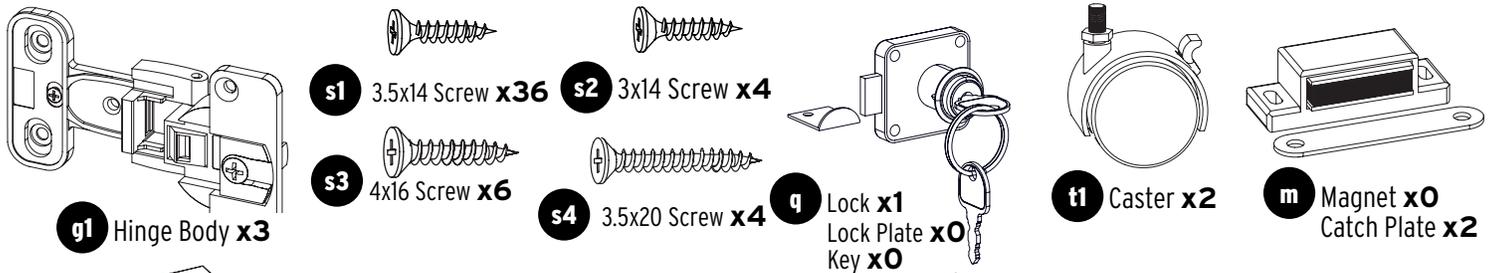


Balance **Panel A1** on the gateleg **Panels 01 and 02**. Using **S1 Screws**, attach **Hinges** to **Panel A** from underneath as shown.

**Sydney: Continue to Page 30 for
Door Assembly**

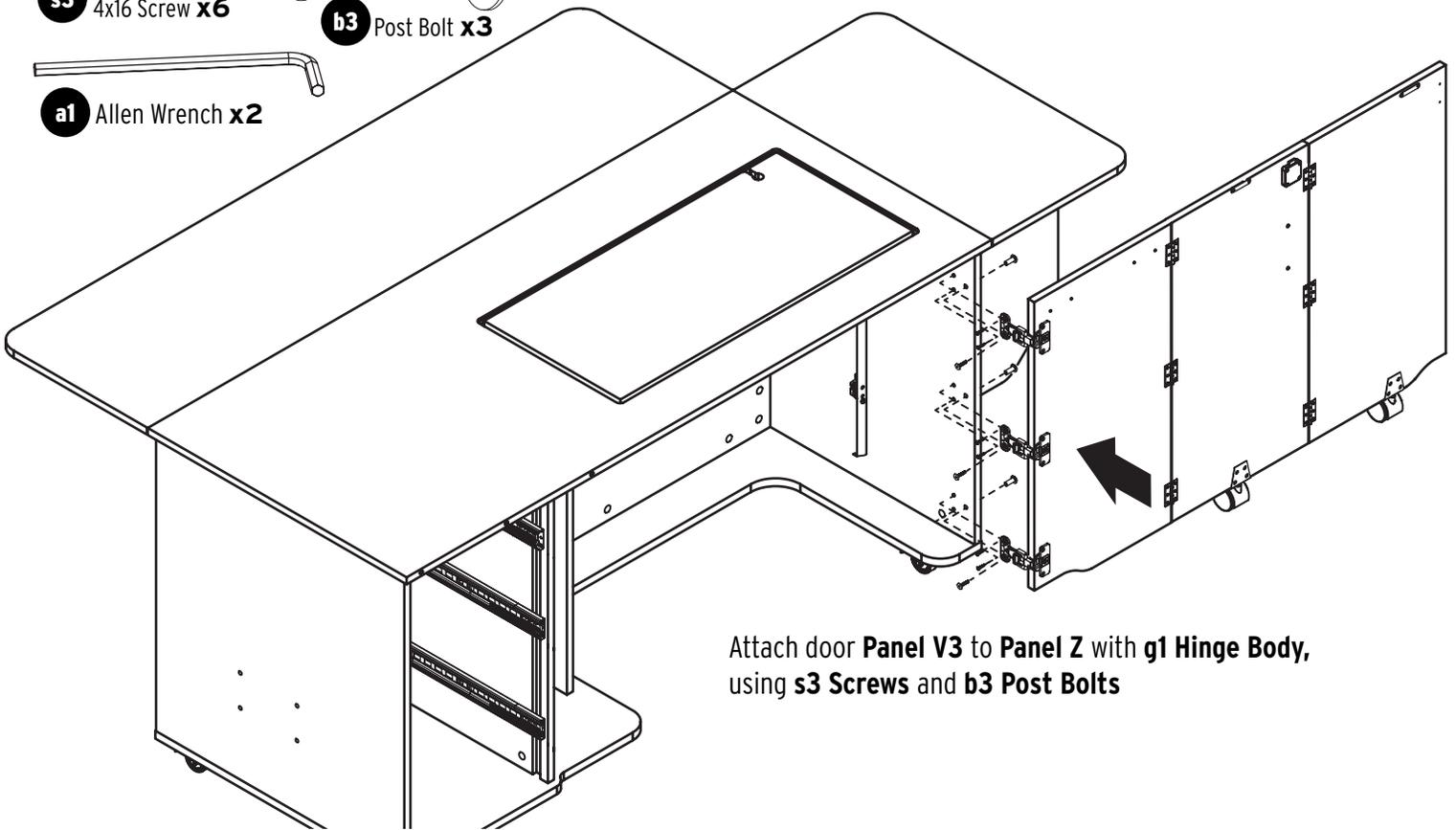
**Sydney Lite: Turn to Page 34 for
Cover Panel Installation**

Step 4a: Sydney Tabletop Doors

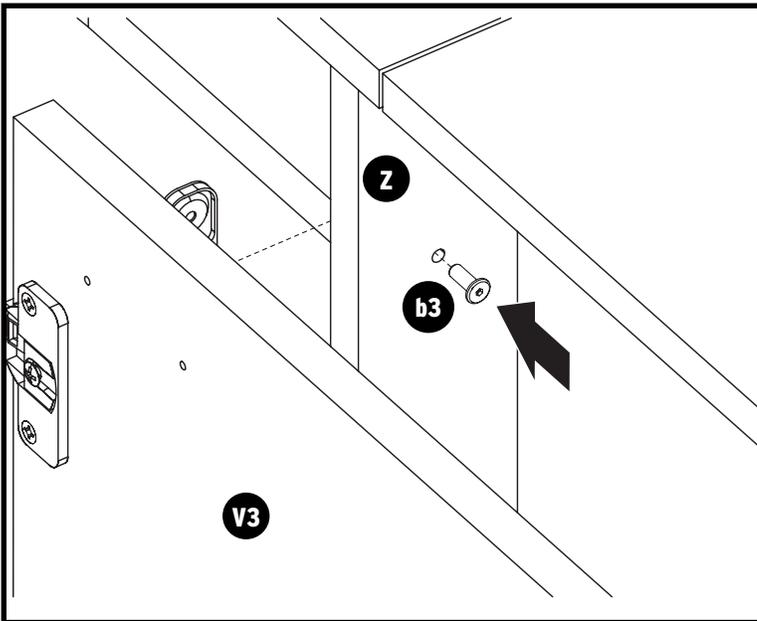


Step 4a: Sydney Tabletop Doors

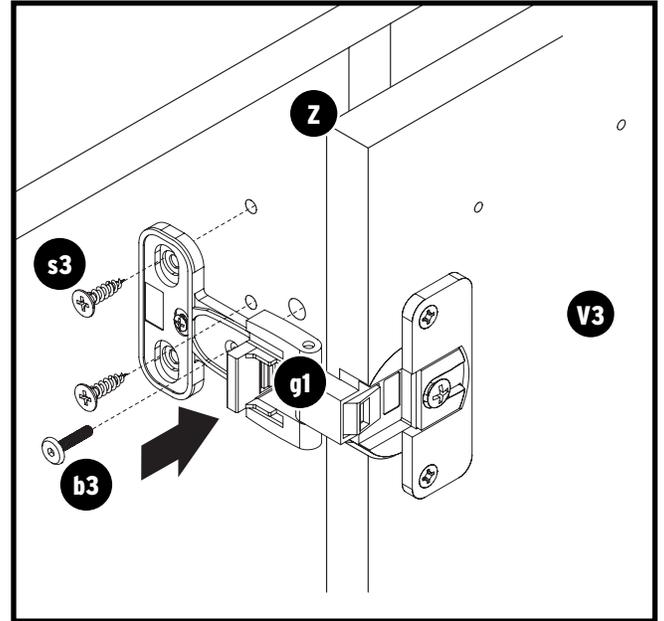
- s3** 4x16 Screw **x6**
- b3** Post Bolt **x3**
- a1** Allen Wrench **x2**



Attach door **Panel V3** to **Panel Z** with **g1 Hinge Body**, using **s3 Screws** and **b3 Post Bolts**



Insert female end of the **b3 Post Bolts** through the pre-drilled hole in **Panel Z**



Attach **g1 Hinge Body** to **Panel Z** with 2 **s3 Screws**. Insert male end of the **b3 Post Bolts** through the **g1 Hinge Body** and tighten with one **a1 Allen Key** while holding the female end of the **b3 Post Bolt** stationary with the second **a1 Allen Key**

