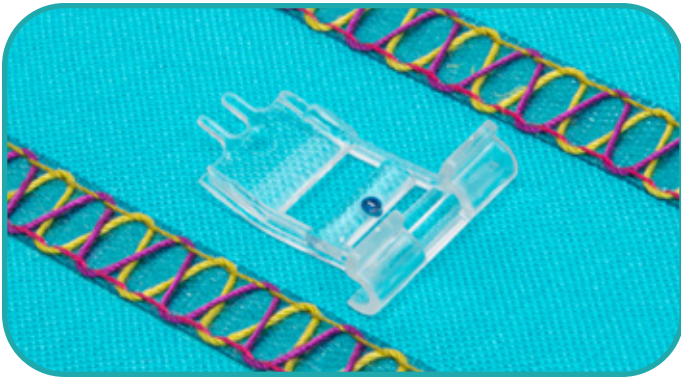


# Taping Micro Insert Feet (8mm and 5mm)

## BLP6-TCFEET

Create unique surface embellishment when combined with the Creative Cover Stitch.  
The micro insert feet are perfect for showcasing a variety of ribbon and tape types.



### 8mm Taping Micro Insert Foot (Blue Dot)

#### Machine Settings:

<b>Stitch Type:</b>	Triple Cover Stitch, Wide Cover Stitch
<b>Needle Position(s):</b>	Triple Cover, C1, C2 and C3, Wide Cover, C1, C2
<b>Stitch Length:</b>	4.0-2.5 for overlock thread and 4.0-3.0 for decorative threads
<b>Differential Feed:</b>	N
<b>Speed Selector:</b>	Medium
<b>Needle Stop Position:</b>	Up for threading and Up or Down when stitching
<b>Wiper(s):</b>	Right & Left (both wipers) or Left or Right (one wiper)
<b>Presser Foot Pressure:</b>	Standard

#### Supplies:

**Needle Threads:** 2 or 3 spools of overlock thread

**Chain Looper:** 1 spool overlock thread

**Needle Type:** ELx705CF or ELx705 size 90/14 or 80/12

**Wiper(s):** 2 spools of overlock thread or decorative thread (12wt. cotton or rayon thread for example)

**Micro Insert Foot:** ¼" (6mm) to 3/8" (9mm) tape, ribbon, flat trim, or 3/8" (9mm) Ric Rac – the selected tape/ribbon/flat trim will need to fit through both guides on the micro insert foot and move freely while stitching.

#### Changing the Micro Insert Foot:

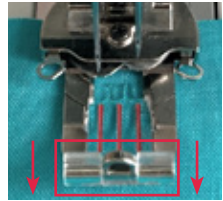
We suggest removing and replacing a micro insert foot with the presser foot in the down position.



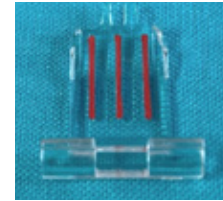
Wiper Position Lever - Down

1. Place the Wiper Positioning Lever down (the red circle should be visible) placing the wipers in the open position for threading. Or using the Needle Positioning Button place the needles in the up position and the wipers open.

2. Place fabric under the presser foot and lower the presser foot. Remove the micro insert foot by grasping the tabs on each side of the wiper threading guide (located at the toe of the presser foot) and gently pull the micro insert foot toward you. Place the micro insert foot in the accessory compartment.



Micro Insert Foot tabs

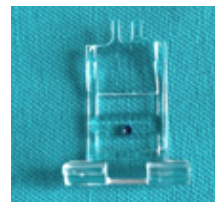


Micro Insert Foot



Micro Insert Foot removed

3. With the presser foot still in the down position place the 8mm Taping Micro Insert Foot under the presser foot keeping both the toe or front of the micro insert foot against the fabric and the back of the micro insert foot (end with the tabs) at a slight upward angle.



