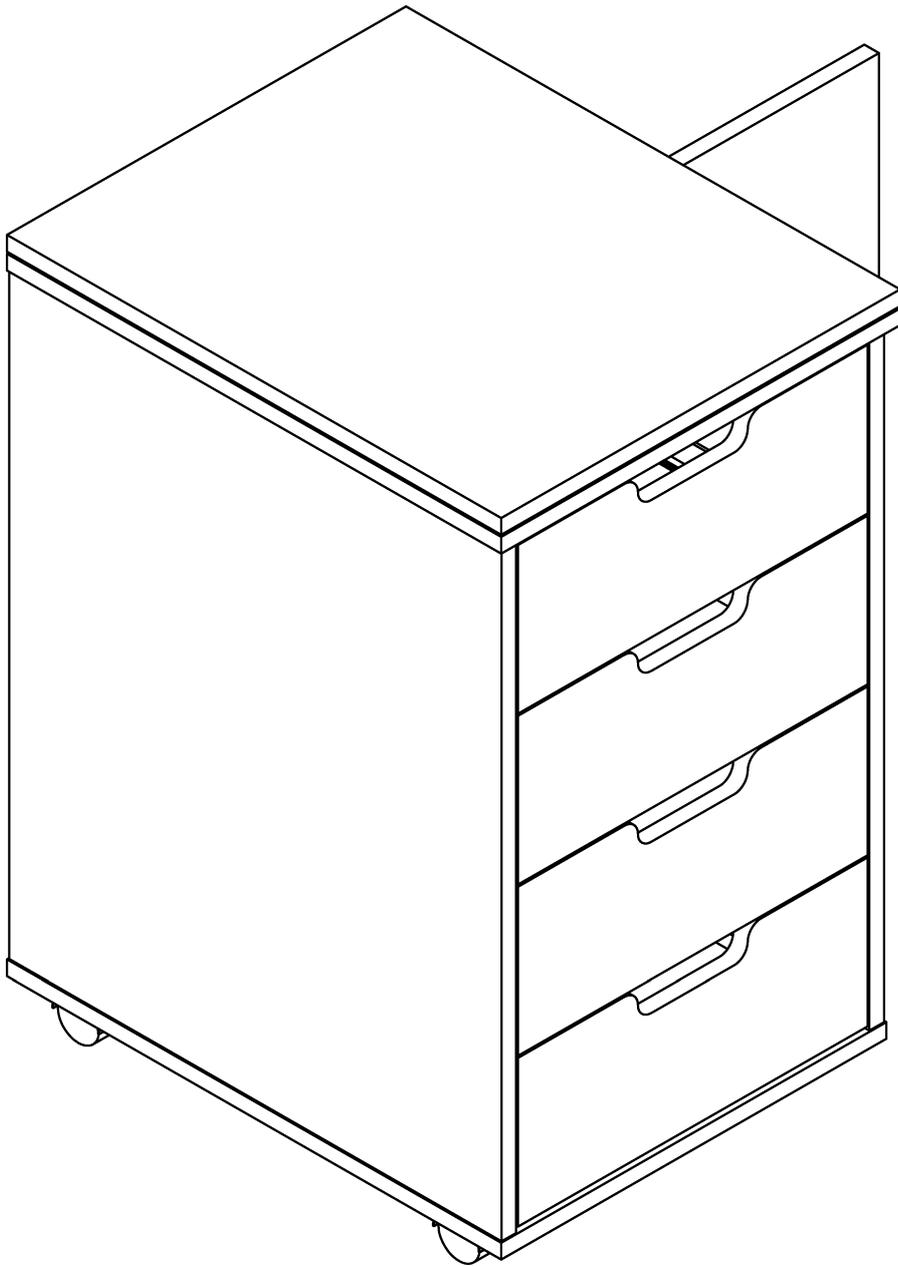


ASSEMBLY INSTRUCTION

Shirley Caddy

ITEM No.: 445 Teak

441 White



PARTS LIST

ITEM	DESCRIPTION	QTY.	ITEM	DESCRIPTION	QTY.
A	Top panel	1	(c1)	6*35 Cam Bolt	36
X	Left side panel	1	(d1)	8*30 Dowel Pin	12
Z	Right side panel	1	(c2)	(5/8") Cam Cover	16
G	Bottom panel	1	(S1)	4*16 Screw	20
Y	Panel	1	(S2)	3.5*14 Screw	20
O	Panels	2	(S3)	3.5*30 Screw	16
K	Drawer top panels	3	(b)	6*28 Bolt	1
K3	Drawer top panel	1	(t1)	Castors	4
K1	Drawer back panels	4	(t2)	Castors	1
K2	Drawer side panels	4	(h2)	Hinge	2
K3	Drawer side panels	4			
O1	Drawer inside panels	2			