Step 4a: Sydney Tabletop Doors



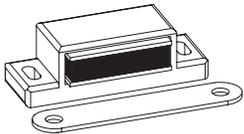
h Handle **x1**



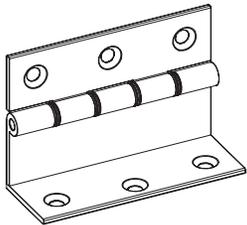
b2 4x20 Fix Bolt **x2**



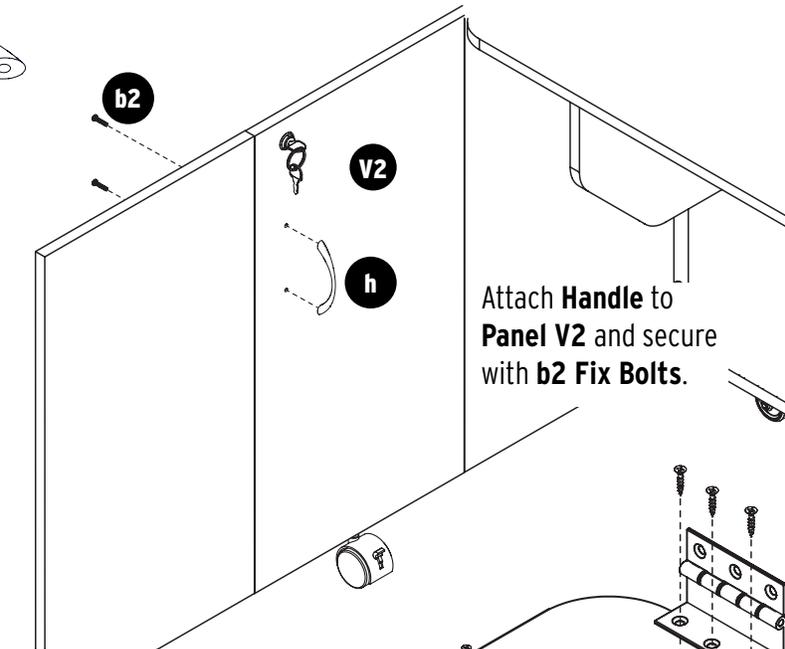
s1 3.5x14 Screw **x16**



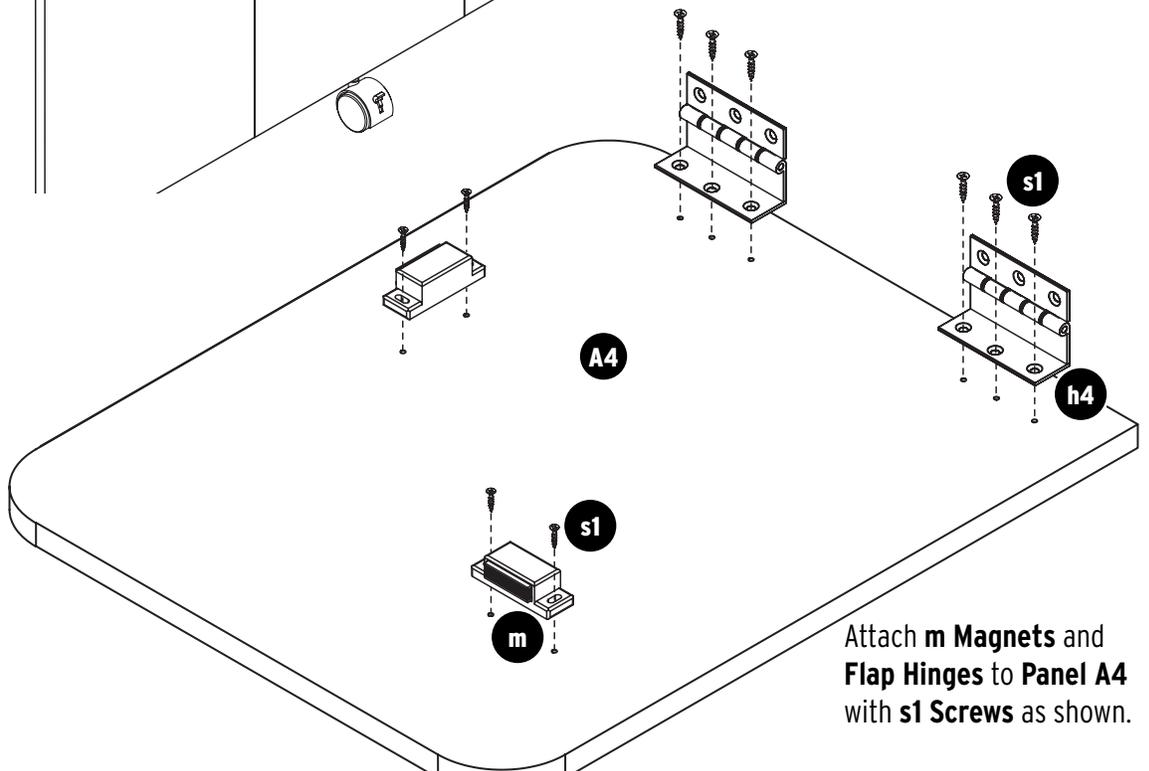
m Magnet **x2**
Catch Plate **x0**



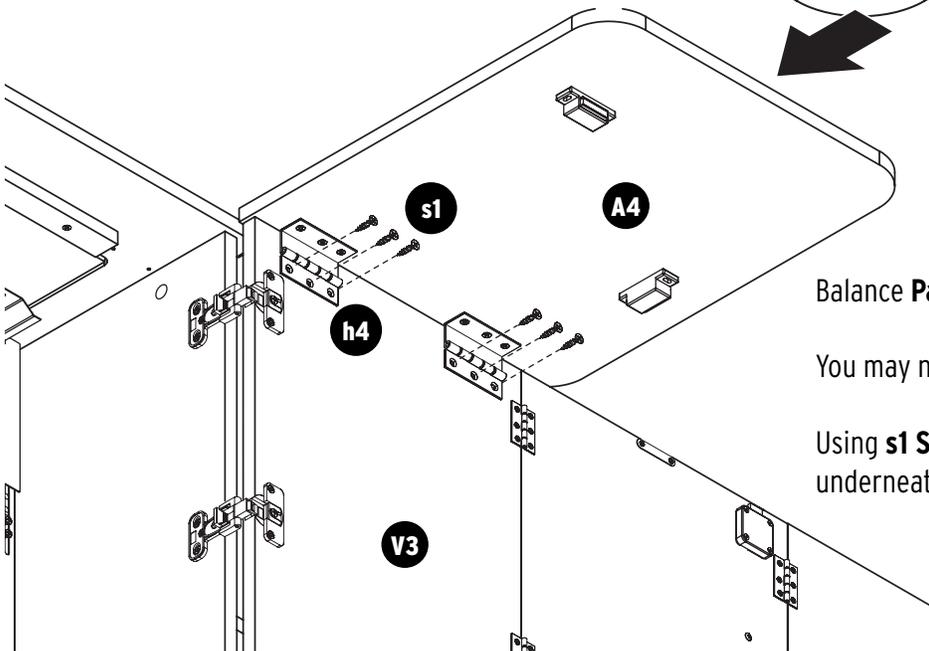
h4 Flap Hinge **x2**



Attach **Handle** to **Panel V2** and secure with **b2** Fix Bolts.



Attach **m** Magnets and **Flap Hinges** to **Panel A4** with **s1** Screws as shown.

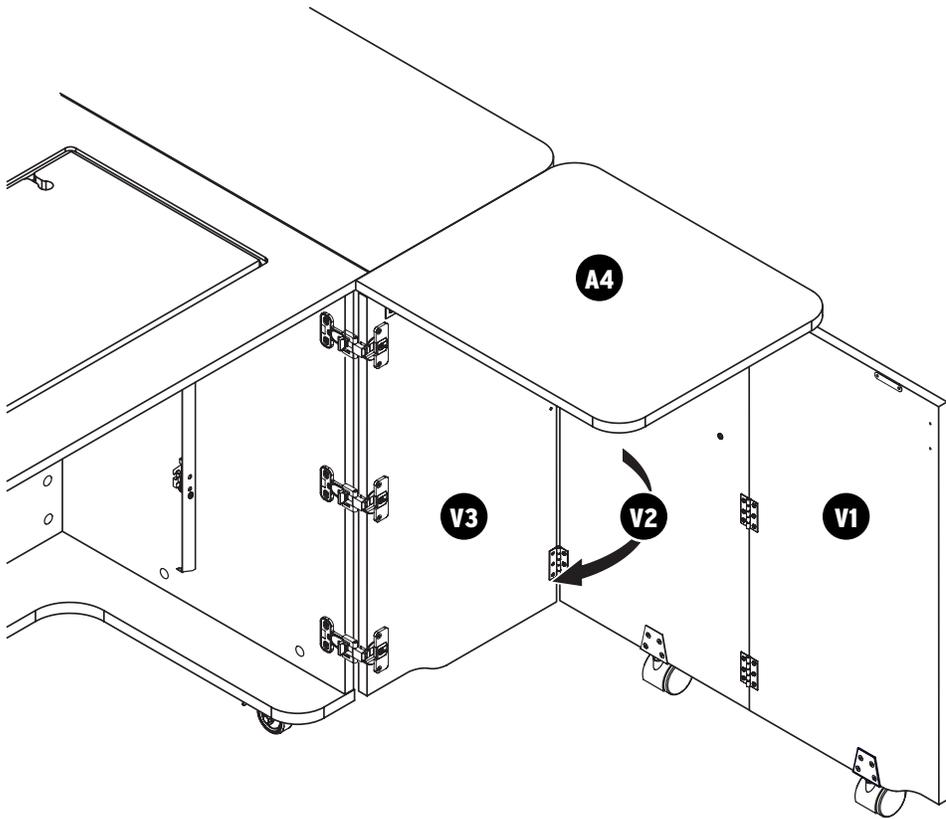


Balance **Panel A4**.

You may need a second person to help you.

Using **s1** Screws, attach **Flap Hinges** to **Panel V3** from underneath as shown.

Step 4a: Sydney Tabletop Doors



To use your Tabletop Doors:

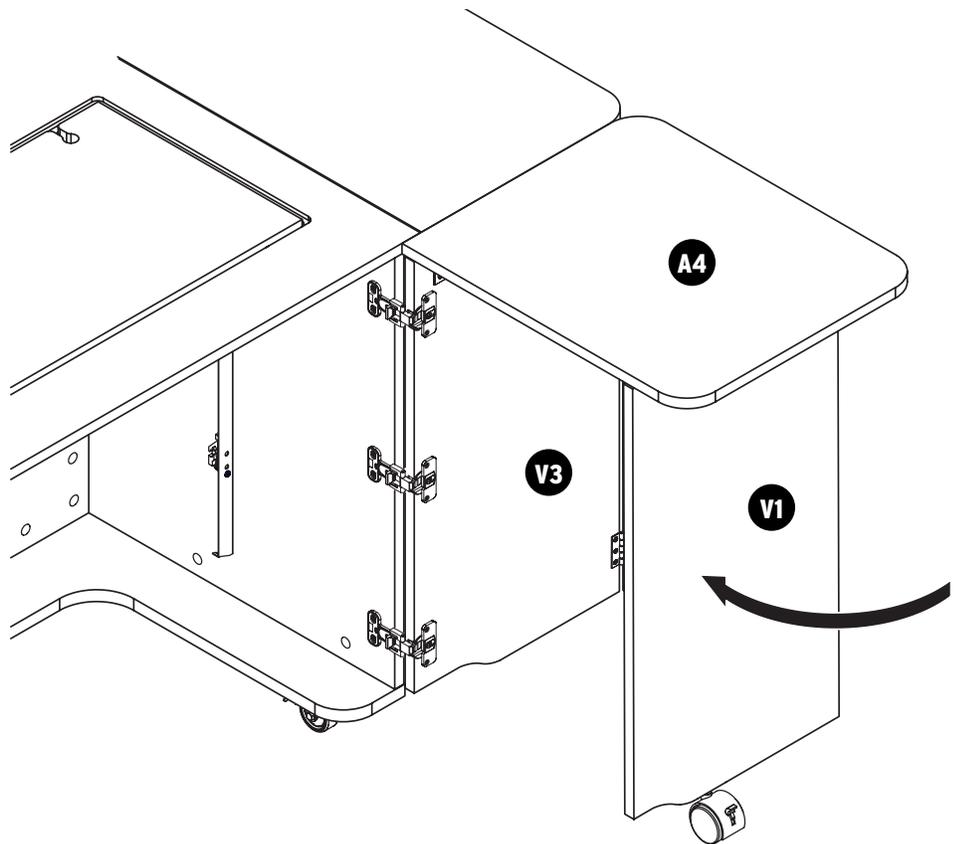
Open door panels.

Lift **Panel A4**. Swing **Panel V2** forward to create a right angle.

Next, swing **Panel V1** forward to create a right angle with **Panel V2**.

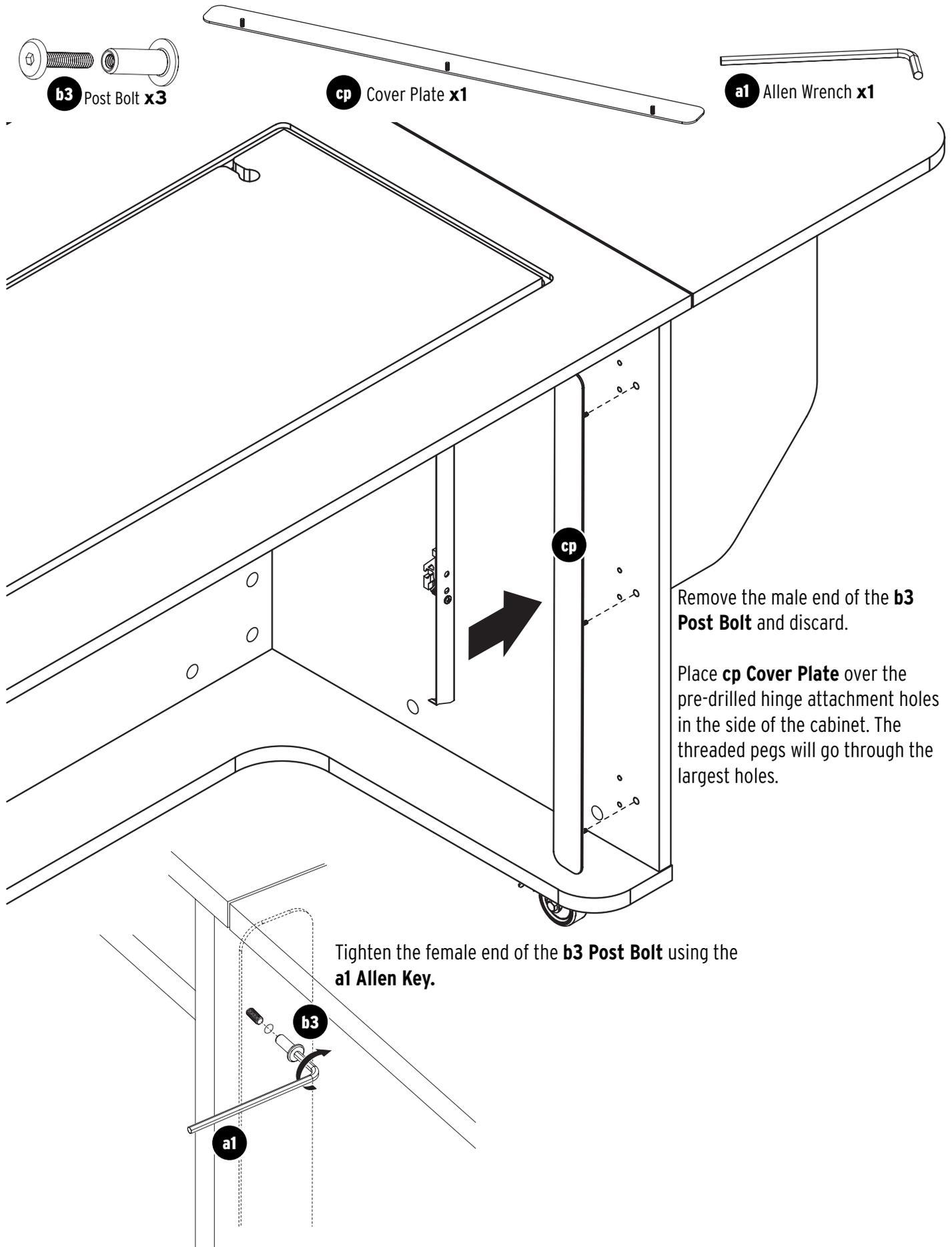
Engage the **magnets** on the bottom of **Panel A4**.

