



# Stand Assembly Guide

SWF MAS-15 Embroidery Machine







MME-211022\_VER 1.0

**MOBASE SUNSTAR CO., LTD.**

## 1. Parts List (Preparation)

No.	Item	Q'ty	Figure
1	<b>Stand Leg</b> (Left / Right)	2	
2	<b>Caster &amp; Cover</b>	4 4	 
3	<b>Stand Stud</b>	4	
4	<b>Bottom Bracket</b> (Connecting bracket)	1	
5	<b>Back Bracket</b> (Connecting bracket)	1	

## 1. Parts List (Preparation)

No.	Item	Q'ty	Figure
6	<b>Top shelf</b> (For installing control box on it)	1	 <p>Note: It has 8 Mounting holes</p>
7	<b>Bottom shelf</b> (For storage)	1	 <p>Note: It has 4 Mounting holes</p>
8	<b>Package of Nuts, Bolts, and Screws</b>	-	
(8-1)	<b>Big Bolts &amp; Washers</b>	6	
(8-2)	<b>Small Bolts &amp; Nuts</b>	8	
(8-3)	<b>Screws</b> (For attaching the table to the stand)	4	

## 2. Stand Assembly

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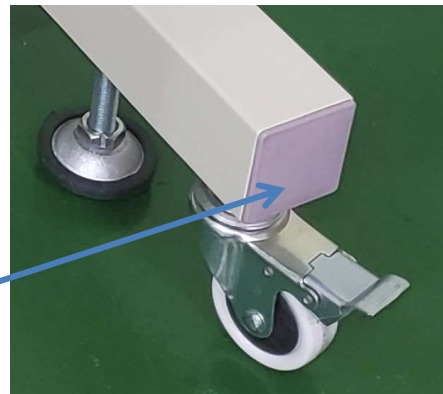
### 1) Assembling the legs with the casters, studs, and covers



① Assemble the casters and studs on the bottom of the legs as shown in the picture.



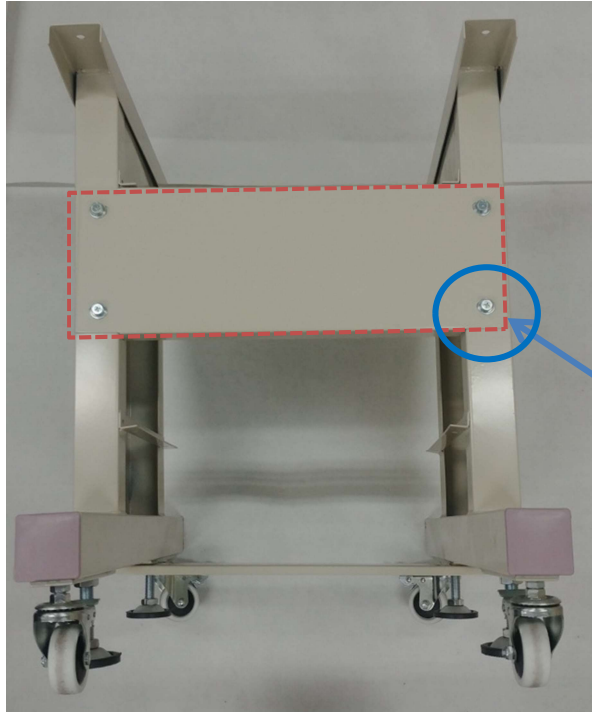
② Insert the cover to each side of the legs.



## 2. Stand Assembly

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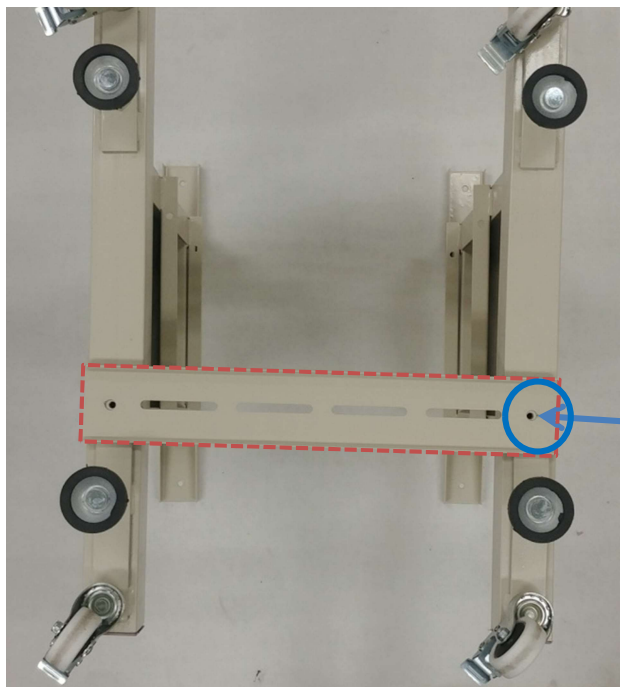
### 2) Assembling the Back Bracket



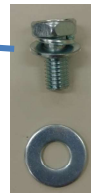
- ① Place the left and right legs as shown in the picture to attach the back bracket.
  - ② To attach the back bracket to the stand, tighten it firmly using the 4 hex bolts.
- (Note: Use 4 big bolts & washers)



