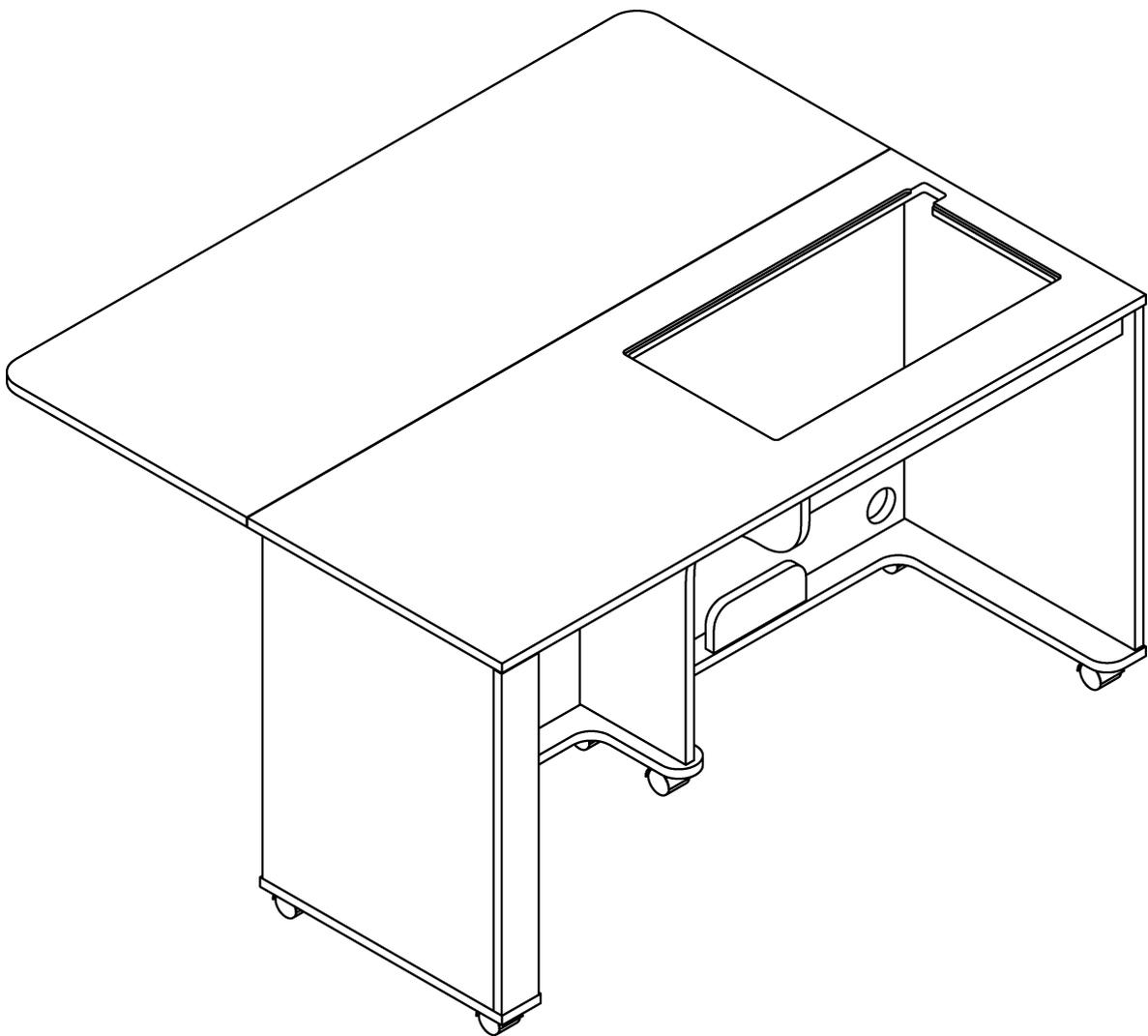
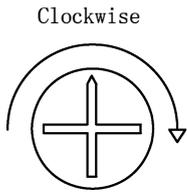