To close the door, hold **Panel A4** steady while you disengage magnets and unfold doors.



Turn to Page 35 for Drawer Assembly

Step 4b: Sydney Lite Cover Panel



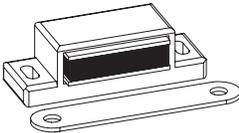
Step 5: Drawers



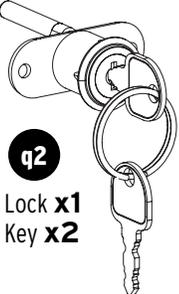
c1 6x35 Cam Bolt **x10**



d1 8x30 Dowel Pin **x6**



m Magnet **x0**
Catch Plate **x1**



q2
Lock **x1**
Key **x2**

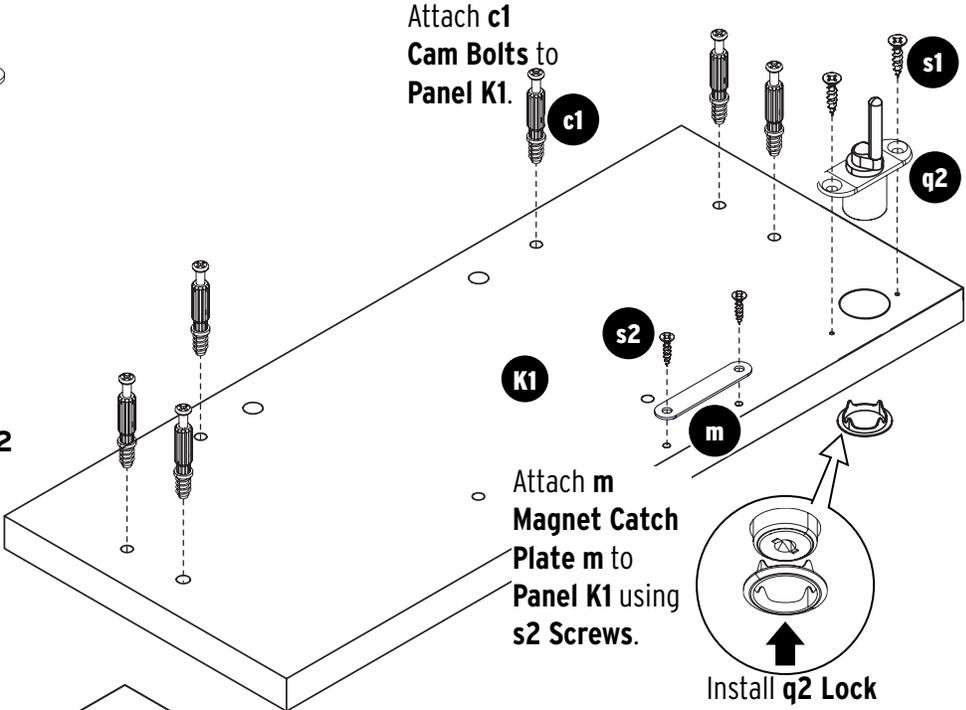


s2 3x14 Screw **x2**

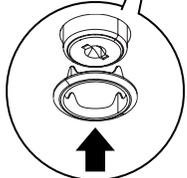


s1 3.5x14 Screw **x2**

Attach **c1** Cam Bolts to Panel **K1**.



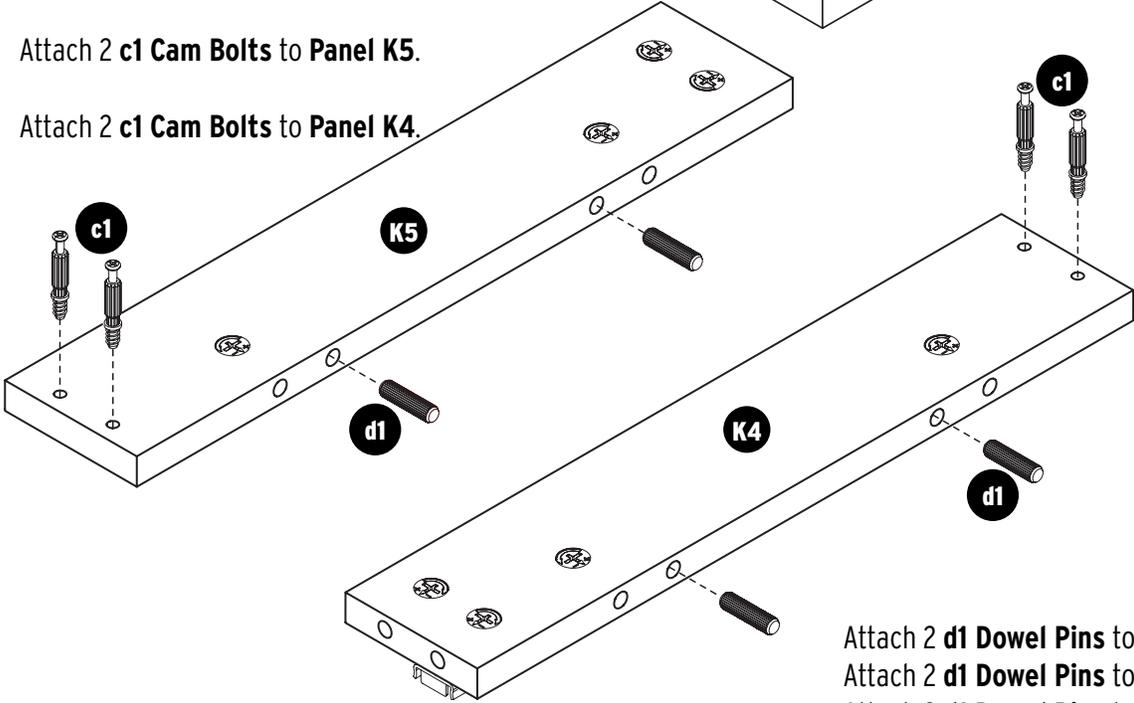
Attach **m** Magnet Catch Plate **m** to Panel **K1** using **s2** Screws.



Install **q2** Lock using **s1** Screws. Press firmly to secure the lock ring to the lock mechanism.

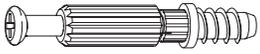
Attach 2 **c1** Cam Bolts to Panel **K5**.

Attach 2 **c1** Cam Bolts to Panel **K4**.

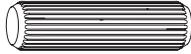


Attach 2 **d1** Dowel Pins to Panel **K5**.
Attach 2 **d1** Dowel Pins to Panel **K4**.
Attach 2 **d1** Dowel Pins to Panel **K3**.

Step 5: Drawers



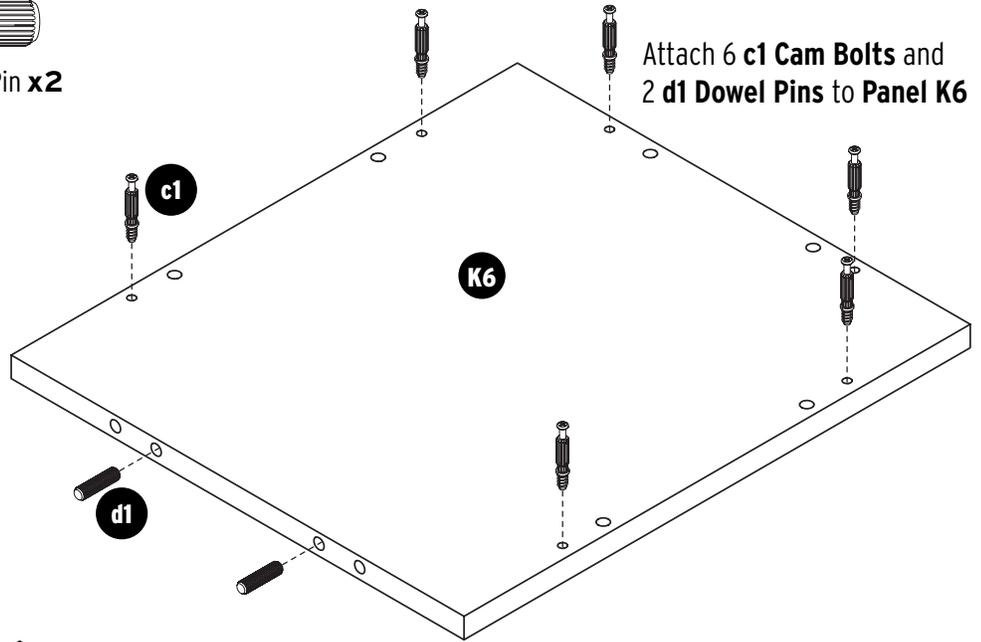
c1 6x35 Cam Bolt **x6**



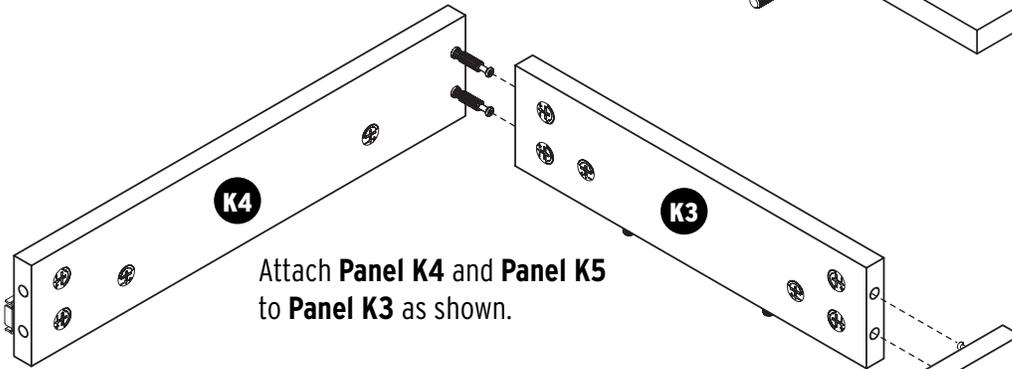
d1 8x30 Dowel Pin **x2**



c2 5/8" Cam Cover **x10**

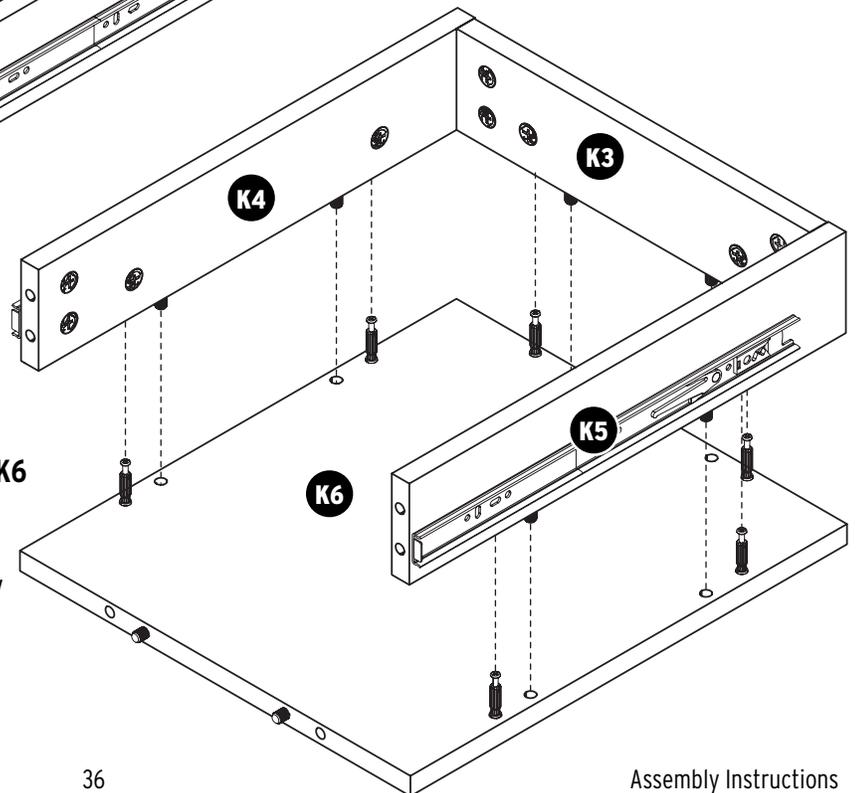
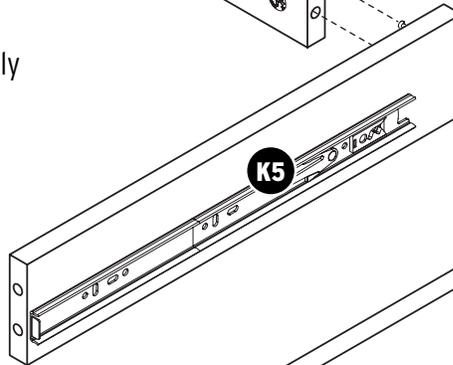


Attach 6 **c1** Cam Bolts and 2 **d1** Dowel Pins to Panel **K6**



Attach **Panel K4** and **Panel K5** to **Panel K3** as shown.