8mm Taping Micro Insert Foot

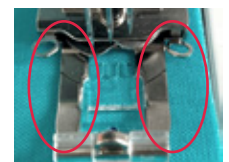
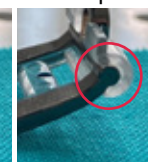


First position when inserting the 8mm Taping Micro Insert Foot

4. As the micro insert foot gets closer to the back of the presser foot the edges (left and right) will slide into the grooves on the underside of the presser foot. Once the micro insert foot reaches the end of the guide, near the needles, the micro insert foot will click into position placing the tabs at the toe of the presser foot. Slide your finger across the micro insert foot, where the micro insert foot and presser foot meet, the area should feel smooth. This step helps determine if the micro insert foot is in alignment with the presser foot.



Micro Insert Foot in final position

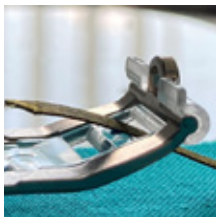


Alignment position for micro insert foot

**Note:** If the micro insert foot is in the correct position, it will slide and click into position, if not there will be some resistance. If this should happen remove the micro insert foot and reposition it. Do not force the micro insert foot into position.

## Instructions:

1. Following threading and set-up information in the Quick Reference Threading Guide and the Instruction and Reference Guide thread the machine for the selected stitch, Triple Cover, or Wide Cover Stitch.
2. With the presser foot in the up position, fabric under the presser foot, place the tape/ribbon through the first guide (closest to the toe of the presser foot) and down through the second guide (closest to the needles) and under the presser foot placing 1" – 1 1/2" behind the presser foot. Lower the presser foot. Tip: Use tweezers to help guide the tape/ribbon through both guides.



First guide

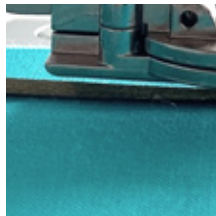
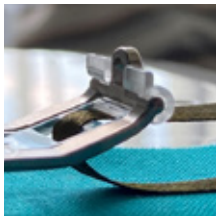


Second guide



Under the presser foot

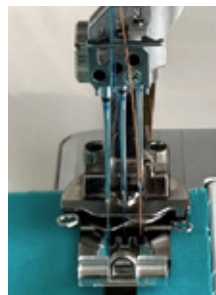
**Note:** An alternative method is to remove the micro insert foot and position the tape/ribbon through both guides as instructed above. Bring the tape/ribbon from the second guide back to the first guide, creating a loop around the first guide. Attach the micro insert foot as instructed (steps 3 and 4, Changing the Micro Insert Foot). This step prevents the tape/ribbon from dragging across the fabric while inserting the tape/ribbon and positioning the micro insert foot.



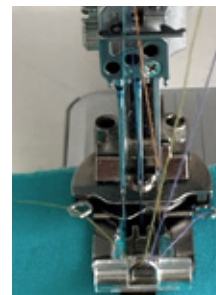
Alternative Method

3. With the micro insert foot and tape/ribbon in place, the needles and chain looper thread, and fabric under the tape/ribbon and presser foot select the needle positioning button to take a few stitches, testing the stitch. If the stitch formation is correct trim the needle threads or bring them under and behind the presser foot.

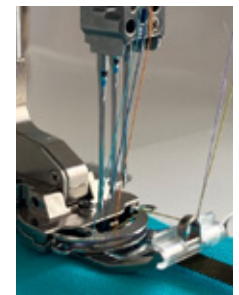
4. Thread either both or one wiper following pages 25 and 26 in the Instruction and Reference Guide. With the wiper(s) threaded place the Wiper Positioning Lever Up (horizontal position) to engage the wipers (page 24, step 1/photo A in the Instruction and Reference Guide). Lower the needles into the fabric and tape/ribbon using the needle positioning button. With the wiper thread tails in position, use the needle positioning button to take one to two stitches. With the needles in the down position either trim the wiper thread tails or bring them under and behind the presser foot. Refer to pages 63 step 2 (B/C/D photos) and 27 step 3 (A/B photos) in the Instruction and Reference Guide to view the steps for each method. Continue stitching and stitch off the fabric edge leaving a 2 1/2" thread tail. Cut the thread tail 1" from the fabric edge leaving a 1 1/2" thread tail behind the presser foot.
5. Use the 8mm Taping Micro Insert Foot with the Creative Cover Stitch to continue creating your design.