(c1) 6*35 Cam Bolt-36



(d1) 8*30 Dowel Pin-12



(c2) (5/8") Cam Cover-16



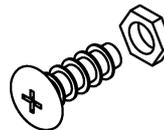
(S1) 4*16 Screw-20



(S2) 3.5*14 Screw-20



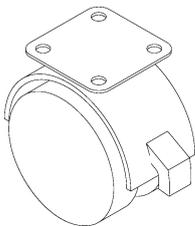
(S3) 3.5*30 Screw-16



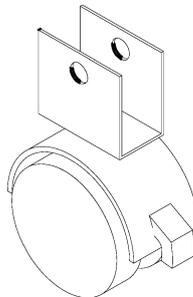
(b) 6*28 Bolts-1



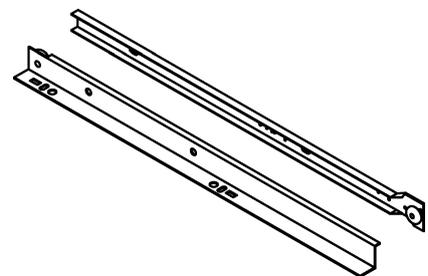
(h2) Hinge-2



(t1) Castors-4

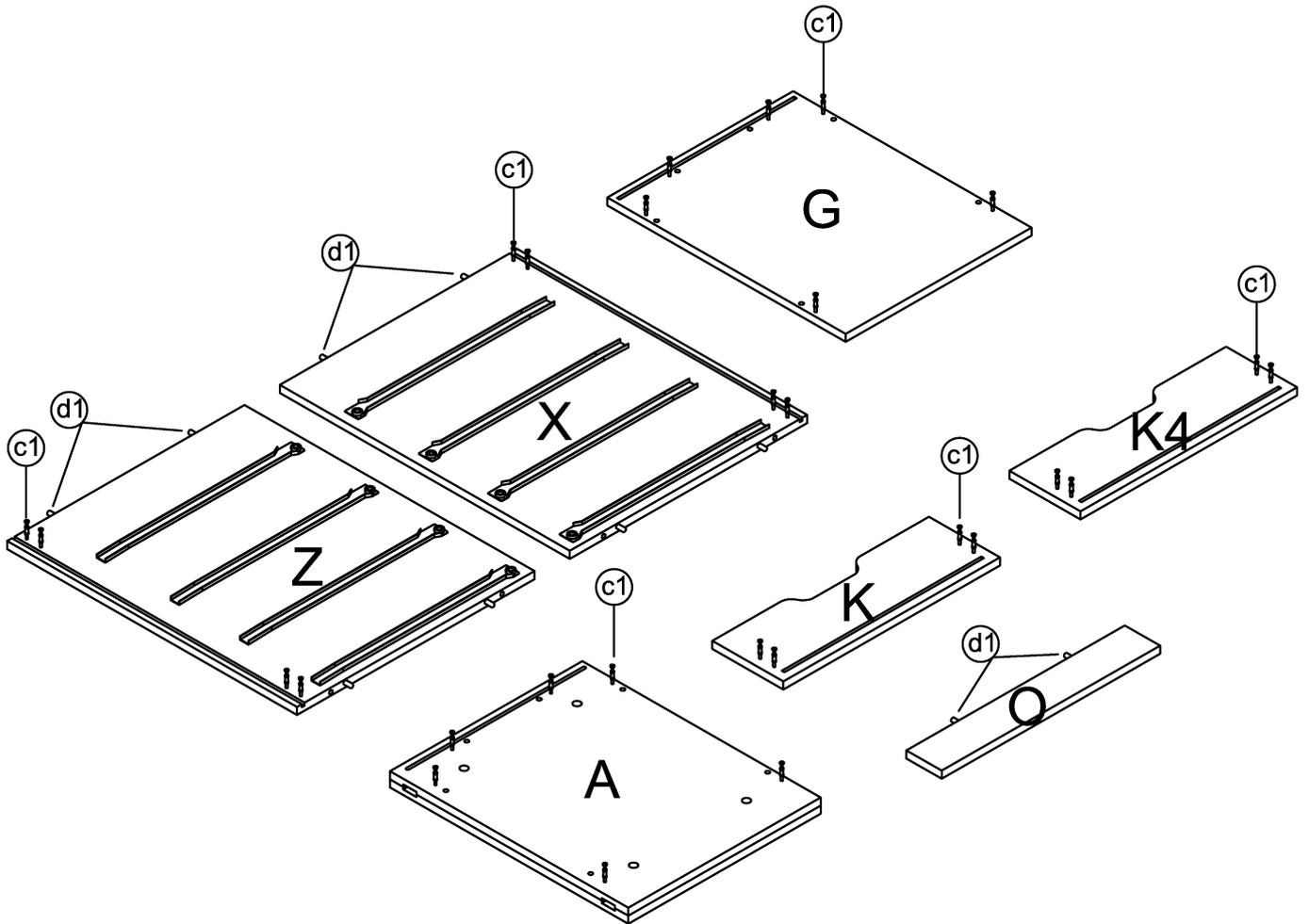