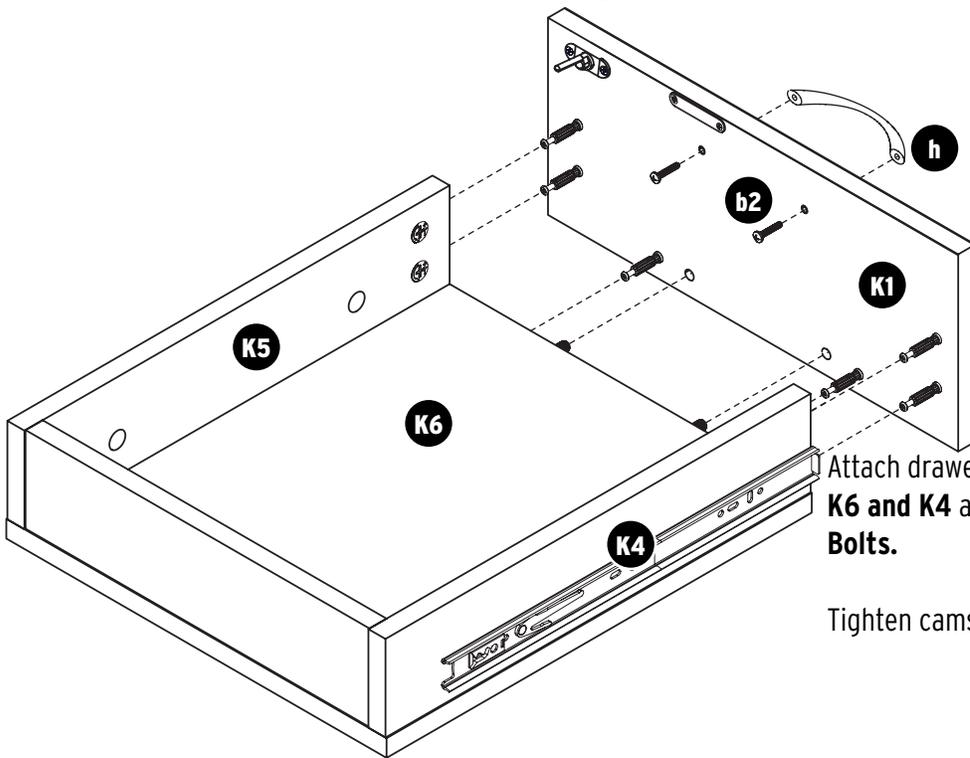
Tighten cam locks and apply cam covers.



Lower the **Panel K4/K5/K3** assembly down onto **Panel K6** as shown.

Tighten cam locks and apply cam covers.

Step 5: Drawers



h Handle x1



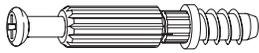
b2 4x20 Fix Bolt x2



c2 5/8" Cam Cover x6

Attach drawer front **Panel K1** to drawer side **Panels K5, K6 and K4** as shown. Then attach **h Handle** with **b2 Fix Bolts**.

Tighten cams and cover with **c2 Cam Covers**.

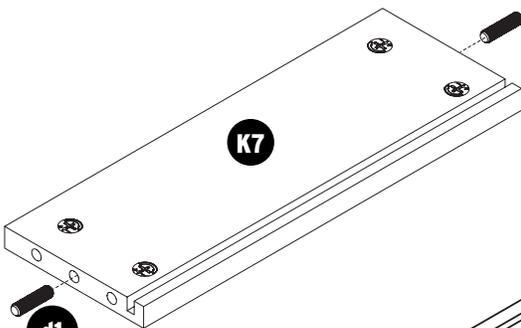
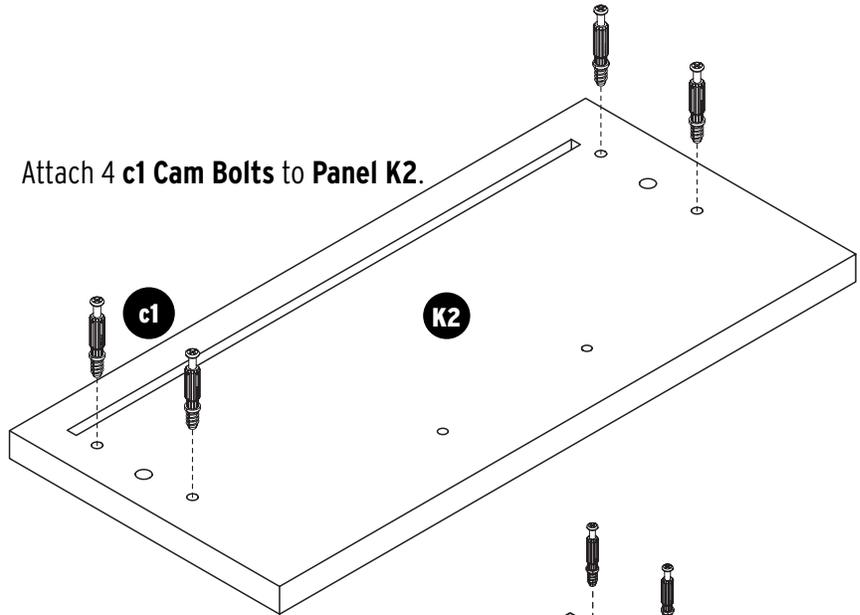


c1 6x35 Cam Bolt x8

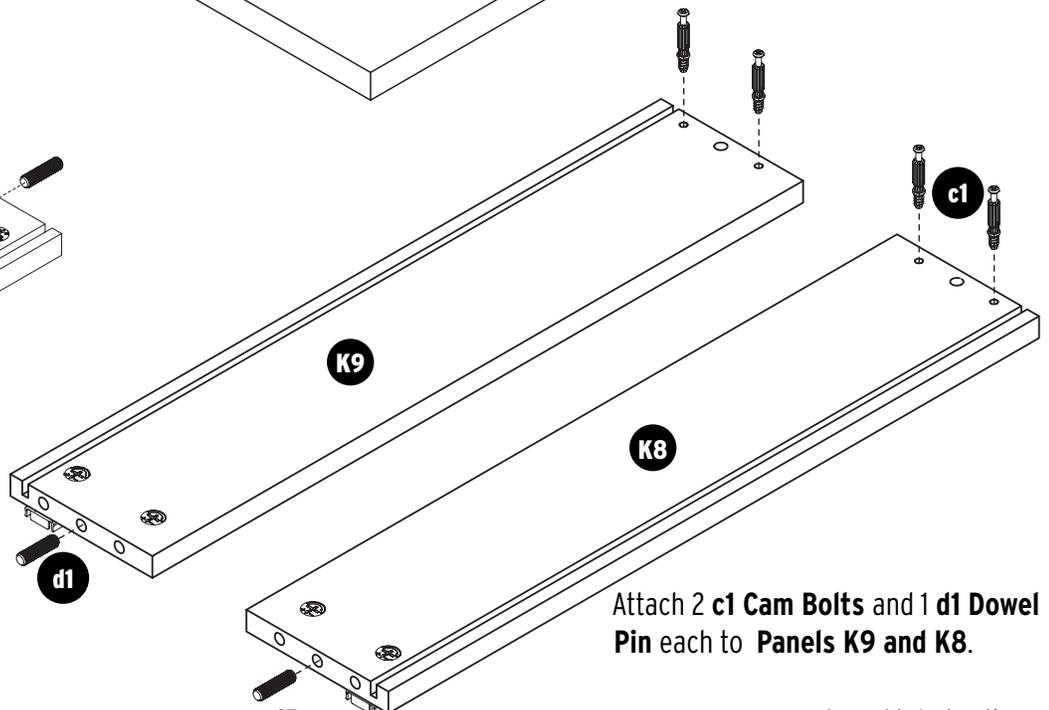


d1 8x30 Dowel Pin x4

Attach 4 **c1 Cam Bolts** to **Panel K2**.



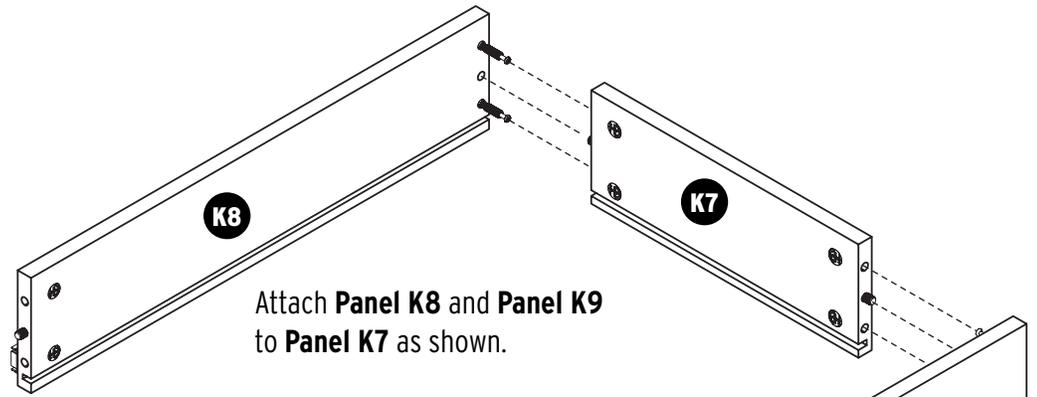
Attach 2 **d1 Dowel Pins** to **Panel K7**.



Attach 2 **c1 Cam Bolts** and 1 **d1 Dowel Pin** each to **Panels K9 and K8**.

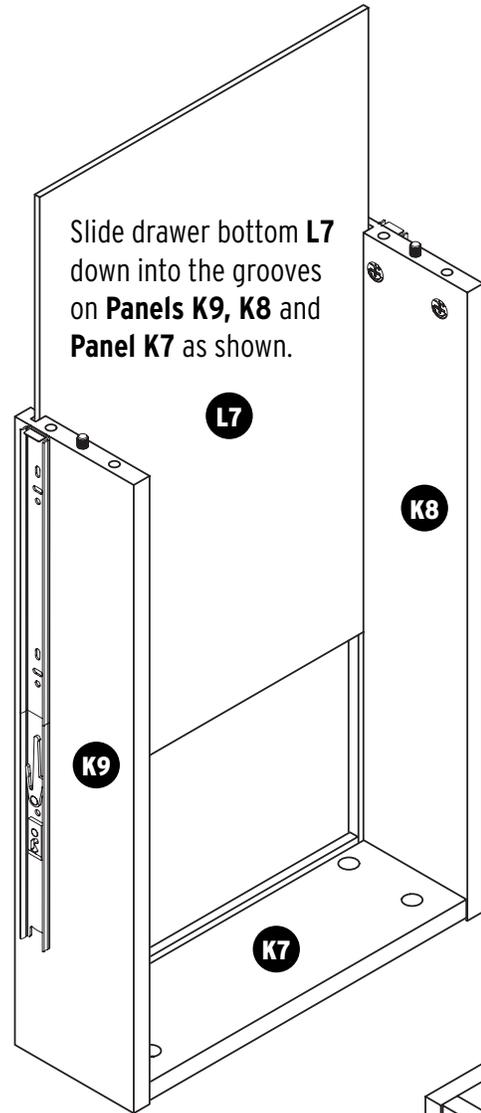
Step 5: Drawers

c2 $\frac{5}{8}$ " Cam Cover **x8**

Attach **Panel K8** and **Panel K9** to **Panel K7** as shown.

Tighten cam locks and apply cam covers.



Slide drawer bottom **L7** down into the grooves on **Panels K9, K8** and **Panel K7** as shown.