Needles threaded



Wipers threaded



Wipers closed



8.0mm Taping Micro Insert Foot and Creative Cover Stitch



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## 5mm Taping Micro Insert Foot (Green Dot)

### Machine Settings:

<b>Stitch Type:</b>	Left Narrow Cover Stitch
<b>Needle Position(s):</b>	C1 & C2
<b>Stitch Length:</b>	4.0-2.5 for overlock thread and 4.0-3.0 for decorative thread
<b>Differential Feed:</b>	N
<b>Speed Selector:</b>	Medium
<b>Needle Stop Position:</b>	Up for threading and Up or Down when stitching
<b>Wiper(s):</b>	Right & Left (both wipers) or Left or Right (one wiper)
<b>Presser Foot Pressure:</b>	Standard

### Supplies:

**Needle Threads:** 2 spools of overlock thread

**Chain Looper Thread:** 1 spool overlock thread

**Needle Type:** ELx705CF or ELx705 size 90/14 or 80/12

**Wiper(s):** 2 spools of overlock thread or decorative thread (12wt. cotton or rayon thread for example)

**Micro Insert Foot:** 1/8" - 3/16" (5mm) tape, ribbon, or flat trim – the selected tape/ribbon/flat trim needs to fit through both guides on the micro insert and move freely while stitching.

## Changing the Micro Insert Foot:

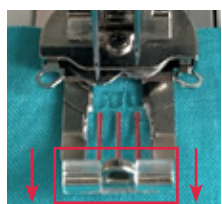
We suggest removing and replacing a micro insert foot with the presser foot in the down position.



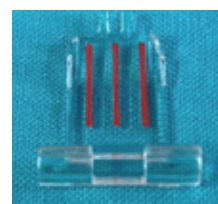
Wiper Position Lever - Down

**1.** Place the Wiper Positioning Lever down (the red circle should be visible) placing the wipers in the open position for threading. Or using the Needle Positioning Button place the needles in the up position and the wipers open.

**2.** Place fabric under the presser foot and lower the presser foot. Remove the micro insert foot by grasping the tabs on each side of the wiper threading guide (located at the toe of the presser foot) and gently pull the micro insert foot toward you. Place the micro insert foot in the accessory compartment.



Micro Insert Foot tabs



Micro Insert Foot



Micro Insert Foot removed

**3.** With the presser foot still in the down position place the 5mm Taping Micro Insert Foot under the presser foot keeping both the toe or front of the micro insert foot against the fabric and the back of the micro insert foot (end with the tabs) at a slight upward angle.



5mm Taping Micro Insert Foot

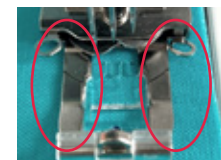
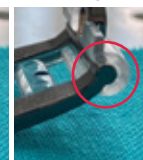


First position when inserting the 5mm Taping Micro Insert Foot

**4.** As the micro insert foot gets closer to the back of the presser foot the edges (left and right) will slide into the grooves on the underside of the presser foot. Once the micro insert foot reaches the end of the guide, near the needles, the micro insert foot will click into position placing the tabs at the toe of the presser foot. Slide your finger across the micro insert foot, where the micro insert foot and presser foot meet, the area should feel smooth. This step helps determine if the micro insert foot is in alignment with the presser foot.