# ASSEMBLY INSTRUCTION

## Laverne Cabinet

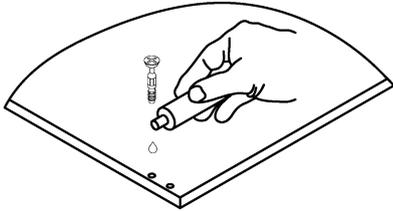
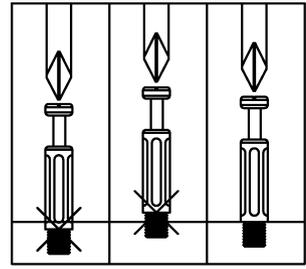
ITEM No.: 455 Teak  
451 White



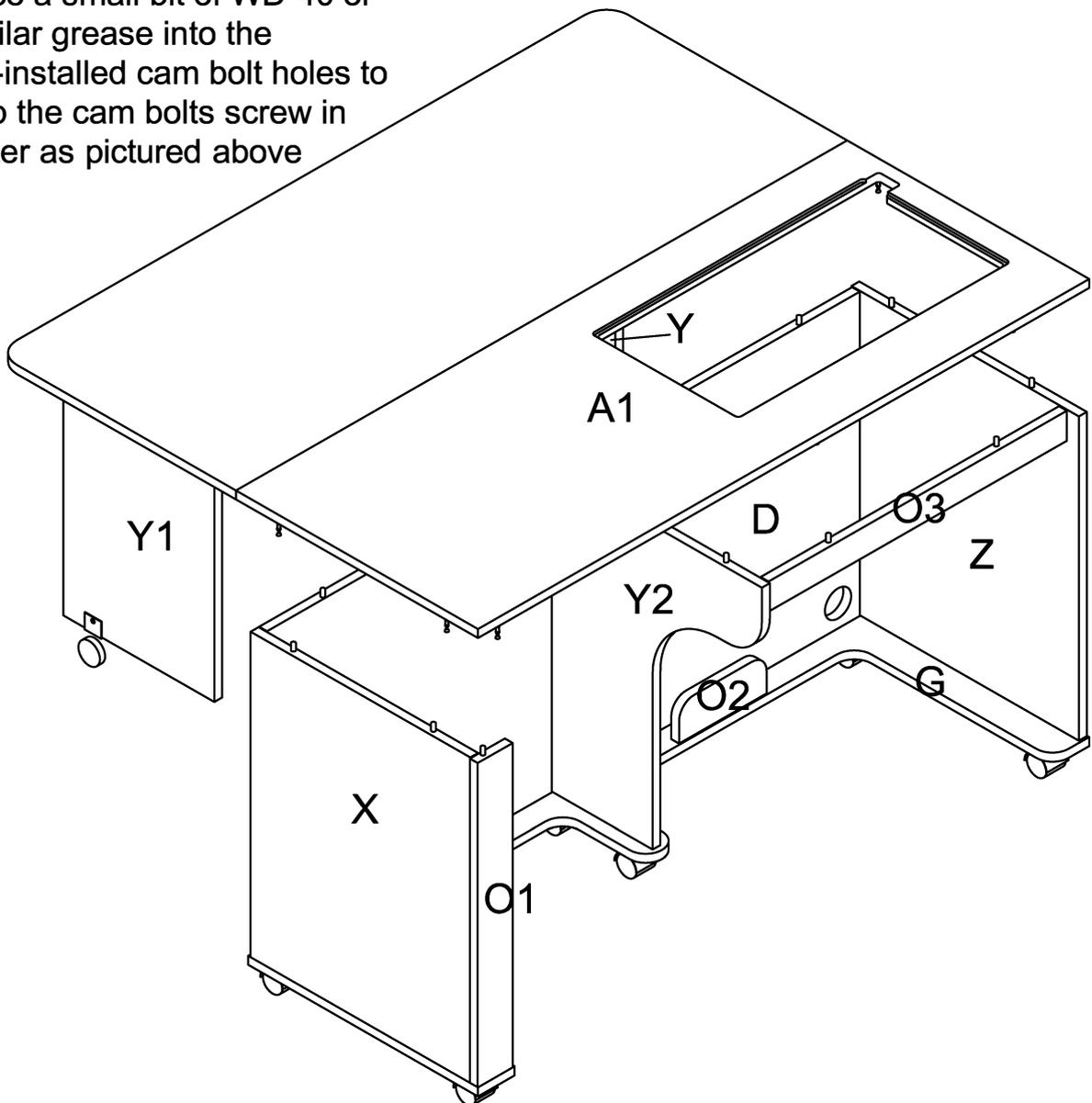


Turning direction for attaching

Incorrect Incorrect Correct



place a small bit of WD-40 or similar grease into the pre-installed cam bolt holes to help the cam bolts screw in better as pictured above