(t2) Castors-1



Drawer runners 4 sets

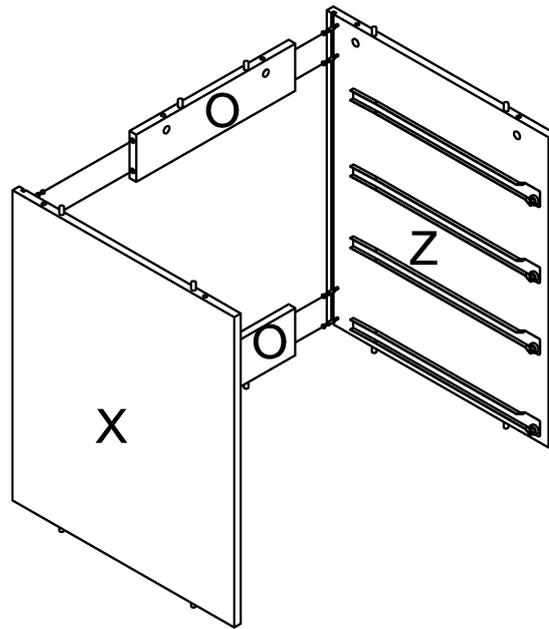
STEP 1



Preparation for top panels A, left side panels X, right side panels Z, panel G, K, K4, O .

- 1、 Insert cams bolts (c1) into panels A, X, Z, K, K4 and G as illustrated above.
- 2、 Insert dowel pins (d1) to panels X, Z, O as illustrated above.

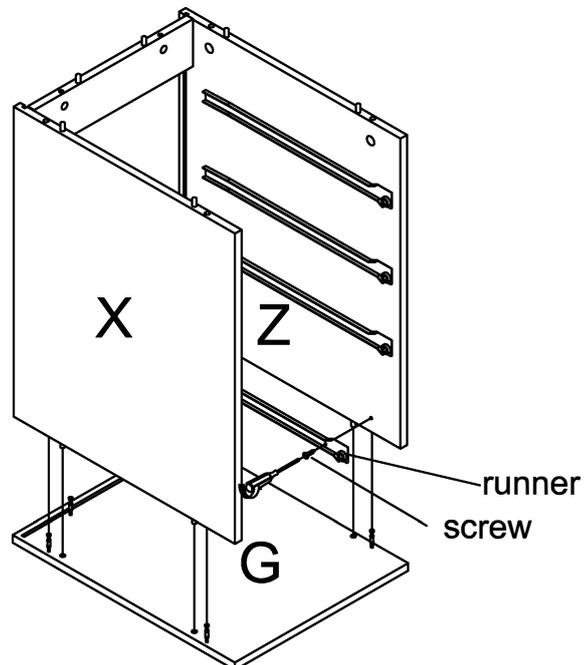
STEP 2



Panels X , Z and O assembly.

