



# Models 898/898L



Please check all table parts for defects before discarding any packing material.

### List of Hardware:

- 5x Casters (2 Locking, 3 Non-Locking)
- 5x 1" Black Caster Bolts
- 5x Caster Bolt Cover Boots
- 9x 2" Bolts
- 9x Cross Nuts
- 4x Wooden Dowels
- 9x 5/8" Screws
- 2x Cam Locks

### List of Parts:

- Sub assembly (table top)
- Shelf
- Back Panel
- Leaf/Leg support
- Left Panel
- Center Panel
- Right Panel

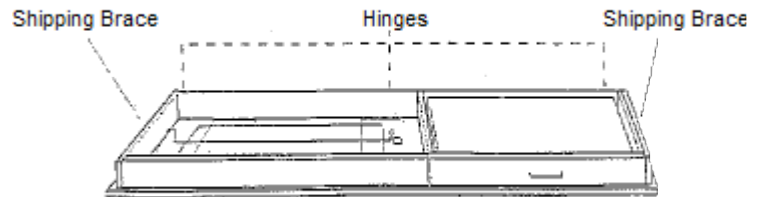
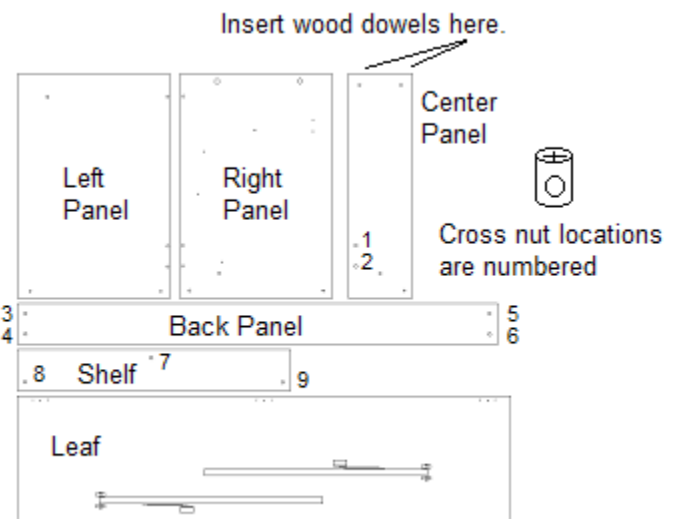


Figure 1

### List of Tools Needed:

- #2 Phillips Screwdriver
- #3 Flat Screwdriver
- Allen Wrench – included
- Hammer

1. Begin assembly by placing **Sub Assembly** unit on a soft surface with the hinges on the opposite side as shown in figure 1.
2. Identify and layout the rest of the parts as shown in figure 2. **Before assembly place all the cross nuts in the numbered holes as indicated in figure 2.** For greater ease in the assembly of this product, the insertion of the Cross Nuts needs to be done correctly. Install by aligning the threaded hole in the Cross Nut with the horizontal hole in the **Panel** and the slotted end facing out in the hole. Insert two Wood Dowels in the top *end* of the **Center Panel**.



Install by aligning the threaded hole in the Cross Nut with the horizontal hole in the **Panel** and the slotted end facing out in the hole. Insert two Wood Dowels in the top *end* of the **Center Panel**.

- Remove the Shipping Braces (Shipping Braces protect the cabinet during shipment and are not necessary for assembly.) Location of Shipping Braces are indicated in figure 1. To remove Shipping Braces unscrew the Bolts on the Shipping Braces and release the Cam Lock on the inside by turning it counter clock wise 180 degrees with a Flat Head Screwdriver.

*Do not discard the Bolts. They will be used in the same hole to attach the **Side Panels**.*

- Discard the Shipping Braces as well as the Cam Lock inside them. Place the two Cam Locks provided in the two holes at the top of the **Left Panel**. The arrows must point up. *See figure 3.*
- With the Cam Locks in place, take the **Left Panel** and line up the holes with the Cam Screws already in place on the **Sub Assembly**. Turn the Cam Locks clockwise 180 degrees. Insert the Bolts that were used for the Shipping Brace in the same holes and tighten with an Allen Wrench.
- Position the **Right Panel** in the same manner as the **Left Panel**. Replace and tighten the Bolts with the Allen Wrench.
- Place **Center Panel** opposite of drawer lining up holes on the bottom. Put Wood Dowels in holes and hammer gently.
- Place Shelf between **Left Panel** and **Center Panel** with holes facing up. Insert two 2" Bolts through the **Left Panel** and the **Center Panel** into Cross Nuts previously placed in **Shelf**. Tighten Bolts with the Allen Wrench. *Cross Nuts may need to be realigned with a Flat Head Screwdriver.*
- Place **Back Panel** in position between **Left** and **Right Panels**. Cross Nut holes should face out. Insert four 2" Bolts through the **Left** and **Right Panel** each. Tighten Bolts with the Allen Wrench. Insert three more Bolts through **Back Panel**. Two into the **Center Panel** Cross Nuts and one more into the **Shelf**. Be sure to tighten all Bolts with the Allen Wrench.
- With the Cabinet still in the upside down position, instal the 5 Casters to the three supporting Panels using the Black 1" Caster Bolts. The Locking Casters should be placed on the **Side Panels** in the front position unless otherwise preferred.
- It is recommended to use help when turning your Cabinet right side up.
- 898L ONLY, now install the electric lift by referring to the Electric Lift instructions.

figure 4

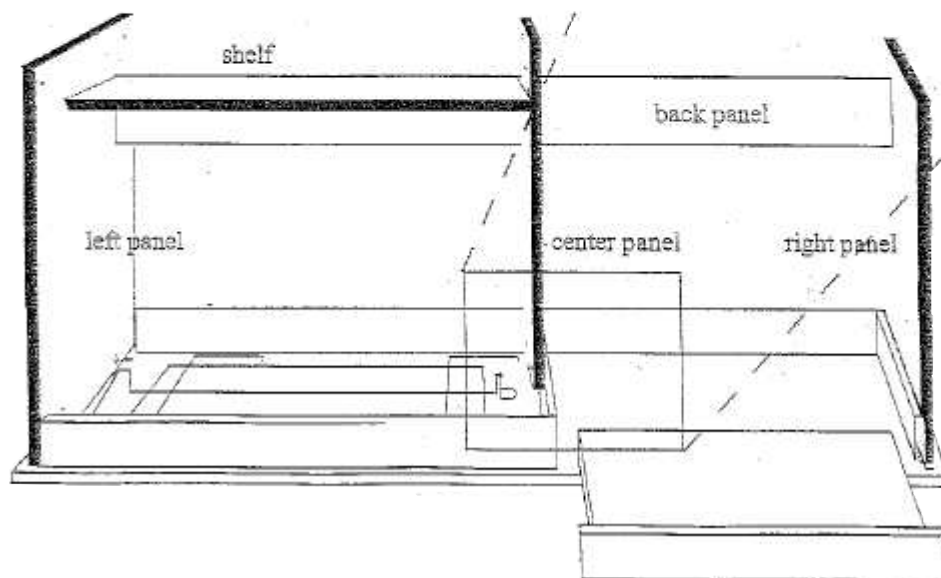
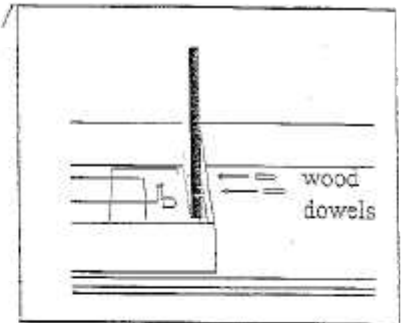


figure 5