# PARTS LIST

ITEM	DESCRIPTION	QTY.	ITEM	DESCRIPTION	QTY.
A1	Top panel	1	(c1)	6*35 Cam Bolt	40
A2	Top panel	1	(d1)	8*30 Dowel Pin	38
A3	Top panel	1	(c2)	(5/8") Cam Cover	40
A4	Top panel	1	(S1)	3.5*12 Screw	16
D	Back panel	1	(S2)	4*16 Screw	64
X	Left side panel	1	(b)	6*28 Bolt	2
Z	Right side panel	1	(a)	Adjustable feet	2
G	Bottom panel	1	(t1)	Castors	6
Y	Panel	1	(t2)	Castors	2
Y1	Panel	1	(b1)	Hinge	4
Y2	Panel	1	(b2)	Hinge	3
O1	Panel	1			
O2	Panels	2			
O3	Panel	1			



(c1) 6\*35 Cam Bolt-40



(d1) 8\*30 Dowel Pin-38



(c2) (5/8") Cam Cover-40



(S1) 3.5\*12 Screw-16



(S2) 4\*16 Screw-64



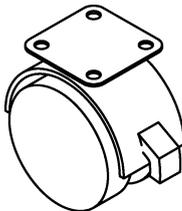
(b) 6\*25 Bolts-2



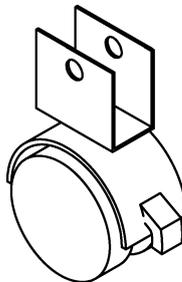
(b1) Hinge-4



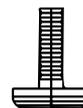
(b2) Hinge-3



(t1) Castors-6

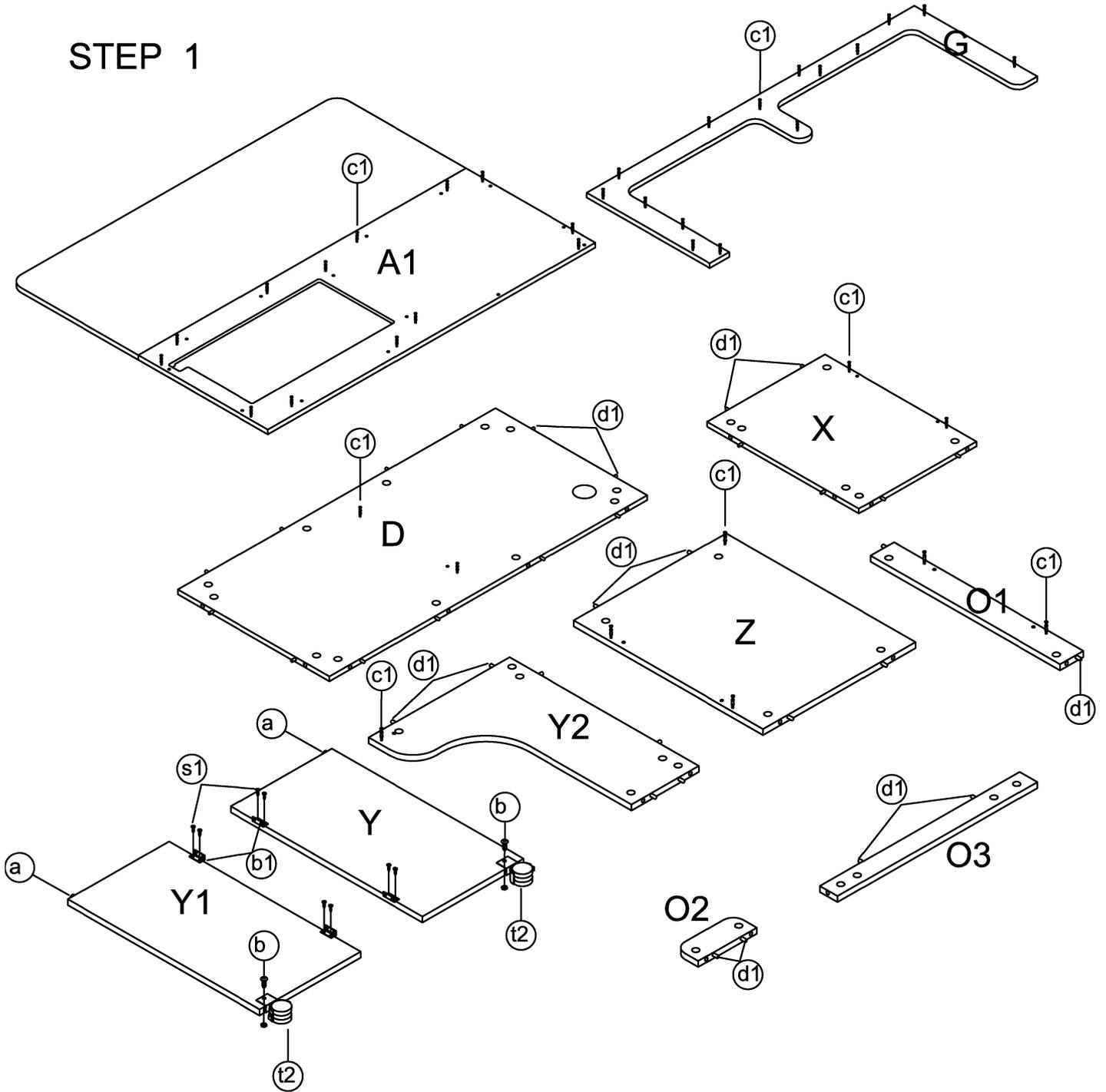


(t2) Castors-2



(a) Adjustable feet-2

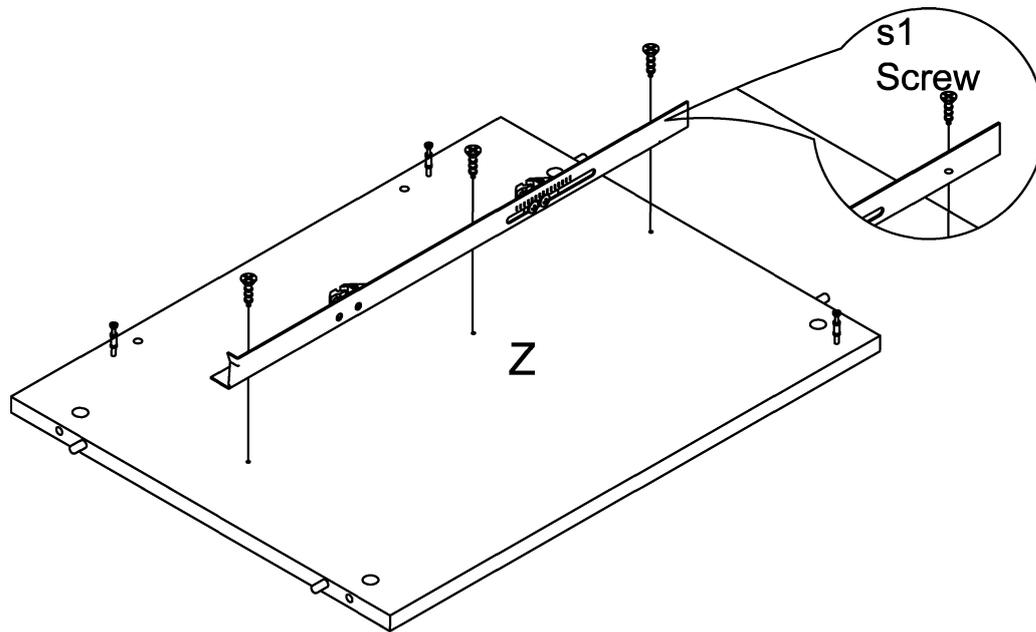
## STEP 1



**Preparation for top panels A1, left side panels X, right side panels Z, panel D, G, Y, Y1, Y2, O1, O2, O3 .**

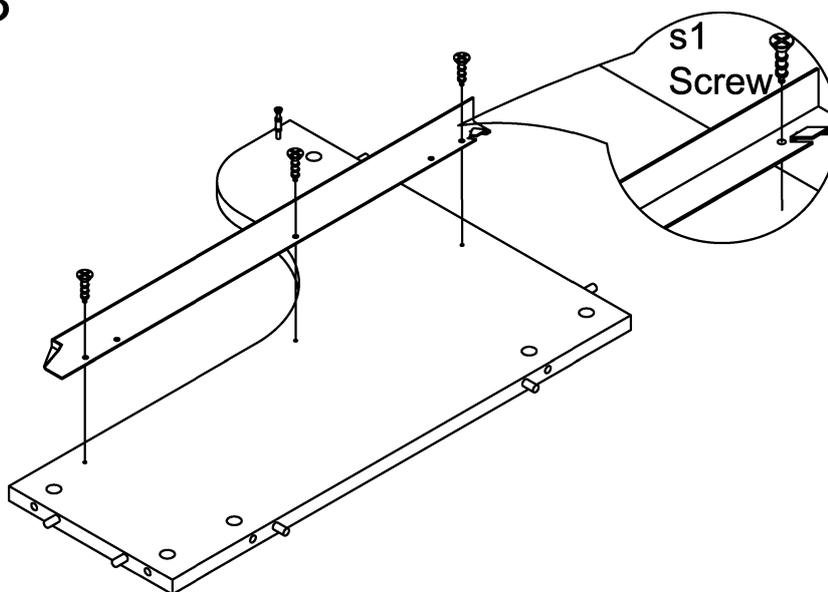