1. Insert cam bolts (c) on panels X,Z into cams on panel O and tighten in a clockwise direction as illustrated above.

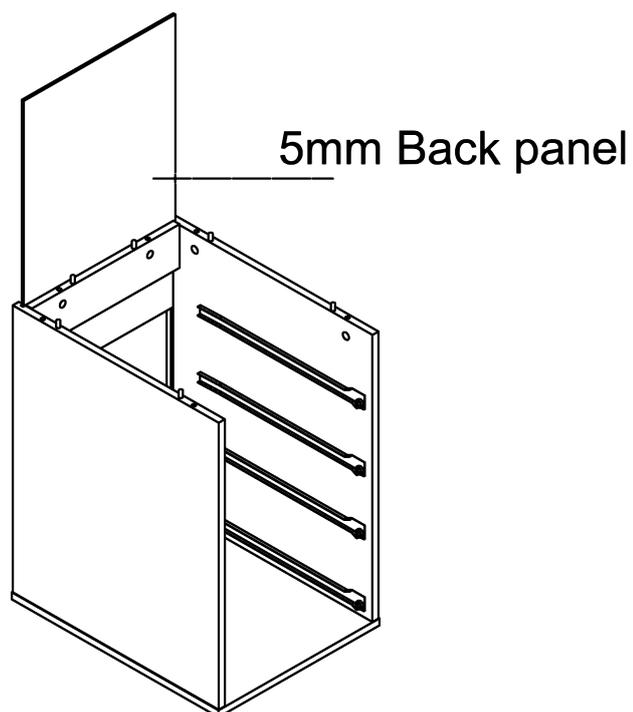
STEP 3



Bottom panel G assembly.

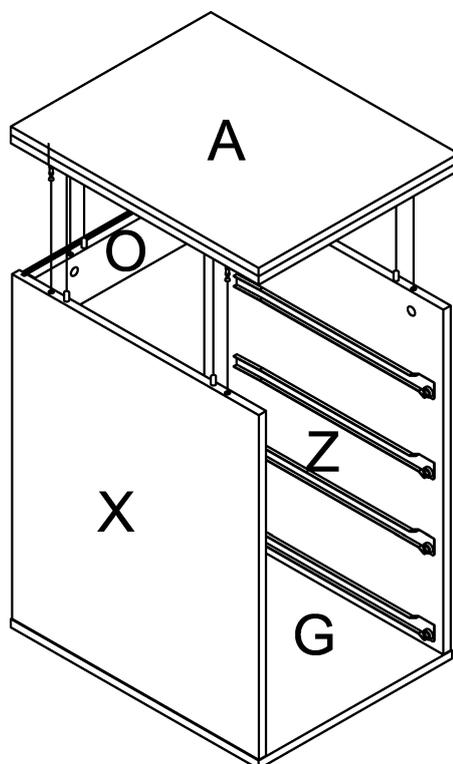
1. Remove the runners pre-assembled on panels X&Z,so you can see the cam holes on panels X&Z,then fix the bottom panel G to paenls X,Z,O1 by (c) and tighten in a clockwise direction as illustrated above.
2. Assemble the runners back on panels X,Z with screw as illustrated above.

STEP 4



Back panel assembly.