### 3) Assembling the Bottom Bracket



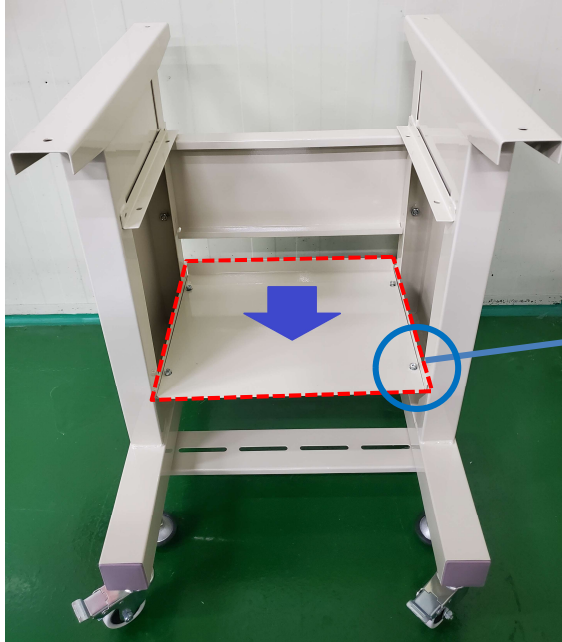
- ① As shown in the picture, with the casters and studs of the stand facing up, place the bottom bracket.
  - ② Install the bottom bracket by mounting the hex bolts and washer.
- (Note: Use 2 big bolts & washers)



## 2. Stand Assembly

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### 4) Assembling the Bottom Shelf



- ① Place the bottom shelf at the low position as shown in the picture. (Note: the bottom shelf has 4 mounting holes)



- ② Tighten the bottom shelf firmly using 4 small bolts and nuts.  
(Note: place the folded part of the shelf at the back as shown in the picture)

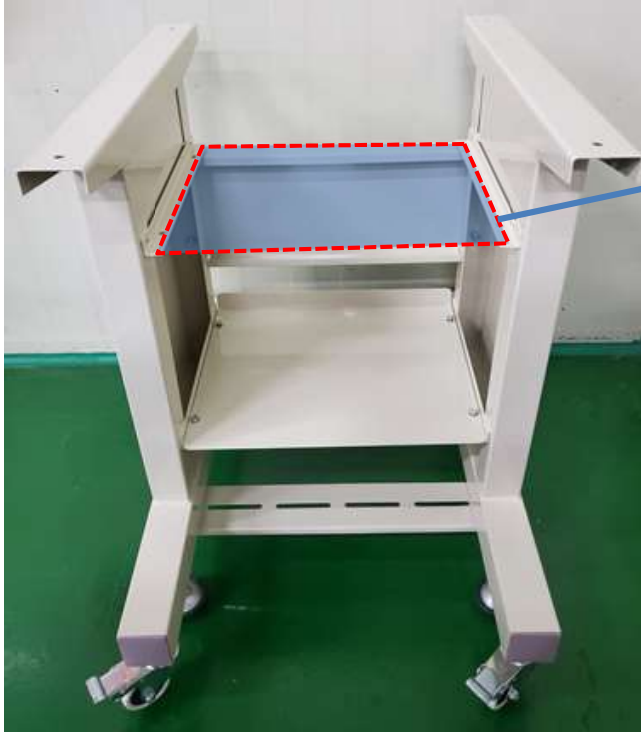
**Note: Folded part (L-shape)**



## 2. Stand Assembly

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### 5) Assembling the Top Shelf

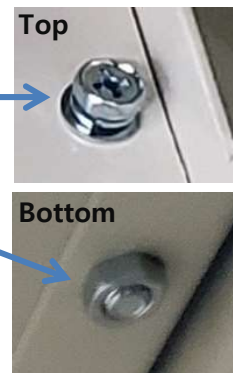


① The top shelf is for installing the control box on it. (Note: This shelf has 8 mounting holes. The 4 outside holes are for mounting the shelf to the stand. And, the 4 inside holes are for installing the control box on the shelf.)

**Note: Folded part (L-shape)**



② Tighten the shelf firmly using 4 small bolts and nuts. (Note: place the folded part of the shelf at the back as shown in the picture)





### 3. Table Assembly

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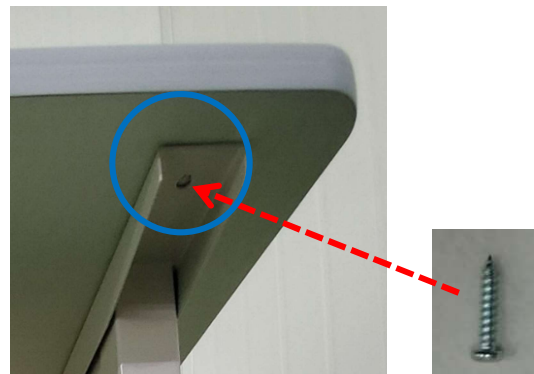
#### 6) Assembled Stand



#### 7) Attaching the Table to the Stand



① Using the 4 included screws, attach the stand to the table. (Note: To make the screw mounting easy, turn the table & stand upside down, and mount the screws as shown in the below picture)



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