- 1、 Insert cams bolts (c1) into panels A1, X, Z, G, D, Y2 and O1 as illustrated above.
- 2、 Insert dowel pins (d1) to panels X, Z, D, Y2, O1, O2 and O3 as illustrated above.
- 3、 Fix the hinge (b1) to panels Y, Y1 with screws (s1) as illustrated above.
- 4、 Fix the castor (t2) to panels Y, Y1 with bolt (b) as illustrated above.
- 5、 Fix (a) to panels Y, Y1 as illustrated above.

## STEP 2



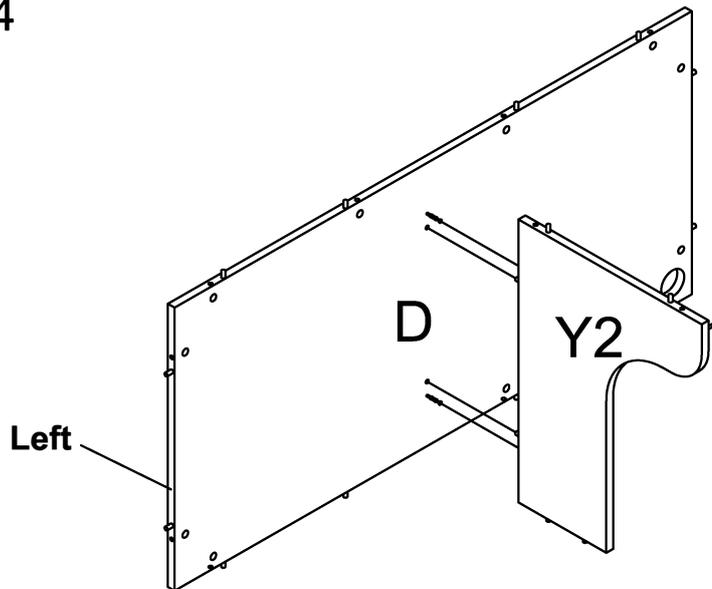
1. Fix Lifter Rail (right) to z panel with (s1) screws following predrilled holes as shown on the illustration above.