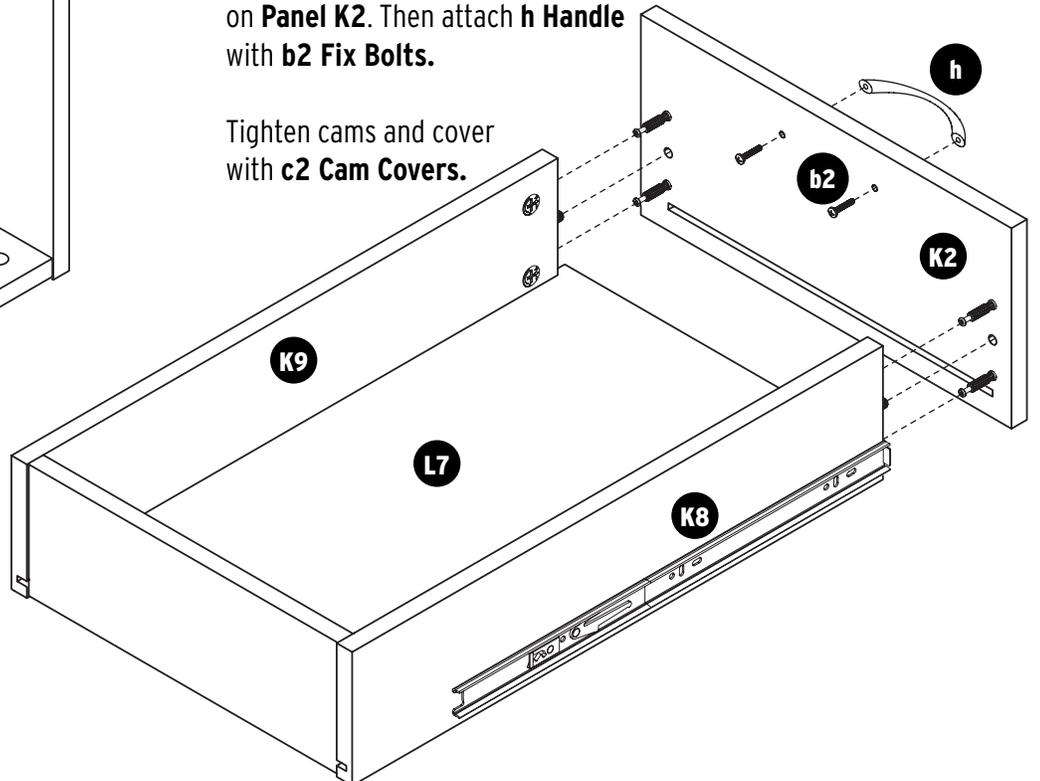
h Handle **x1**



b2 4x20 Fix Bolt **x2**

Attach drawer front **Panel K2** to drawer side **Panels K9** and **K8** as shown, sliding drawer bottom **L7** into the groove on **Panel K2**. Then attach **h Handle** with **b2 Fix Bolts**.

Tighten cams and cover with **c2 Cam Covers**.

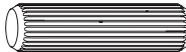


Step 5: Drawers

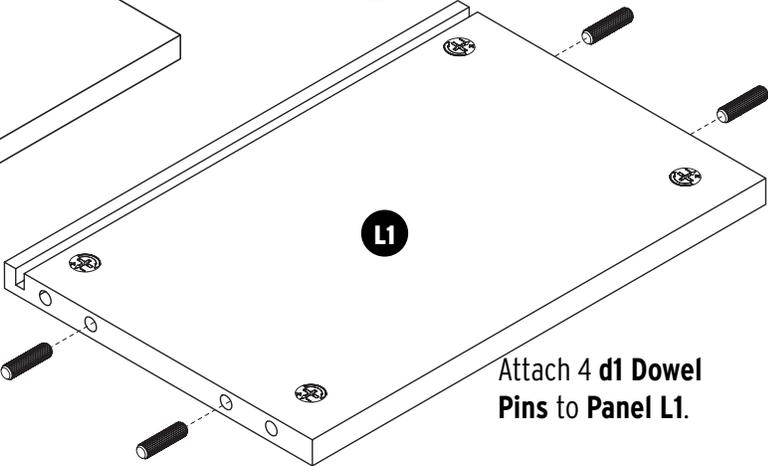
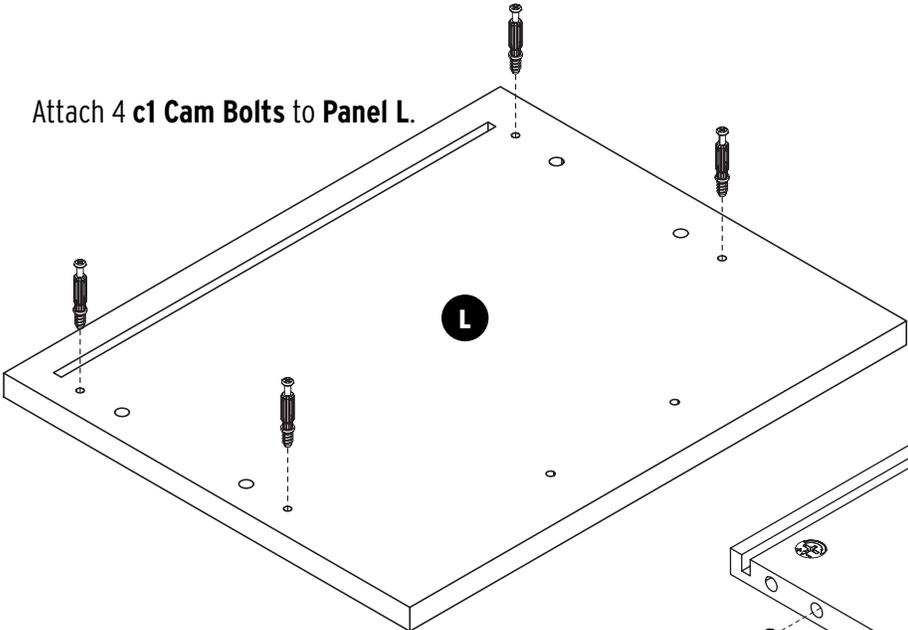
Attach 4 **c1 Cam Bolts** to **Panel L**.



c1 6x35 Cam Bolt **x8**

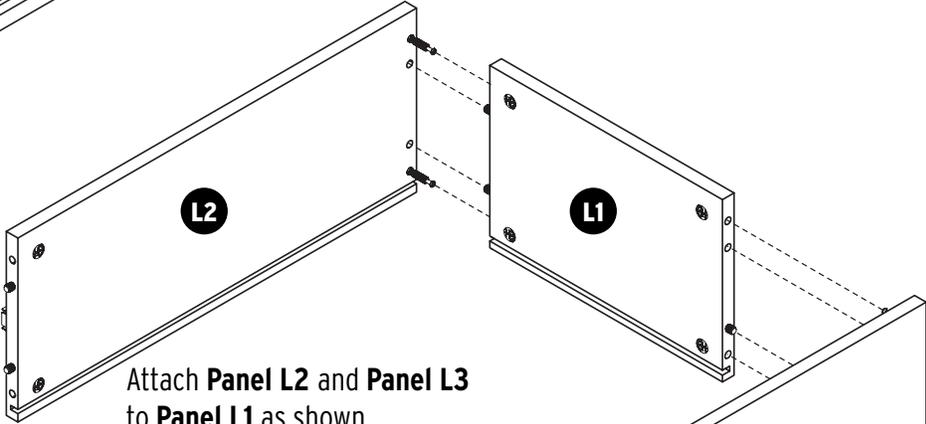
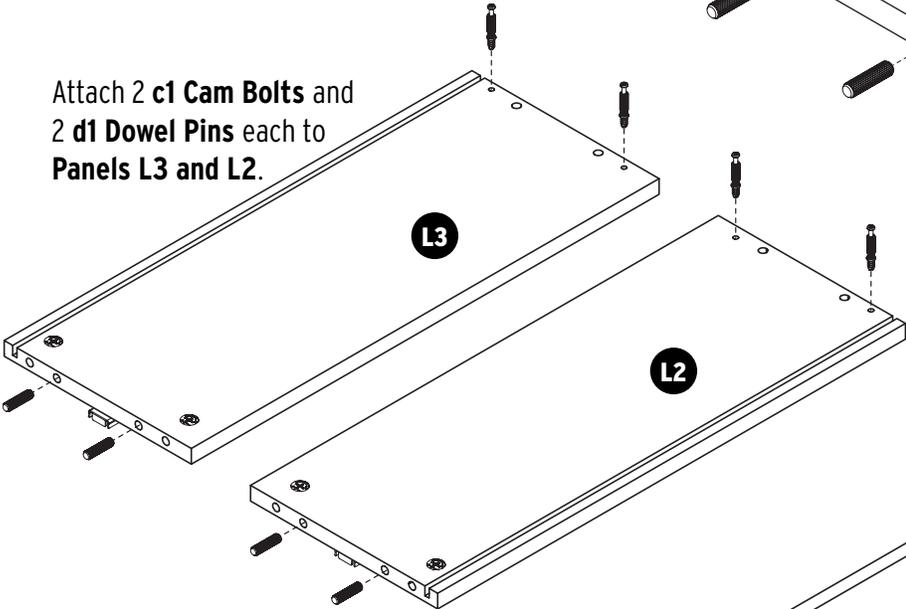


d1 8x30 Dowel Pin **x8**



Attach 4 **d1 Dowel Pins** to **Panel L1**.

Attach 2 **c1 Cam Bolts** and 2 **d1 Dowel Pins** each to **Panels L3 and L2**.

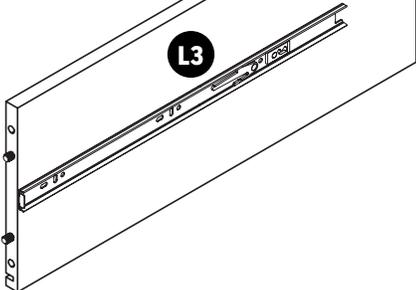


Attach **Panel L2** and **Panel L3** to **Panel L1** as shown.

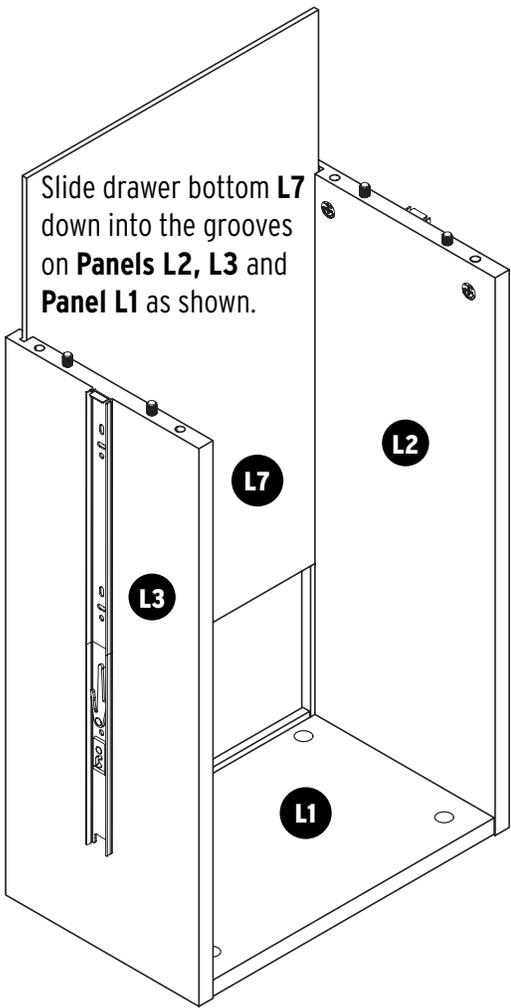
Tighten cam locks and apply cam covers.