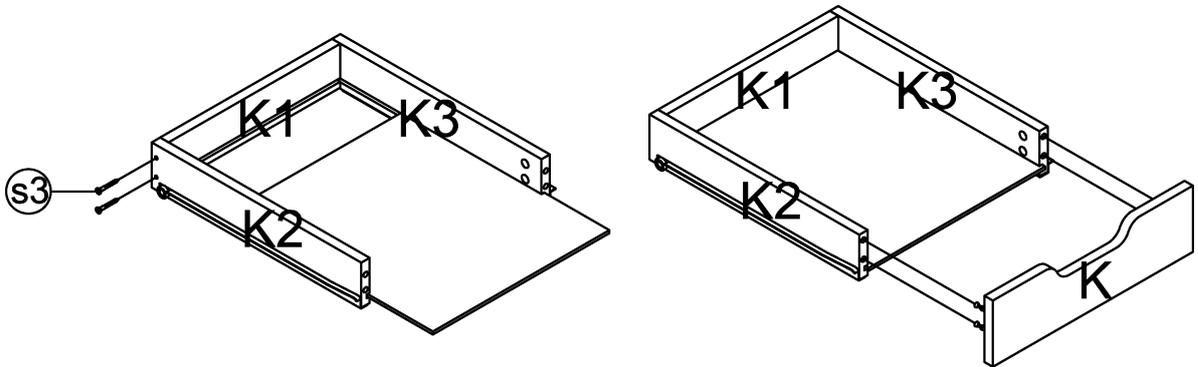
STEP 5



Top panel A assembly.

1. Insert cam bolts (O) on panel A into cams on panels X,Z and tighten in a clockwise direction as illustrated above.

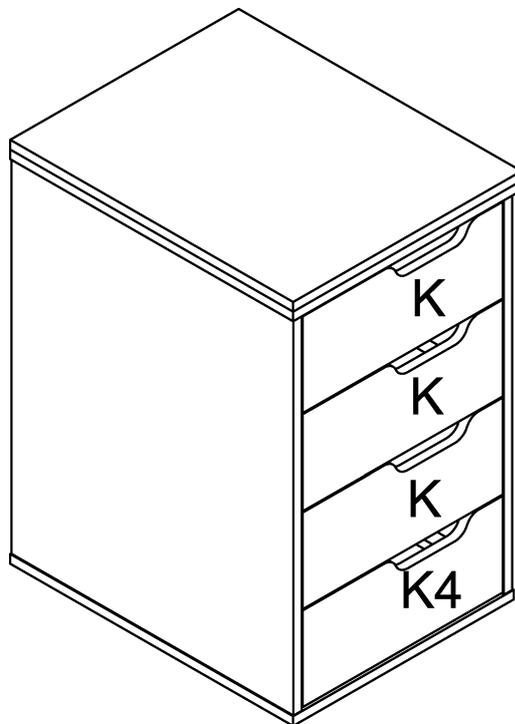
STEP 6



Drawer assembly.

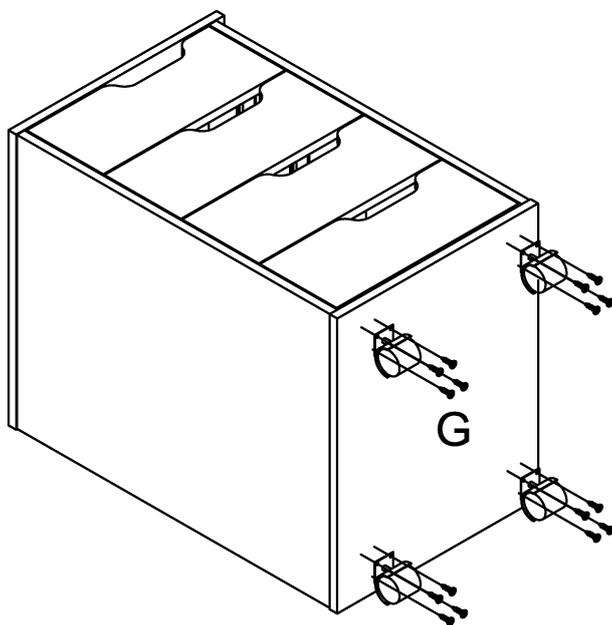
1. Connecting K1,K2,K3 with screws (s3) as illustrated above.
2. Fix panel K as illustrated above.
3. Fix other drawers by the way as illustrated above.

STEP 7



Drawer assembly.