## STEP 3



1. Fix Lifter Rail (left) to Y2 panel with (s1) screws following predrilled holes as shown on the illustration above.

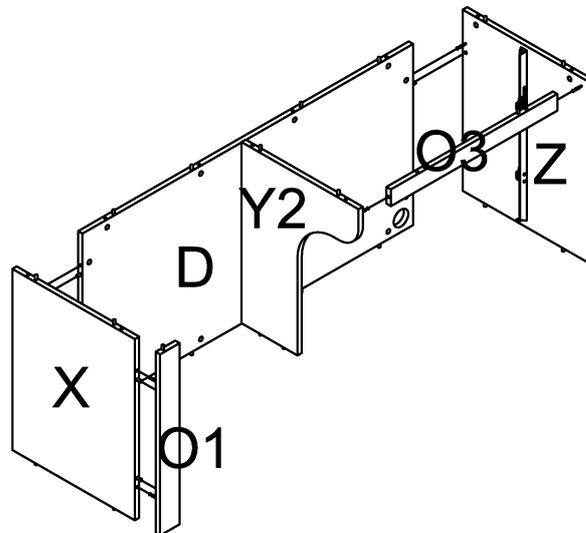
## STEP 4



### Panels D and Y2 assembly.

1. Insert cam bolts (C1) on panel D into cams on panel Y2 and tighten in a clockwise direction as illustrated above.

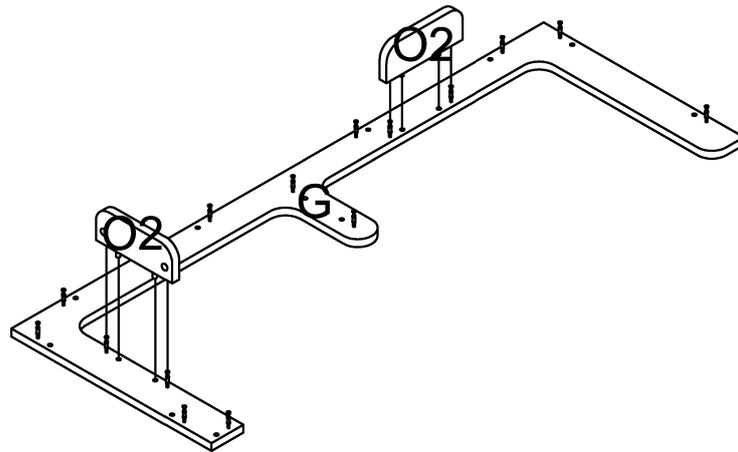
## STEP 5



### Panel X,Z,O1,O3 assembly.

1. Insert cam bolts (C1) on panel O1 into cams on panel X and tighten in a clockwise direction as illustrated above.
2. Insert cam bolts (C1) on panel X into cams on panel D and tighten in a clockwise direction as illustrated above.
3. Insert cam bolts (C1) on panel Y2 into cams on panel O3 and tighten in a clockwise direction as illustrated above.
4. Insert cam bolts (C1) on panel Z into cams on panels O3,D and tighten in a clockwise direction as illustrated above.