c2 $\frac{5}{8}$ " Cam Cover **x4**

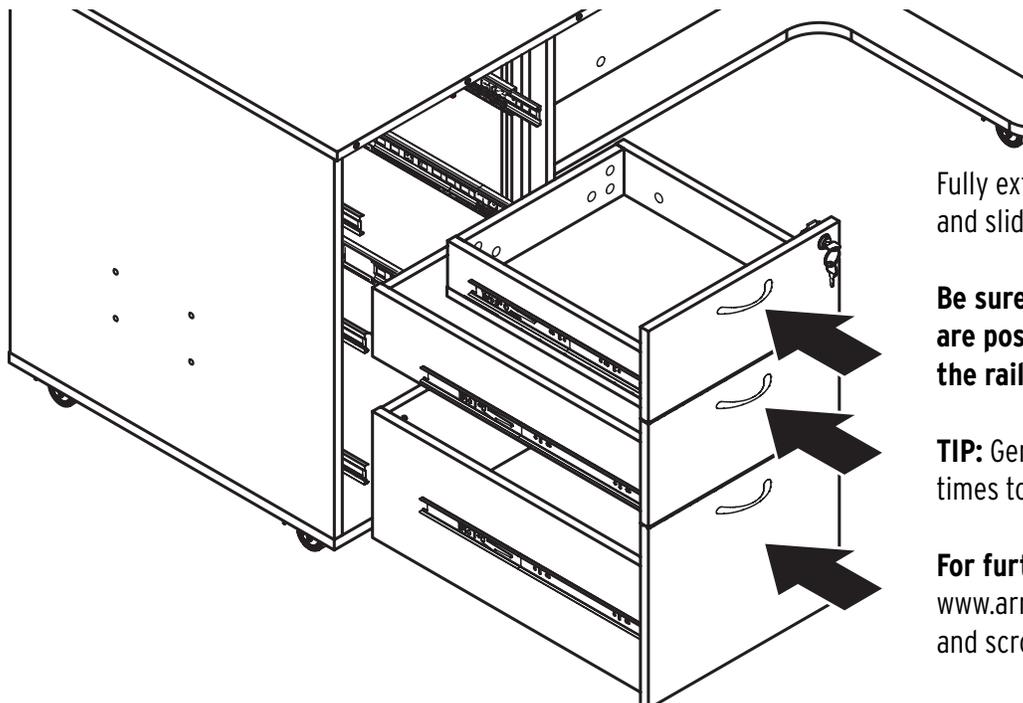
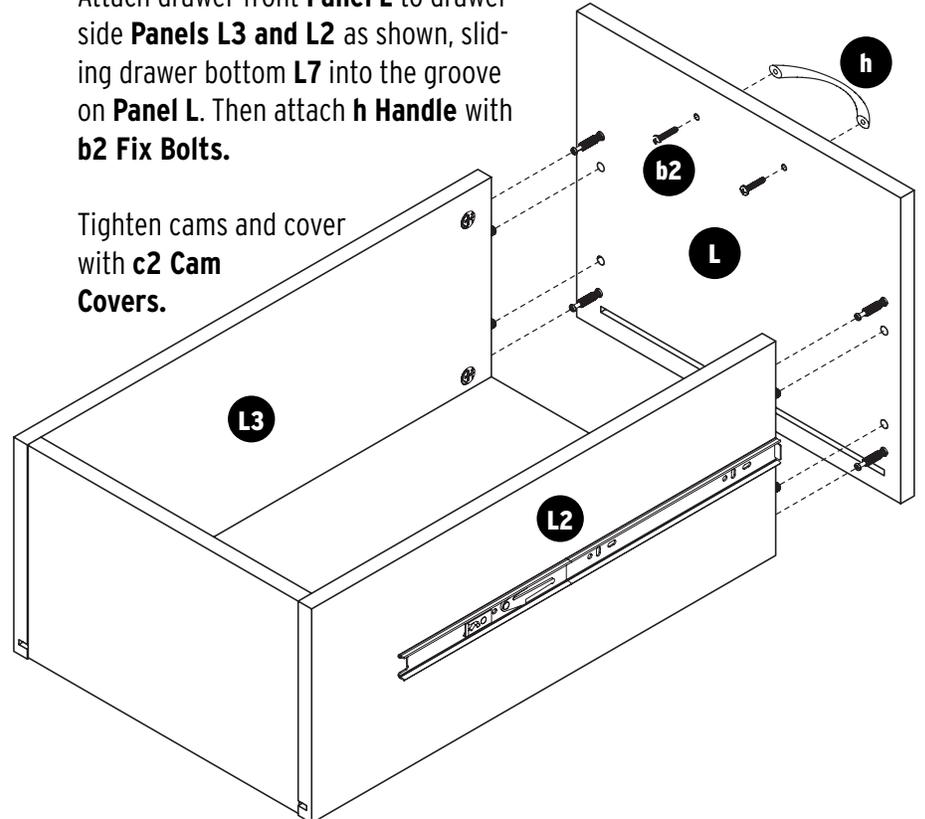


Step 5: Drawers



Attach drawer front **Panel L** to drawer side **Panels L3 and L2** as shown, sliding drawer bottom **L7** into the groove on **Panel L**. Then attach **h Handle** with **b2 Fix Bolts**.

Tighten cams and cover with **c2 Cam Covers**.



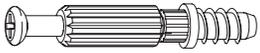
Fully extend the cabinet rails, align drawer rails and slide drawers into cabinet.

Be sure that the silver ball bearing pieces are positioned all the way to the front of the rails.

TIP: Gently open and close the drawers a few times to engage the Soft Close mechanism.

For further help, visit www.arrowsewing.com/assembly and scroll down for helpful videos.

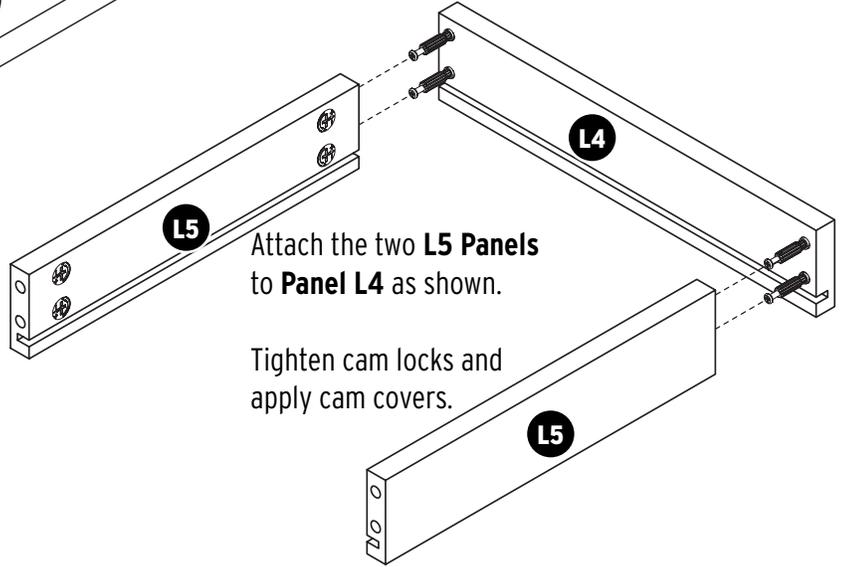
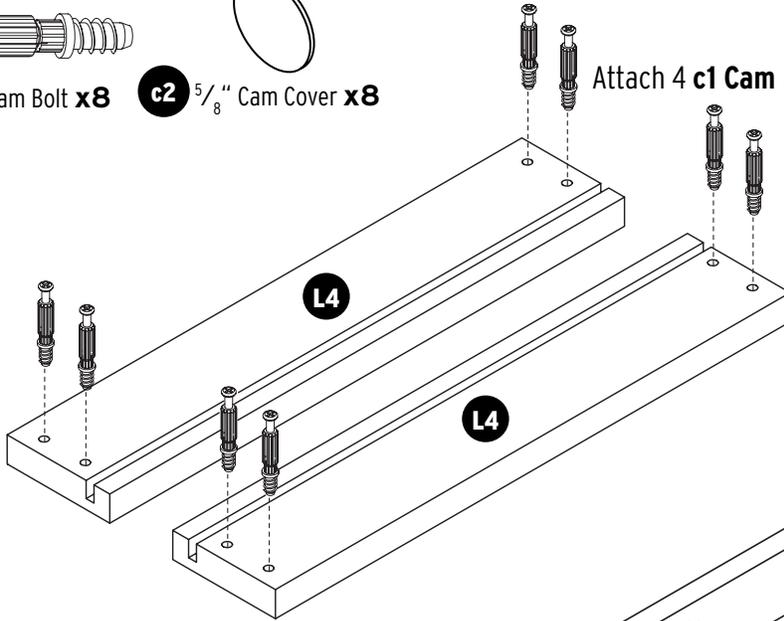
Step 6: Drawer Accessories



c1 6x35 Cam Bolt **x8**

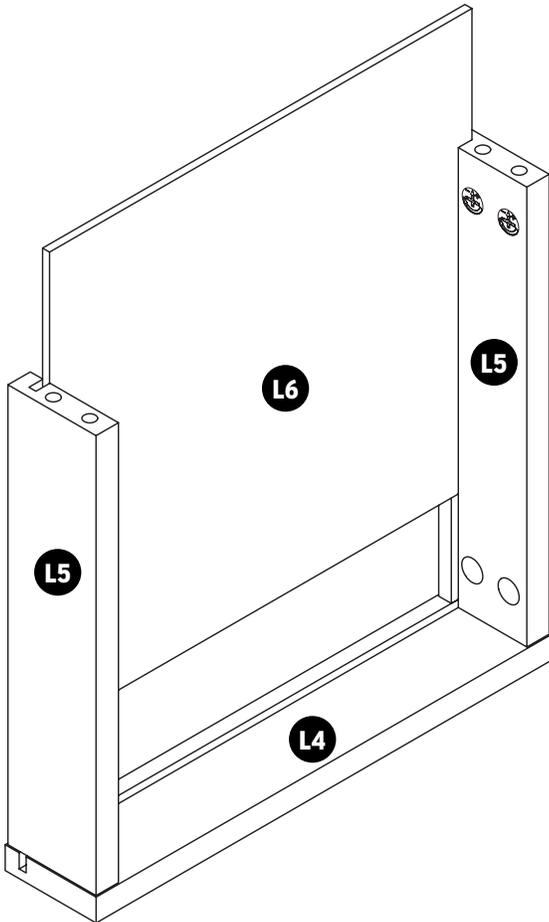
c2 $\frac{5}{8}$ " Cam Cover **x8**

Attach 4 **c1** Cam Bolts to each **Panel L4**.

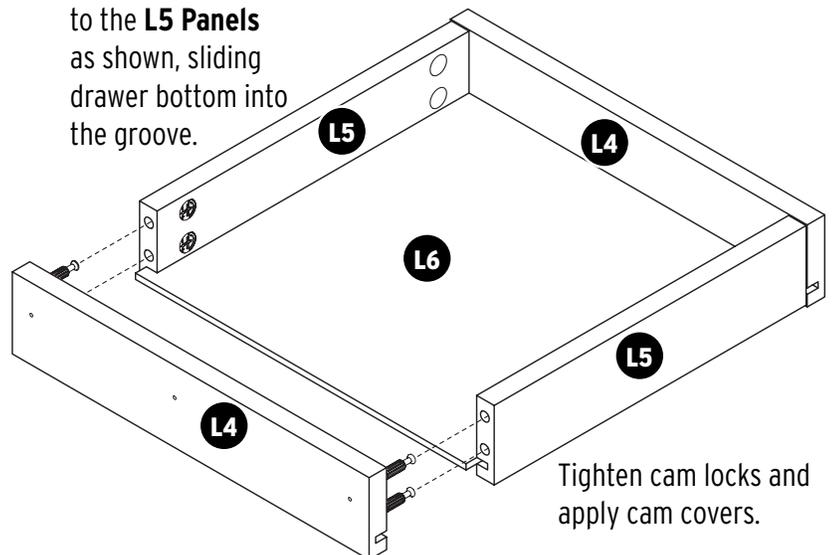


Attach the two **L5** Panels to **Panel L4** as shown.

Tighten cam locks and apply cam covers.