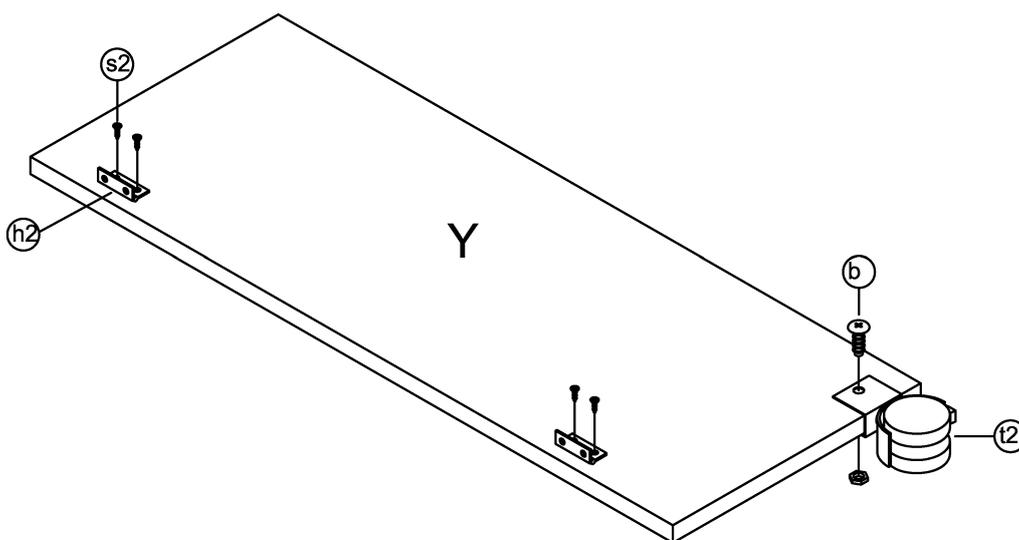
STEP 8



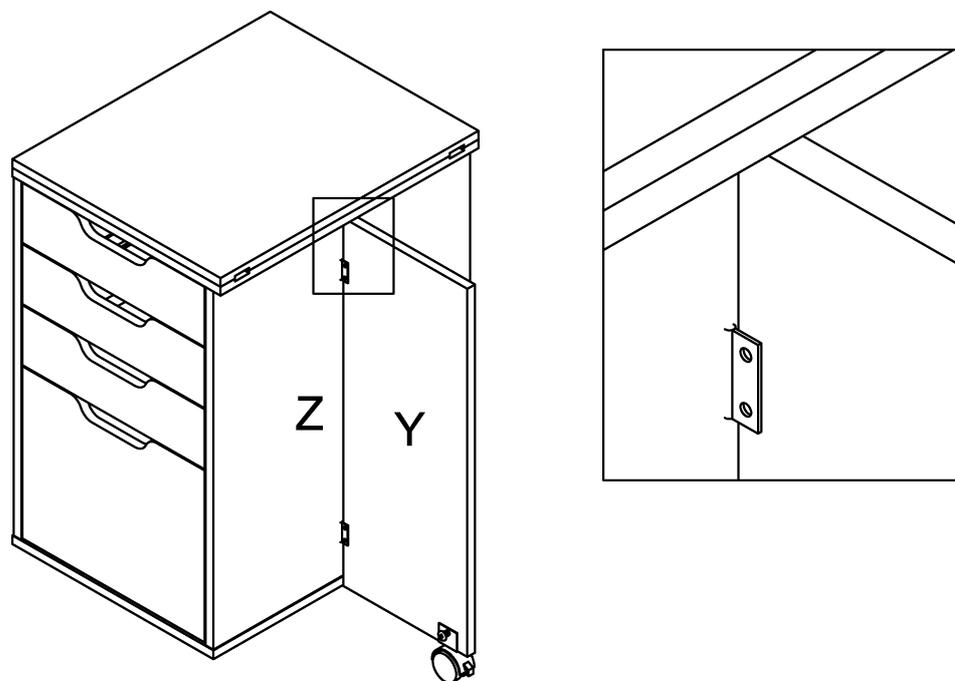
Castors (t1) assembly.

1. Fix castors (t1) to panel G with screws (s1) as illustrated above.

STEP 9



STEP 10



Panel Y assembly.

1. Fix panel Y to panel Z with screws (s2) as illustrated above.

You have now successfully completed the assembly.