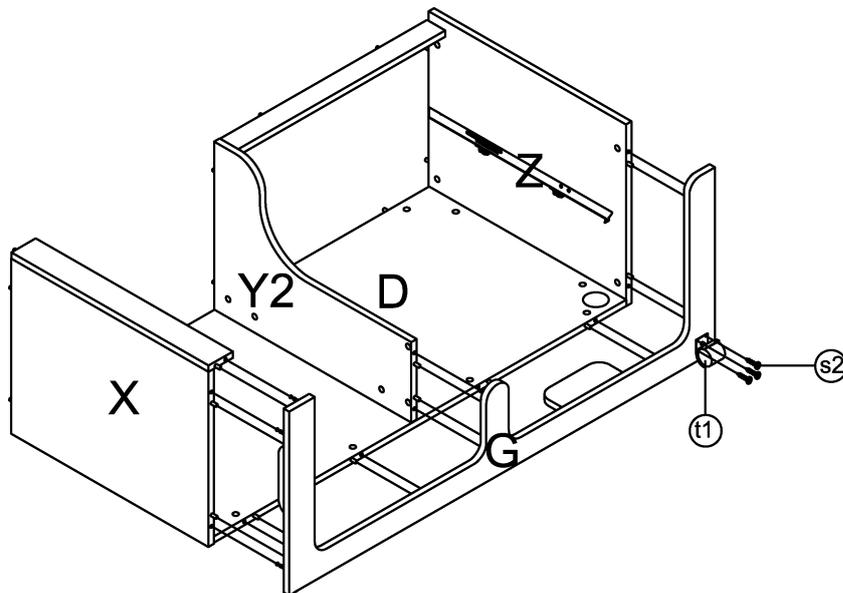
## STEP 6



### Panels G and O2 assembly.

1. Insert cam bolts (c1) on panel G into cams on panels O2 and tighten in a clockwise direction as illustrated above.

## STEP 7

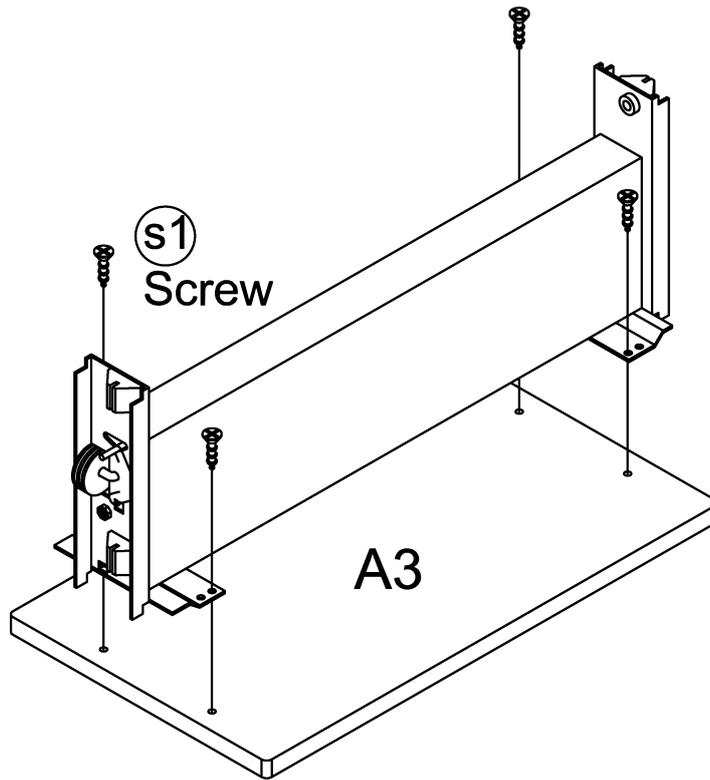


### Bottom panel G assembly.

1. Insert cam bolts (c1) on panel G into cams on panels D, Y2, X, Z and tighten in a clockwise direction as illustrated above.
2. Fix the castor (t1) to panel G with screws (s2) as illustrated above.

## STEP 8

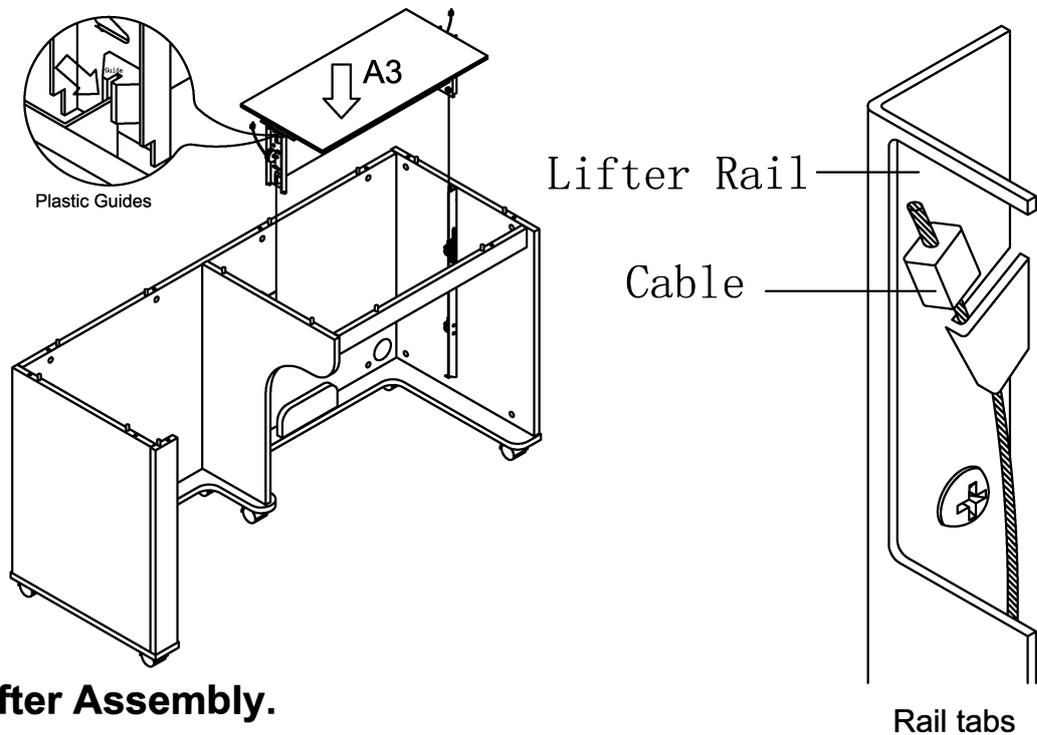
Tip: Front side of the platform A4 is installed longer towards the front in an upright position