Micro Insert Foot in final position

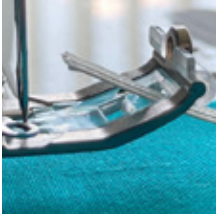


Alignment position for micro insert foot

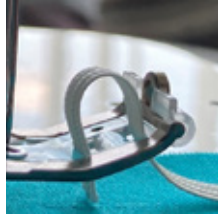
**Note:** If the micro insert foot is in the correct position, it will slide and click into position, if not there will be some resistance. If this should happen remove the micro insert foot and reposition it. Do not force the micro insert foot into position.

## Instructions:

1. Following threading and set-up information in the Quick Reference Threading Guide and the Instruction and Reference Guide for the Left Narrow Cover Stitch thread the machine.
2. With the presser foot in an up position place the tape/ribbon through the first guide (closest to the toe of the presser foot) down through the guide (closest to the needles) and under the presser foot placing 1" – 1 ½" behind the presser foot. Lower the presser foot. Tip: Use tweezers to help guide the tape/flat trim through both guides.



First guide

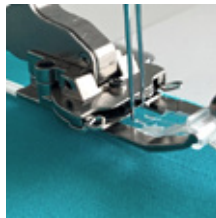
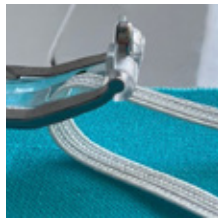


Second guide



Under the presser foot

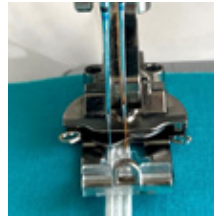
**Note:** An alternative method is to remove the micro insert and position the tape/ribbon through both guides as instructed above. Bring the tape/ribbon from the second guide back to the first guide, creating a loop around the first guide. Attach the micro insert foot as instructed (steps 4 and 5, Changing the Micro Insert Foot). This step prevents the tape/ribbon from dragging across the fabric while inserting the tape/ribbon and positioning the micro insert foot.



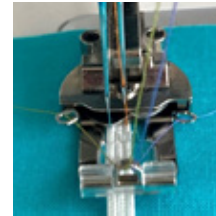
Alternative Method

3. With the micro insert foot and tape/ribbon in place, the needles and chain looper threaded, and fabric under the tape/ribbon and presser foot select the needle positioning button to take a few stitches testing the stitch. If the stitch formation is correct, trim the needle threads or bring them under and behind the presser foot.

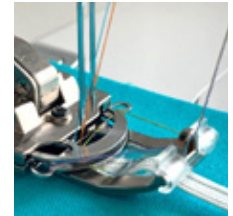
4. Thread either both or one wiper following pages 25 and 26 in the Instruction and Reference Guide. With the wiper(s) threaded place the Wiper Positioning Lever Up (horizontal position) to engage the wipers (page 24, step 1/photo A in the Instruction and Reference Guide). With the wiper thread tails in position, use the needle positioning button to take one or two stitches. With the needles in the down position either trim the wiper thread tails or bring them under and behind the presser foot. Refer to pages 63 step 2 (B/C/D photos) and 27 step 3 (A/B photos) in the Instruction and Reference Guide to view the steps for each method. Continue stitching and stitch off the fabric edge leaving a 2 ½" thread tail. Cut the thread tail about 1" from the fabric edge leaving a 1 ½" thread tail behind the presser foot.
5. Use the 5mm Taping Micro Insert Foot with the Creative Cover Stitch to continue creating your design.



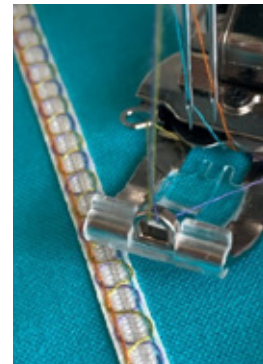
Needles threaded



Wipers threaded



Wipers closed



5.0mm Taping Micro Insert Foot and Creative Cover Stitch



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