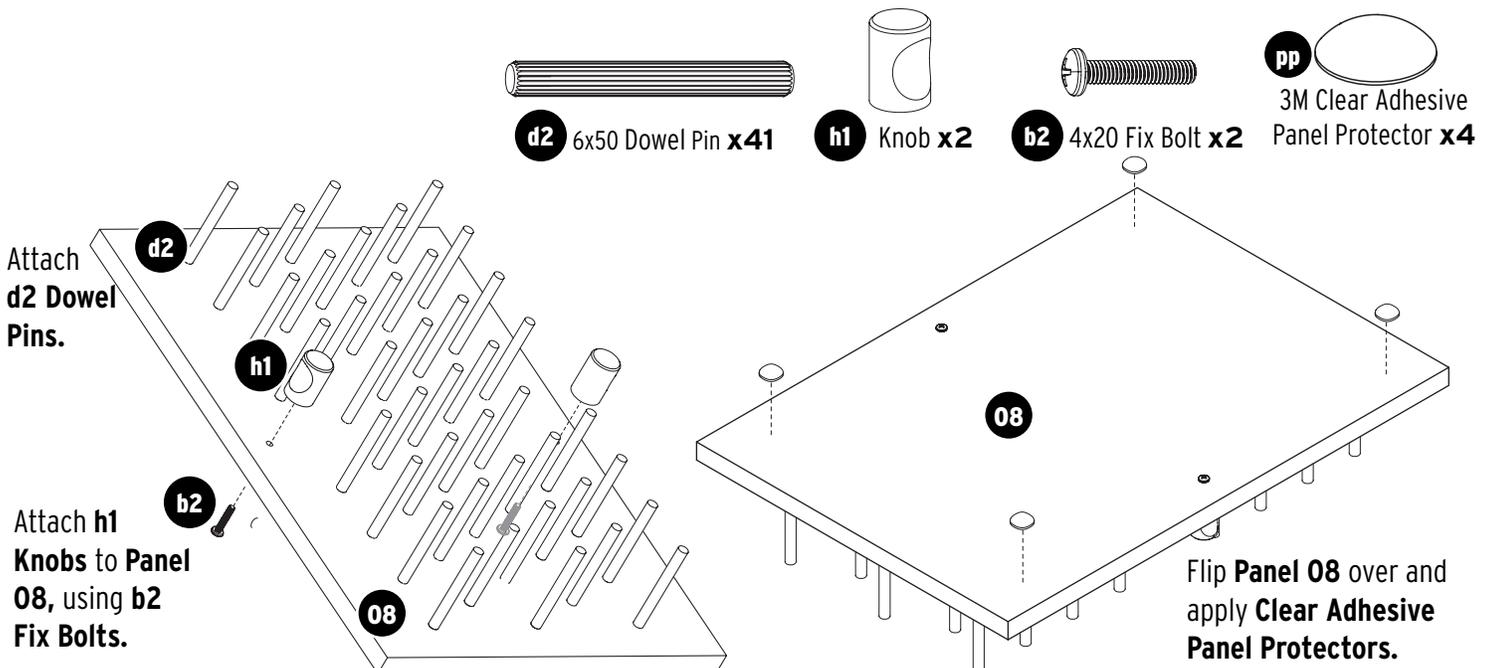
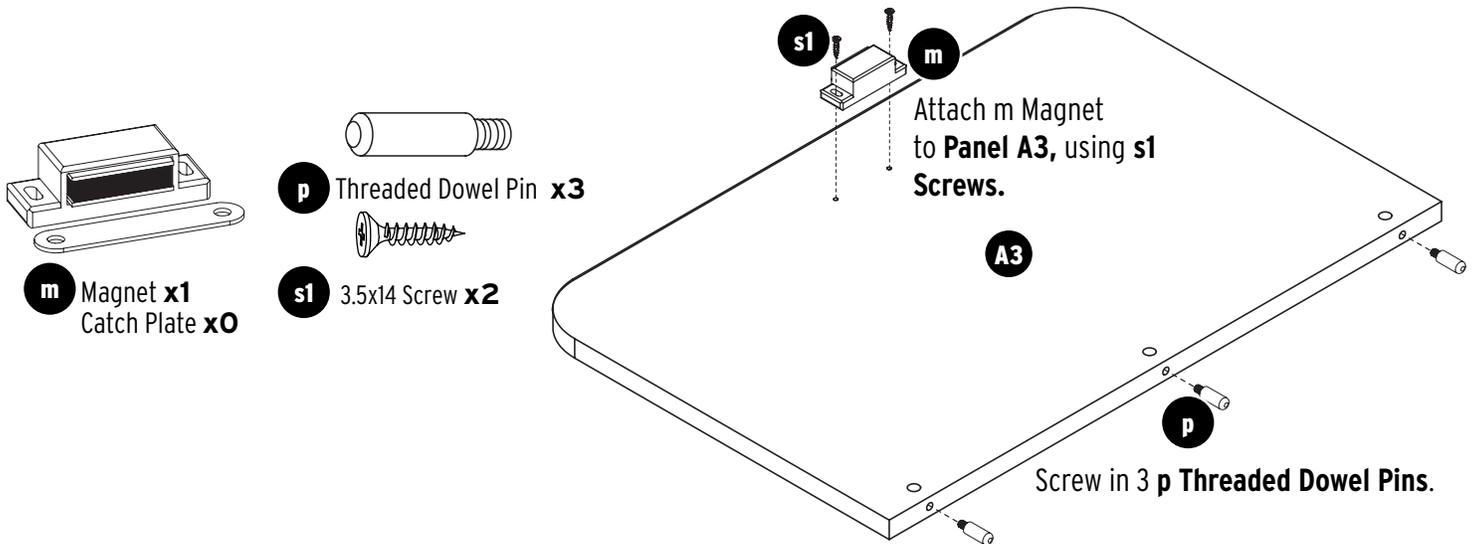
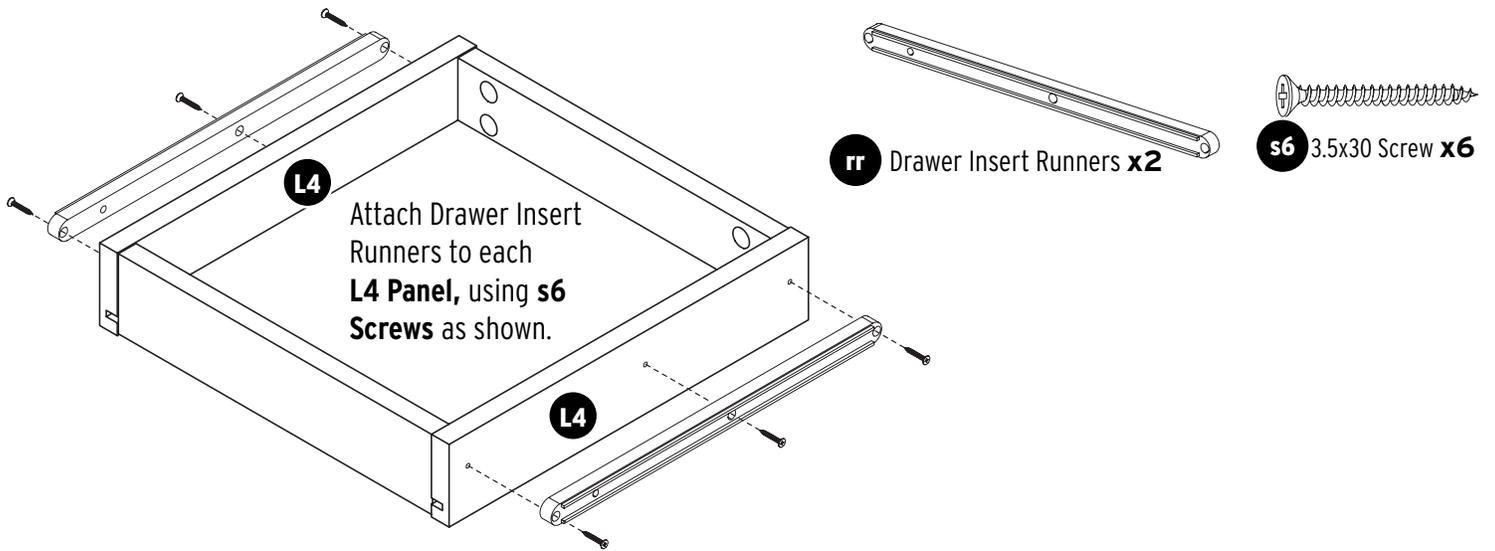


Attach the remaining **L4** Panel to the **L5** Panels as shown, sliding drawer bottom into the groove.

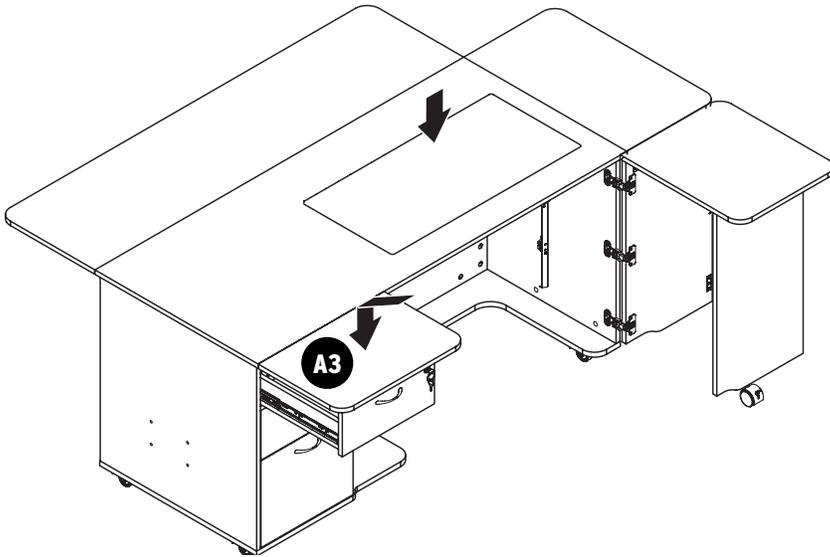


Tighten cam locks and apply cam covers.

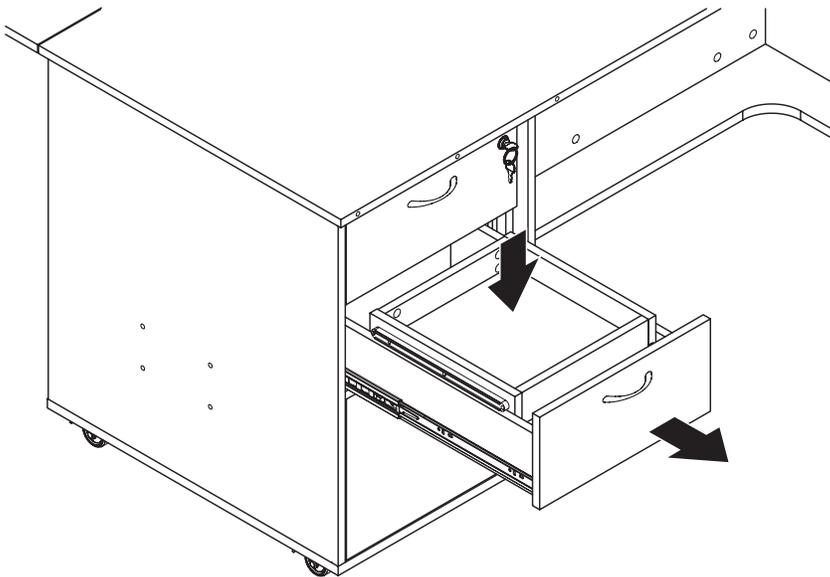
Step 6: Drawer Accessories



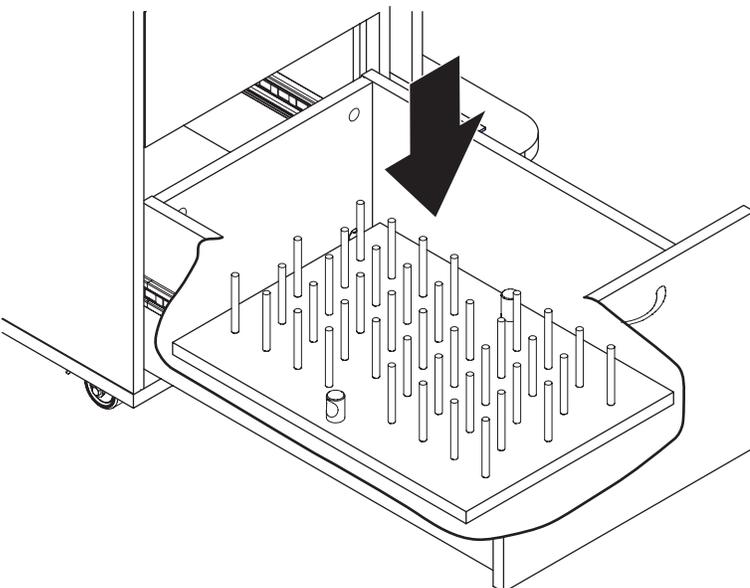
Step 6: Drawer Accessories



Use drawer cover **Panel A3** with the top drawer of your Sydney Cabinet to create extra workspace.

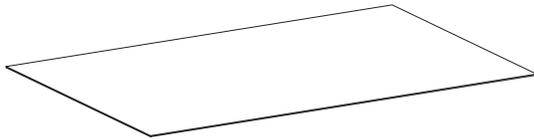


Place drawer insert tray into the middle or top drawer of your Sydney Cabinet to create extra storage space.



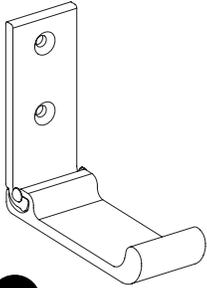
Place thread spool holder tray into the middle or bottom drawer of your Sydney Cabinet for accessible thread storage.

Step 7: Embroidery Arm/Shelf Compartment

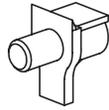


Adhesive Foam Sheet **x1**

Remove the backing from the **Adhesive Foam Sheet** and carefully adhere it to the bottom of the shelf compartment. **NOTE:** The **Adhesive Foam Sheet**'s adhesive is very strong. Be precise when installing!