### Lifter Panel assembly.

1. Fix Lifter to A3 panel with (s1) screws following predrilled holes as shown on the illustration above.

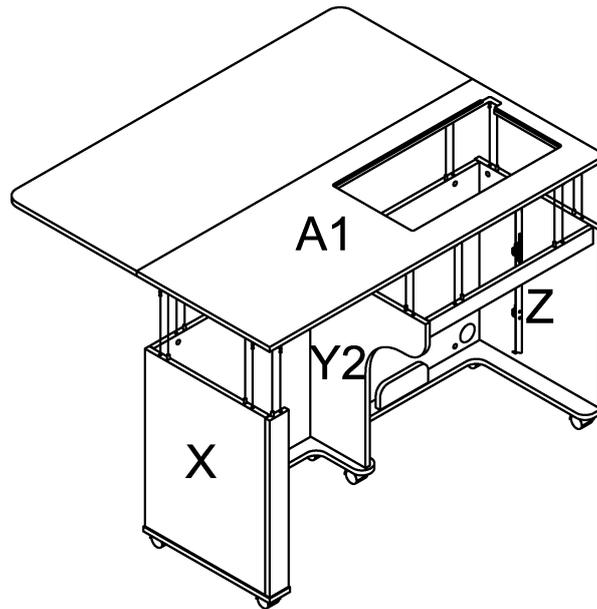
## STEP 9



### Mounting the Lifter Assembly.

1. Position lifter onto side rails using plastic guides; by lowering the lifter make sure the cable is catch onto the rail tabs on both sides. See illustration above.
2. When lifter pushed to first lock position remove a small wooden block that will be released from lifter.

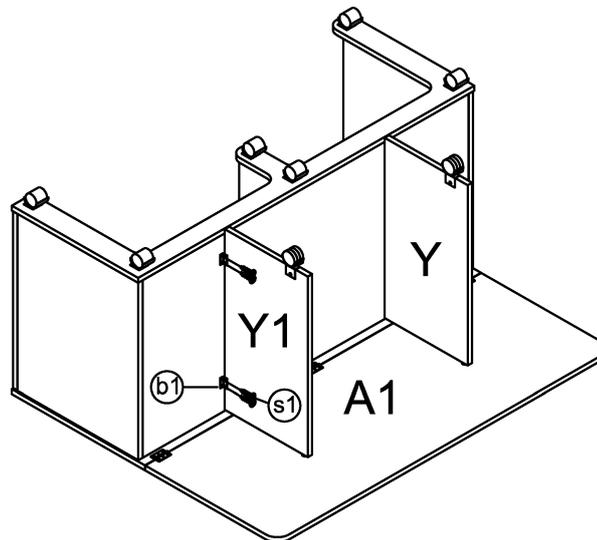
## STEP 10



### Top panel A1 assembly.

1. Insert cam bolts (c1) on panel A1 into cams on panels D,Y2,X,Z,O3 and tighten in a clockwise direction as illustrated above.

## STEP 11



### Panels Y,Y1 assembly.

1. Fix panels Y,Y1 to panel D with hinge and screw (b1) (s1) as illustrated above.

You have now successfully completed the assembly.

