

CONSEW Since 1898

MODELS 328RB-2 and 328RBL-25

TWO NEEDLE **LONG-ARM/ TWO NEEDLE**

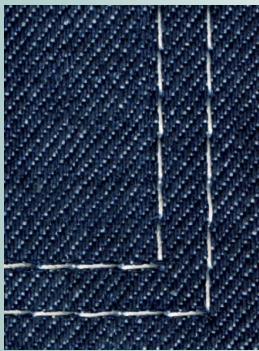
Also available 327RB-2 (needle feed) Also available 327RBL-25 (needle feed)

With

Compound Feed And Walking Foot
Centra-lube® Semi-automatic Lubrication System
Large Vertical Axis Hooks And Bobbins
Disengageable Right And Left Needle Bars
Reverse Feed
Safety Clutch

WALKING FOOT

Double Needle
Split Bar



ANGULAR STITCHING



328RB-2



328RBL-25

**HIGH SPEED
TWO NEEDLE
ANGULAR STITCHING
(SPLIT NEEDLE BAR)**

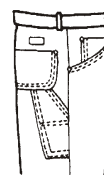
TRIPLE FEED:
DROP FEED, NEEDLE FEED AND
ALTERNATING (WALKING) PRESSER FEET
LOCKSTITCH MACHINES

Models 328RB-2 and 328RBL-2

Also available 327RB-2 and 327RBL-2 (needle feed)

APPLICATIONS

- For medium to heavy-duty materials such as leather, canvas, vinyls and various laminated and coated materials
- Designed for sewing operations which require decorative or functional angular stitching such as collars, lapels, pockets, pocket flaps, etc.
- Used for stitching such products as men's, ladies' and childrens' coats, ski wear, jeans, handbags and travelware accessories
- General parallel / two-needle stitching. Top stitching with split bar for angular sewing turns.



2-needle
Split Needle bar

Available Option: Adjustable, spring-loaded, retractable, SWING ARM GUIDE. (Works on both 1 or 2 needle machines.)



FEATURES

- Compound feed, walking foot mechanism assures perfect feeding of sewing material
- Large hooks and bobbin cases with their own thread take-up mechanism assure uniform and perfect stitching with minimal bobbin changes
- Easy operation of disengageable right and left needle bars by use of finger-touch lever
- Centra-Lube® semi-automatic lubrication system
- Automatic hook lubrication
- Oil fed take-up
- Reverse stitching
- Various gauge sets available
- Safety clutch protects the hooks from being damaged
- Simple adjustment permits raising and lowering the center foot which allows for sewing different thicknesses of materials

SPECIFICATIONS

Speed, Max. (S.P.M.)*	(328RB-2) 3000*	Hook	16407
	(328RBL-2) 2200*	Bed Size	328RB-2 7" x 20-3/8" (177 x 518 mm)
Clearance Under Foot	1 1/32" (8.5 mm)		328RBL-2 7" x 25" (177 x 640 mm)
Needle Bar Stroke	1-1/4" (32 mm)	Work Space	328RB-2 10" (258 mm)
Stitch Length, Max.	4 s.p.i. (6.5 mm)		328RBL-2 25" (640 mm)
Needles	135 x 17	Needle Distances	1/8" (3.2 mm)– 1" (25.4mm) (1/4" is standard)
Bobbin		Stitch Type	301
	Metal 10408		
	Pre-wound U		

* Speed depends on operation, material and thread.

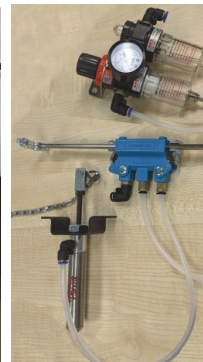


CLINTON INDUSTRIES
SERVING THE SEWING INDUSTRY SINCE 1954

Optionally available from Clinton Industries:
Automatic Footlift and Automatic Backtrack



Footlift for RB



Footlift for RBL



Backtrack