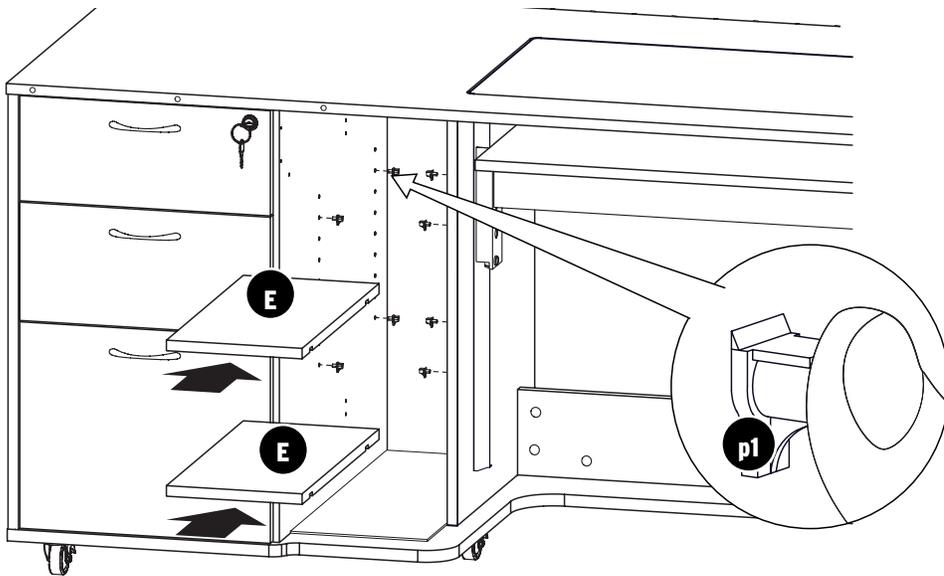
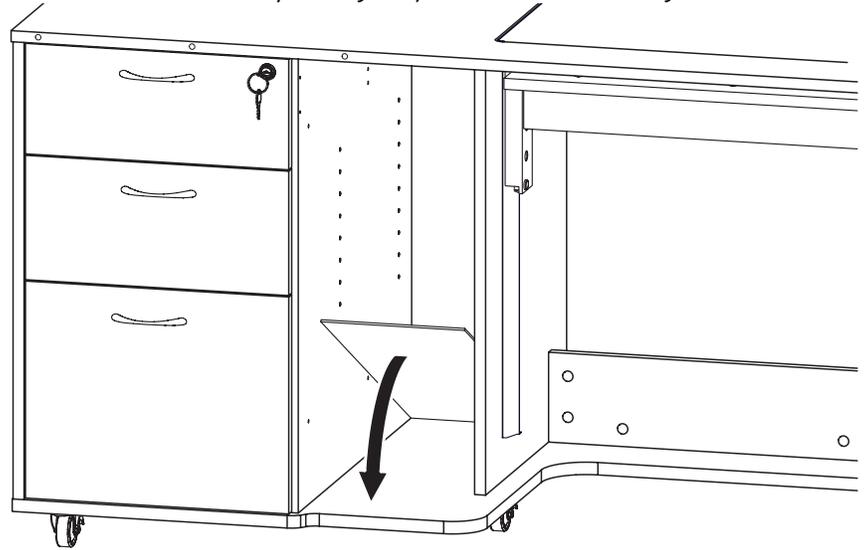
h2 Folding Hook **x2**



p1 Peg **x8**



s1 3.5x14 Screw **x4**



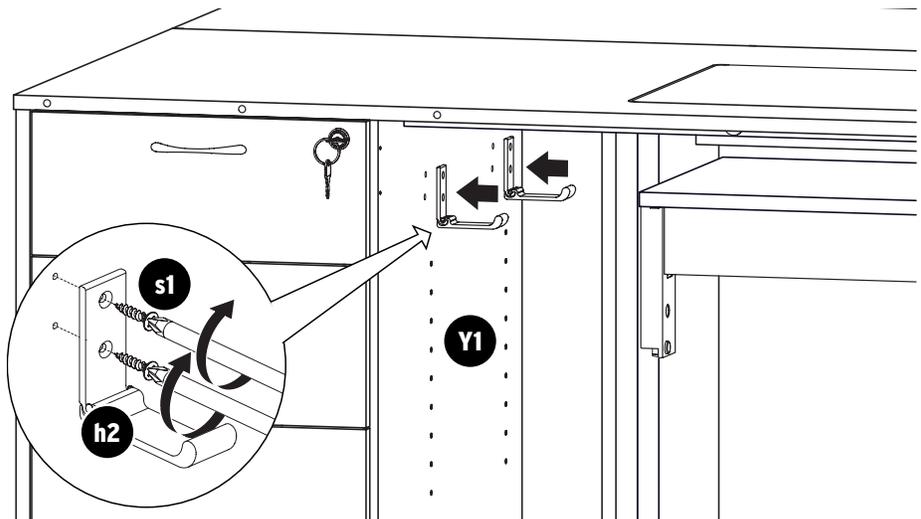
Press **p1 Pegs** into pre-drilled holes as shown, at whatever height you wish.

Slide **Panel E Shelves** on top of **p1 Pegs**.

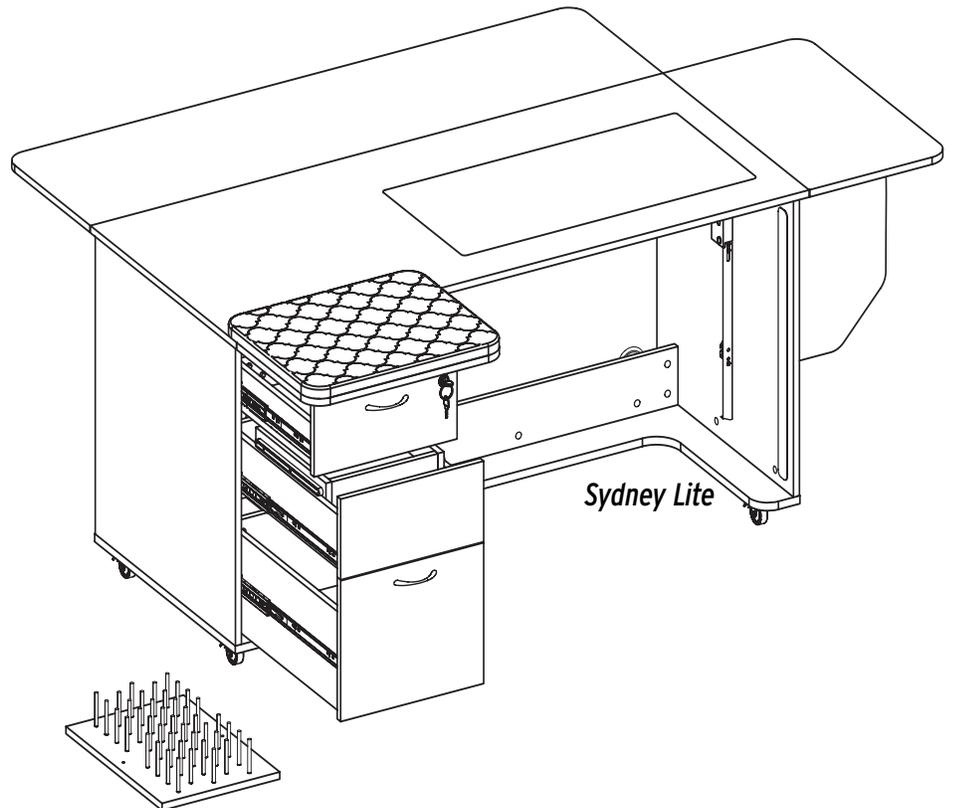
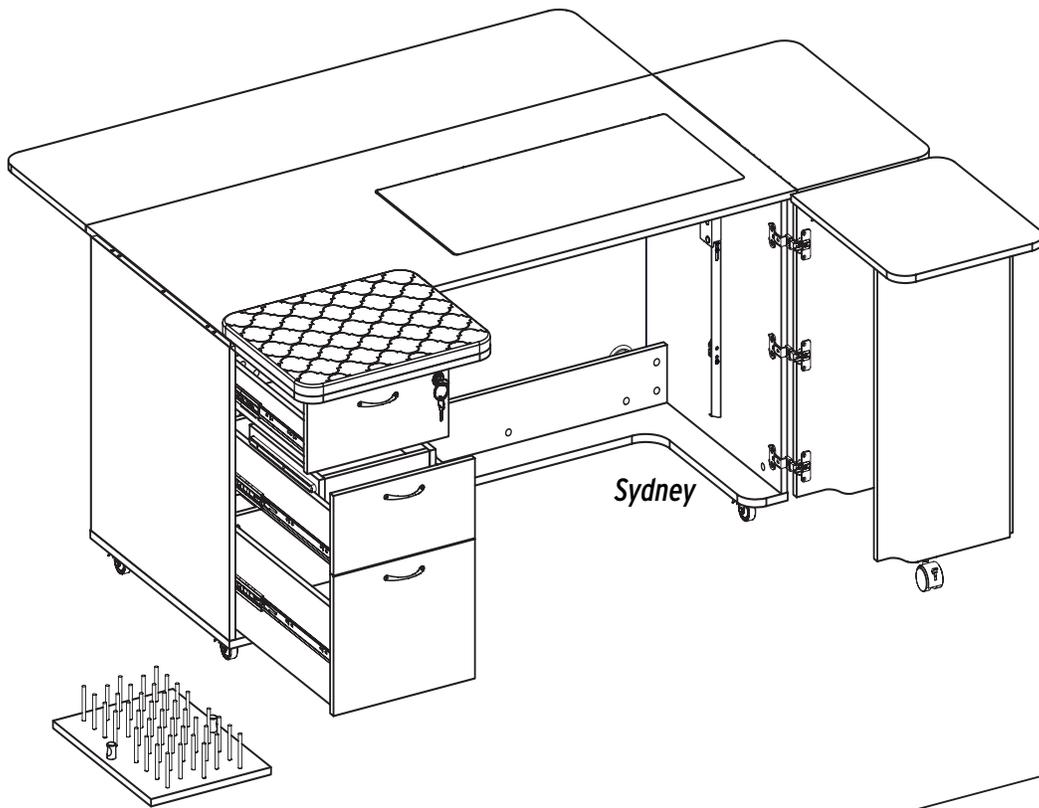
You may choose to use **h2 Folding Hooks**.

Attach to **Panel Y1** using **s1 Screws**.

Shelves can be used with Folding Hooks.



Completed Sydney and Sydney Lite Cabinets



Congratulations! A better sewing experience awaits!



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sewing furniture

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Kangaroo™ Sewing Furniture Limited Lifetime Warranty

WHAT THIS WARRANTY COVERS: Arrow Companies, LLC "Arrow" provides a Limited Lifetime Warranty "Warranty" to the original purchaser of this product against defects in materials or workmanship of furniture components. As used in this Warranty, "defect" means imperfections in components which substantially impair the utility of the product. This Warranty gives you specific legal rights, and you may also have other rights which vary from state to state. Electrical and mechanical components of furniture are warranted for 5 years.

HOW TO GET SERVICE: Simply contact Arrow at 1-800-533-7347 or CS@ArrowSewing.com. When you request Warranty service, you must also present proof of purchase documentation, which includes the date of purchase (detailed receipt), and photos of the product. Arrow will replace any defective part (at its sole option), excluding labor. Replacement parts will be warranted for only the remaining period of the original Warranty.

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REGISTER YOUR PRODUCT: Original purchaser should register the purchase online at www.ArrowSewing.com/Warranty.

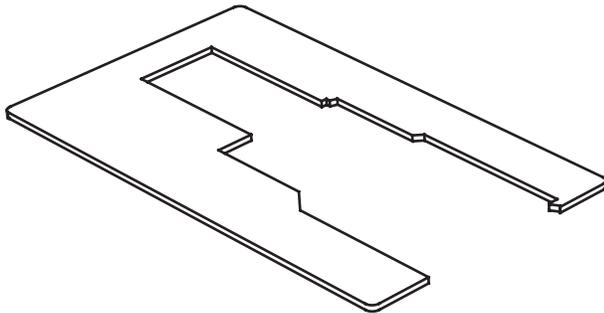
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Custom Insert

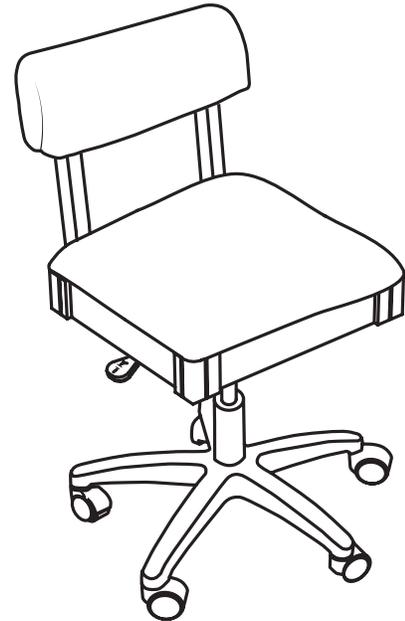
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